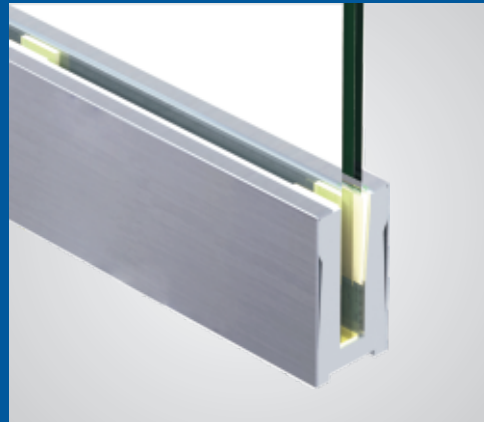


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* Print Jan,2020.

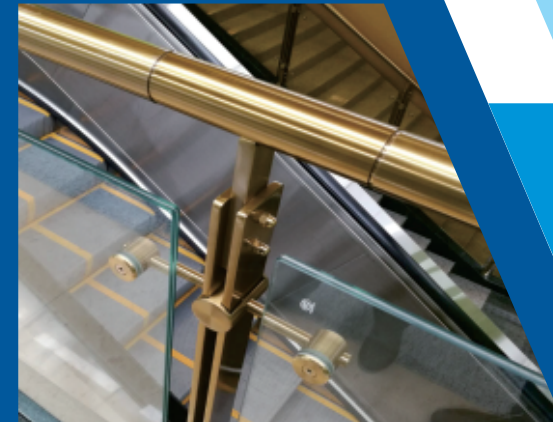
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Post Railing Systems Typical Product Catalogue



Post Railing Systems Typical
Product Catalogue



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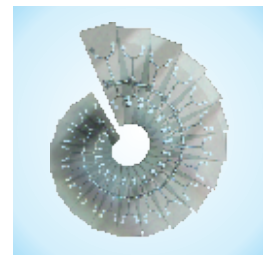
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Introduction for Product Material

一、 Selection of Stainless Steel Material

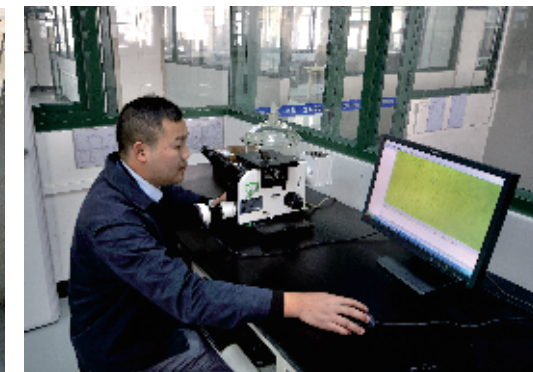
The followings are primary material properties

- Stainless steel hot-rolled sheet is mainly made of material 316L、304 which conform to standard ASTM A666;
- Stainless steel cold rolled sheet is mainly made of material 316L、304 which conform to standard ASTM A240/240M;
- Stainless steel decoration tube is mainly made of material 316L、304 which conform to standard ASTM A240/240M、ASTM A 269;
- Stainless steel industrial tube(or seamless tube is mainly made of material TP316L、304 which conform to standard ASTM A269;
- Stainless steel rod is mainly made of material 316、304 which conform to standard ASTM A276;
- Casted stainless steel is mainly made of material CF8M、CF8 which conform to standard ASTM A743/A743M;

Note: Please note the requirement of material when you place the order.

二、 The Chemical Composition of Stainless Steel

UNS	Chemical Composition %									
	C ≤	Mn ≤	P ≤	S ≤	Si ≤	Cr	Ni	Mo	N	Other Element
304	0.08	2.00	0.045	0.030	1.00	18.00~20.00	8.00~11.00	—	—	—
316	0.08	2.00	0.045	0.030	1.00	16.00~18.00	10.00~14.00	2.00~3.00	—	—
316L	0.03	2.00	0.045	0.030	1.00	16.00~18.00	10.00~14.00	2.00~3.00	—	—
TP316L	0.035	2.00	0.045	0.030	1.00	16.00~18.00	10.00~15.00	2.00~3.00	0.10~0.16	—
CF8	0.08	1.50	0.04	0.04	2.00	18.00~21.00	8.00~11.00	—	—	—
CF8M	0.08	1.50	0.04	0.04	2.00	18.00~21.00	9.00~12.00	2.00~3.00	—	—



STAINLESS STEEL MAINTENANCE ELUCIDATION

I Precautions for Storage and installation

- ① Goods should be avoided being scratched and bruised when unloading;
- ② Goods should be stored in dry and ventilated place, and avoid being caught in the rain, being struck, or being corroded by corrosive medium;
- ③ Measures need to be taken to protect the surface of pillars and their accessories from being contaminated by cement mortar and dust. Pack the products with paper or cloth that can resist water and dust. Acidic or alkaline liquid is forbidden to contact with the goods;
- ④ Fix pillars onto ground with expansion bolt or through welding on embedded parts, and fix pillar accessories onto pillars with rivet or screws, or through welding on the pillars.
- ⑤ Insure there is no mounting pads and gaskets been neglected.
- ⑥ Coat expansion bolts with anaerobe in advance when screw nuts in case they get loosened;
- ⑦ Insure pillars are perpendicular to the ground when install them;
- ⑧ Add gaskets or cushion block between glass and hardware in case they contact directly.
- ⑨ Stainless steel products should be cleaned and maintained regularly, as they will get rusted in terrible environment.

II Common contaminants and cleaning methods of stainless steel

- ① Soap and some other weak detergents could be used for dusts and other contaminants which could be eliminated easily;
- ② Brand paper and pad pasting could be washed away with warm water and weak detergents, and ethyl alcohol and organic solvent such as diethyl ether and benzene could be used to eliminate binder.
- ③ Grease, oil and lubricating oil sticking onto surface of stainless steel could be eliminated by wiping up with soft cloth, and then cleaning up with neutral detergent, ammonia solution or special purpose detergent.
- ④ If there are decolorizer and other acid liquid stick onto surface, wash up immediately with water, and then with ammonia solution or neutral soda liquid, and at last with neutral detergent or warm water.

- ⑤ Rainbow-like stripes emerged on surface of stainless still are caused by excessive use of detergent or oil, and they could be washed up by warm water.
- ⑥ Rust caused by contaminants could be washed up with liquid contains 10% of nitric acid or with special detergent.
- ⑦ Cement and mortar splashed onto stainless steel should be washed away before they get solidified, or it will be difficult to eliminate them with stainless steel intact.
- ⑧ Contaminants such as scum caused by using of tools, dusts produced by using of abrasive cut-off wheel, splashed slag created when oxyacetylene flaming, and carbon steel contaminant caused by long-time-contact with carbon steel, could be eliminated with special glue or liquid contains 10% of phosphoric acid, then ammonium hydroxide, and at last cold water; or with oxalic acid wets stainless steel for 15 minutes, then wash up with cold water, and dry at last.

III Precautions for daily maintenance

- ① Wipe surface of stainless steel, especially mirror-finished stainless steel, with soft cloth to avoid damaging products. Wipe along the grain on the surface when it comes to drawbench-surface
- ② It should be avoided to use scrubbing solution with bleaching composition, steel-wire-ball or lapping tool to wash up stainless steel. Do not forget to clean up with water after washing up.
- ③ Be clear of regulations about disposition of chemical agent and regulations about environmental protection and health. Regulations about emissions of sewage and acid liquid, and disposition of plastic film should be specially noted.

IV Maintenance Period

Stainless steel products should be cleaned once to twice one year. Different maintenance period could be adopted according to local environment the products applied.

Environment		Villages And Towns (Times per Year)	City (Times per Year)	Industrial District		Coastal District	
Location	Structure			General Environment (Times per Year)	Corrosion Environment (Times per Year)	General Environment (Times per Year)	Corrosion Environment (Times per Year)
Out-Door	without Contaminants Accumulated	1 ~ 2	1 ~ 2	2 ~ 3	3 ~ 4	2 ~ 3	3 ~ 4
	with Contaminants Accumulated	2 ~ 3	3 ~ 4	3 ~ 4	4 ~ 5	3 ~ 4	4 ~ 5
In-Door	without Contaminants Accumulated	1 ~ 2	2 ~ 3	3 ~ 4	4 ~ 5	3 ~ 4	4 ~ 5
	with Contaminants Accumulated	2 ~ 3	4 ~ 5	4 ~ 5	5 ~ 6	4 ~ 5	5 ~ 6



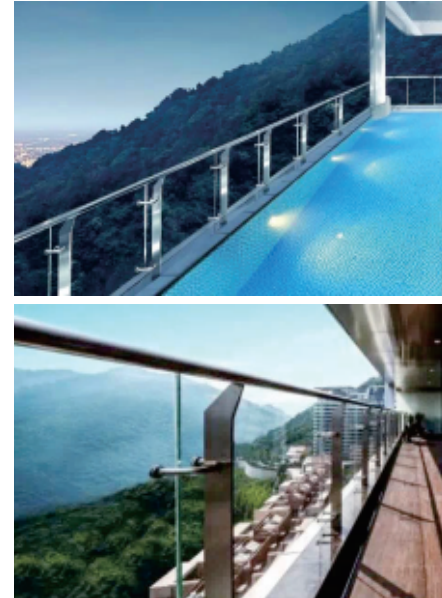
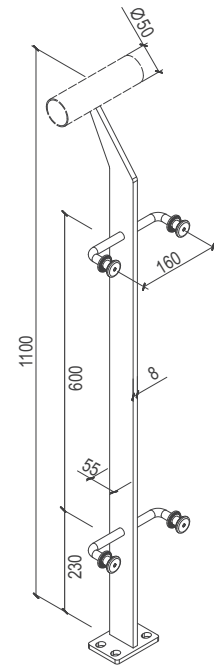
Product Features:

1. Adopt ASTM standard stainless steel material with good mechanical properties and corrosion resistance.
2. With high safety performance, simple design, strong permeability, overall beautiful and generous characteristics, it is the mainstream trend in the market.

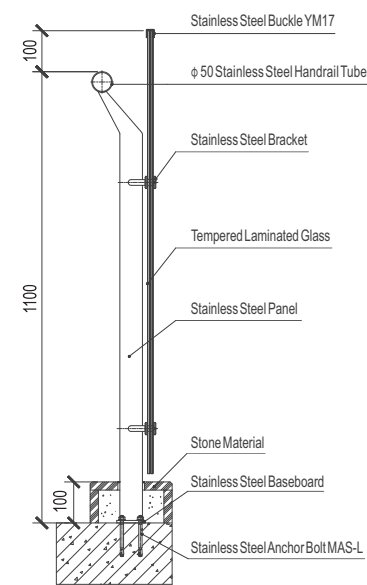
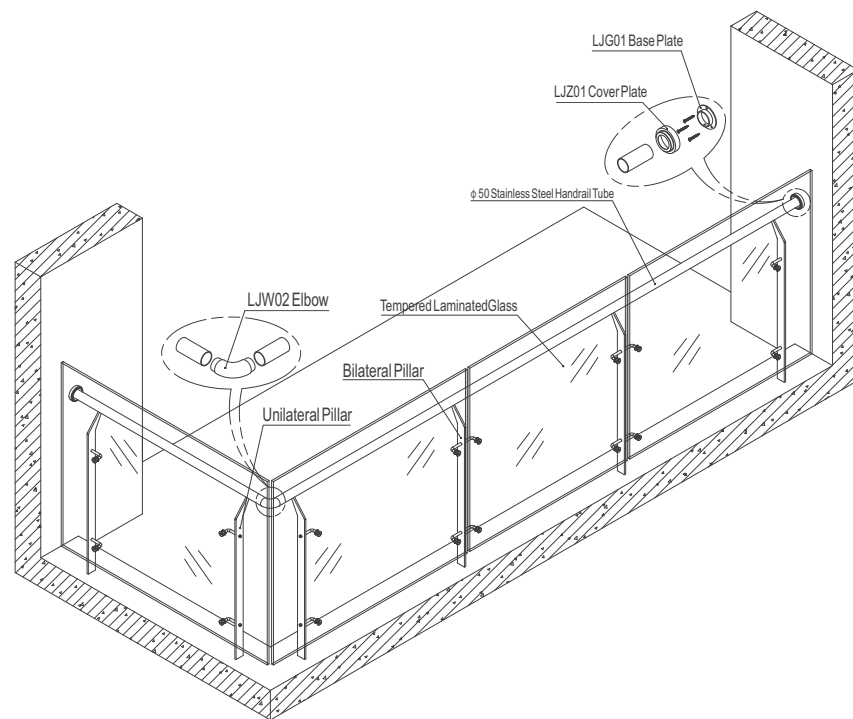
Single-plate Pillar: HLBD2AB



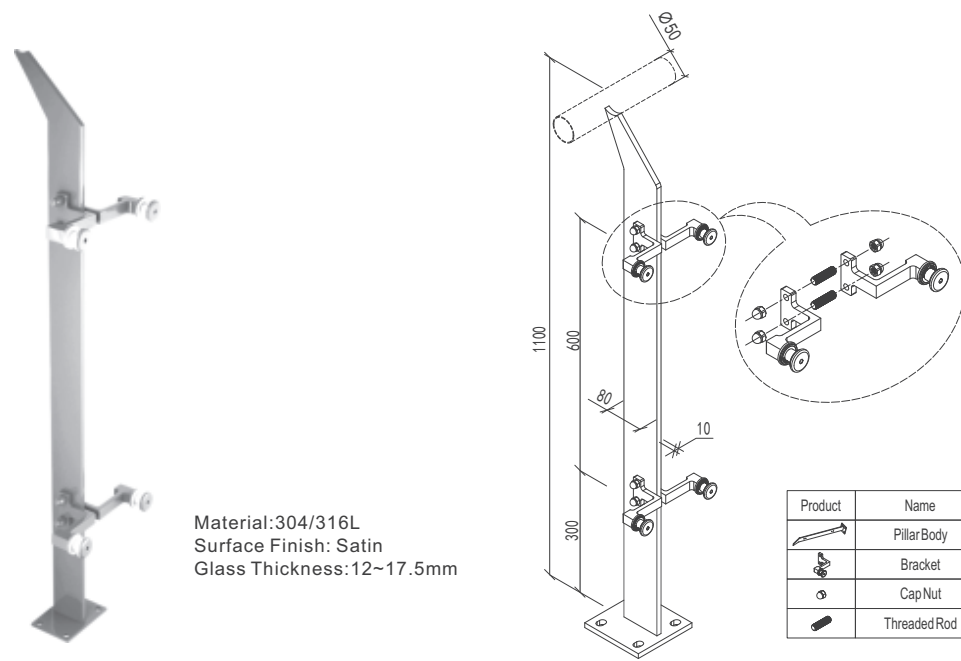
Material: 304
Surface Finish: Satin
Glass Thickness: 12~17.5mm



Bilateral Pillar: HLBD2AB1-1
Unilateral Pillar: HLBD2AB2-1/HLBD2AB3-1



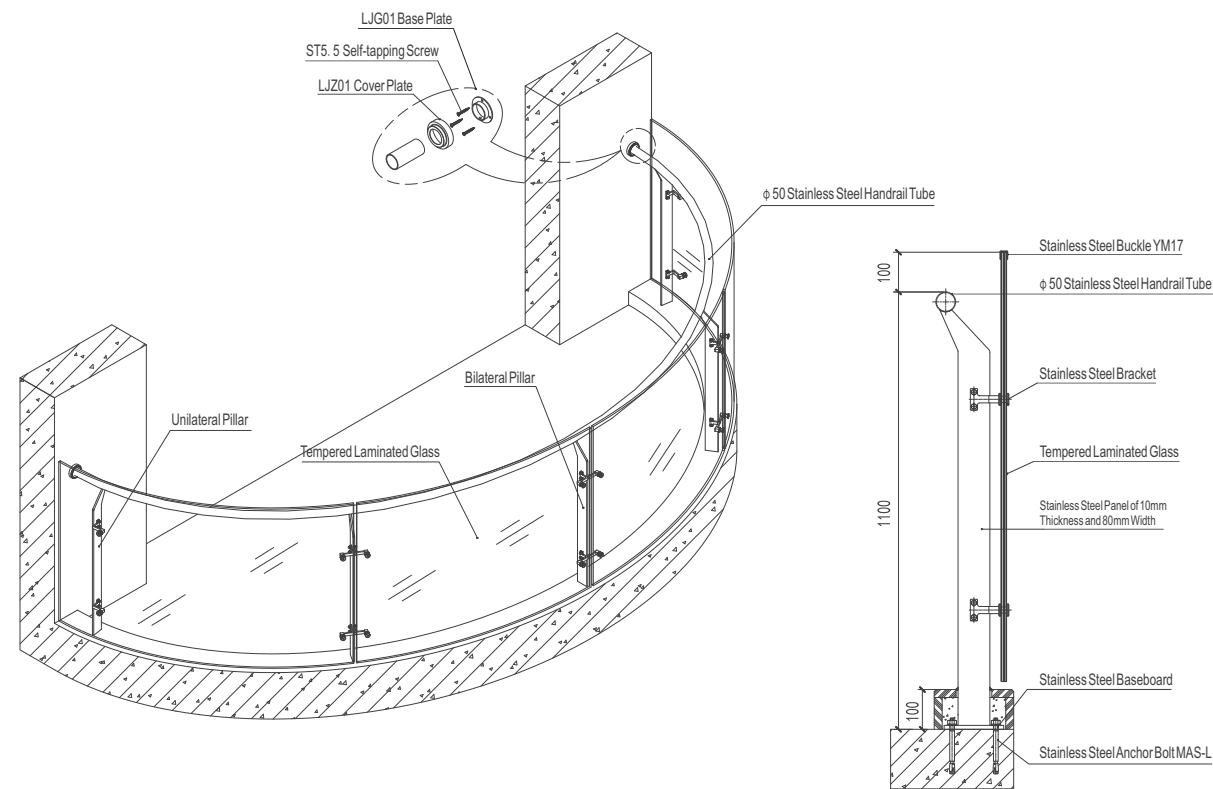
Single-plate Pillar:HLBD2



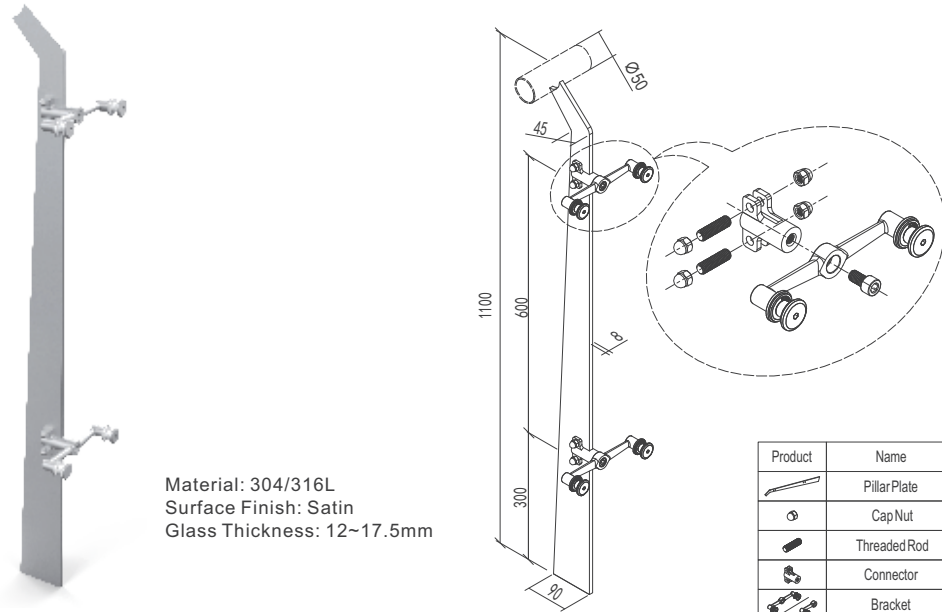
Material: 304/316L
Surface Finish: Satin
Glass Thickness: 12~17.5mm

Product	Name	Type Code	Quantity
	Pillar Body	HLBD2-T	1
	Bracket	LT02	4
	Cap Nut	DIN 1587 M8	8
	Threaded Rod	GB/T 15389 M8*45	4

Bilateral Pillar: HLBD2-LT02M
Unilateral Pillar: HLBD2-LT02



Single-plate Pillar:HLBD12

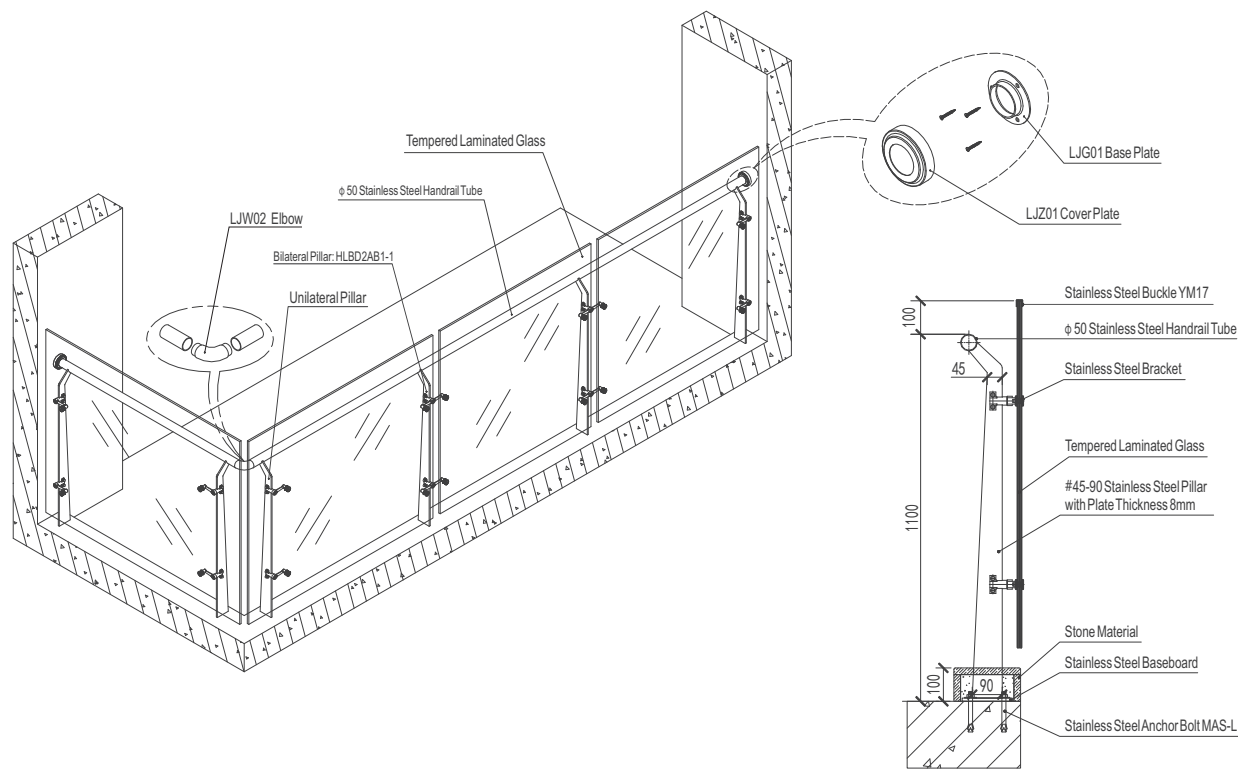


Material: 304/316L
Surface Finish: Satin
Glass Thickness: 12~17.5mm

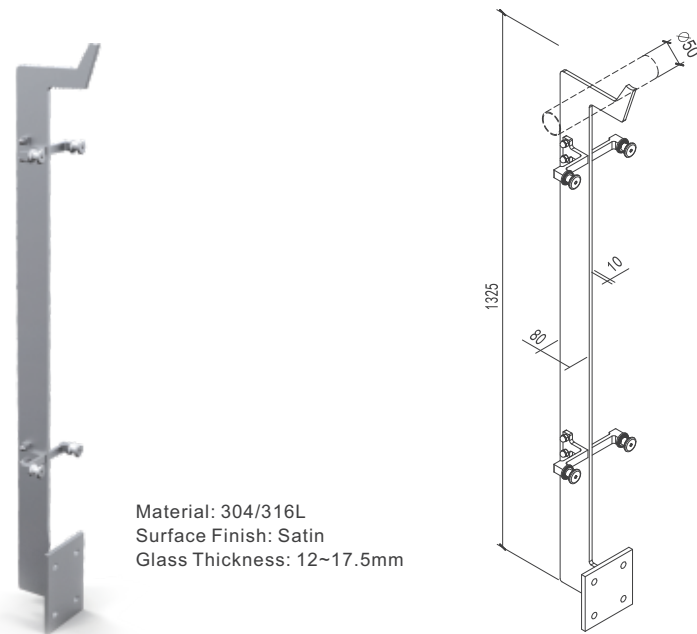
Bilateral Pillar: HLBD12-T10M(H01)
Unilateral Pillar: HLBD12-T10(H01)

Product	Name	Type Code	Quantity
	Pillar Plate	HLBD12-T	1
	Cap Nut	DIN 1587 M8	8
	Threaded Rod	GB/T 15389 M8*40	4
	Connector	L01C-8	2
	Bracket	T10M(H01)/T10(H01)	2
	Hexagon Socket Cap Screw	DIN 912 M10*16	2

Note: The pillar doesn't contain baseboard.

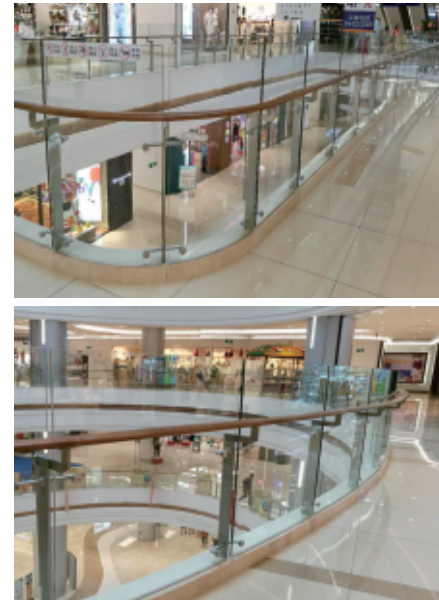


Single-plate Pillar:HLBD13

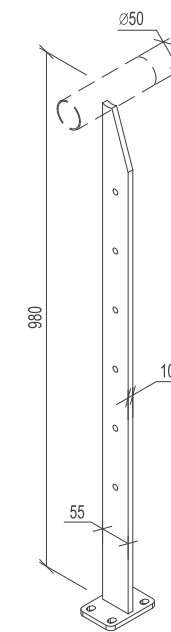
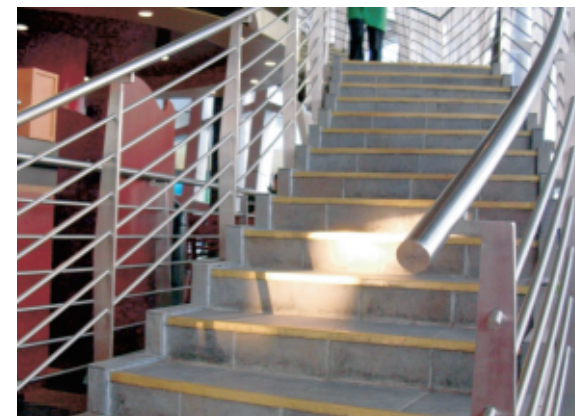


Material: 304/316L
Surface Finish: Satin
Glass Thickness: 12~17.5mm

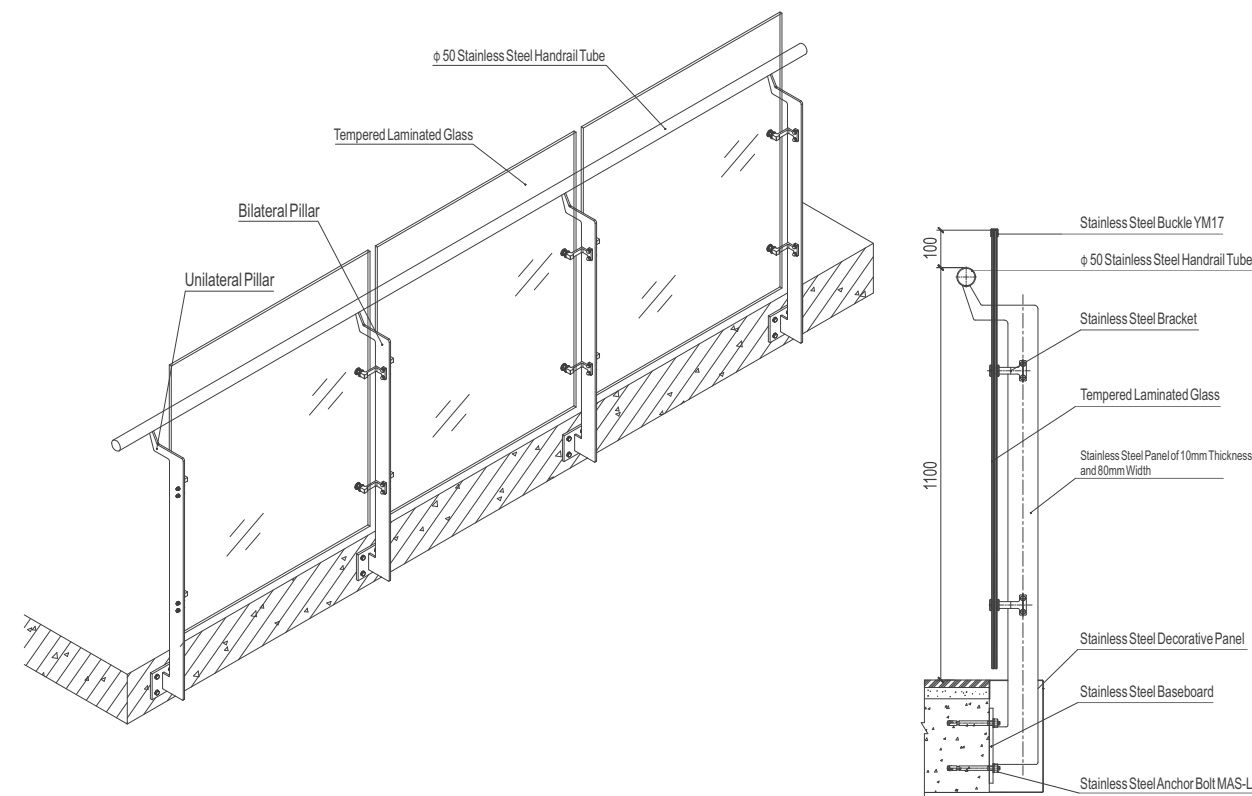
Bilateral Pillar: HLBD13-LT02M
Unilateral Pillar: HLBD13-LT02



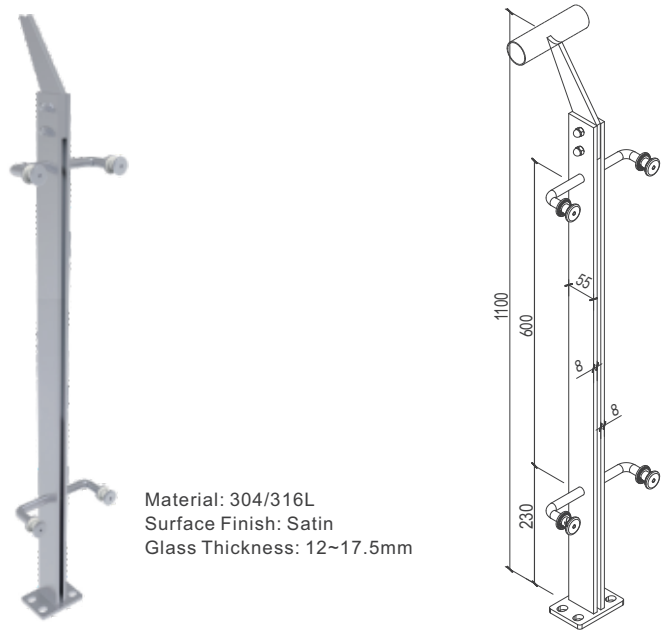
Single-plate Pillar:HLGD1



Material:304/316L
Surface Finish: Satin
Troughed Rod Diameter: ϕ 10

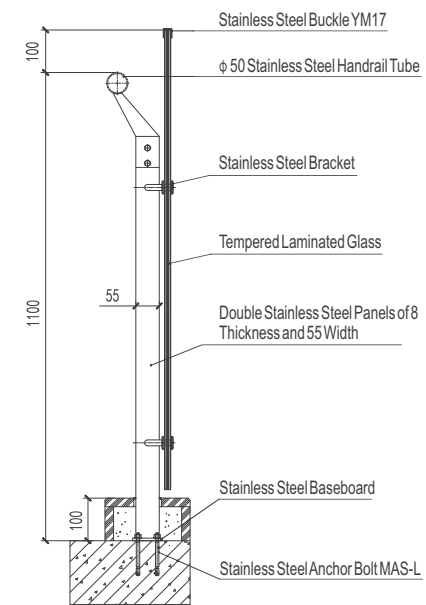
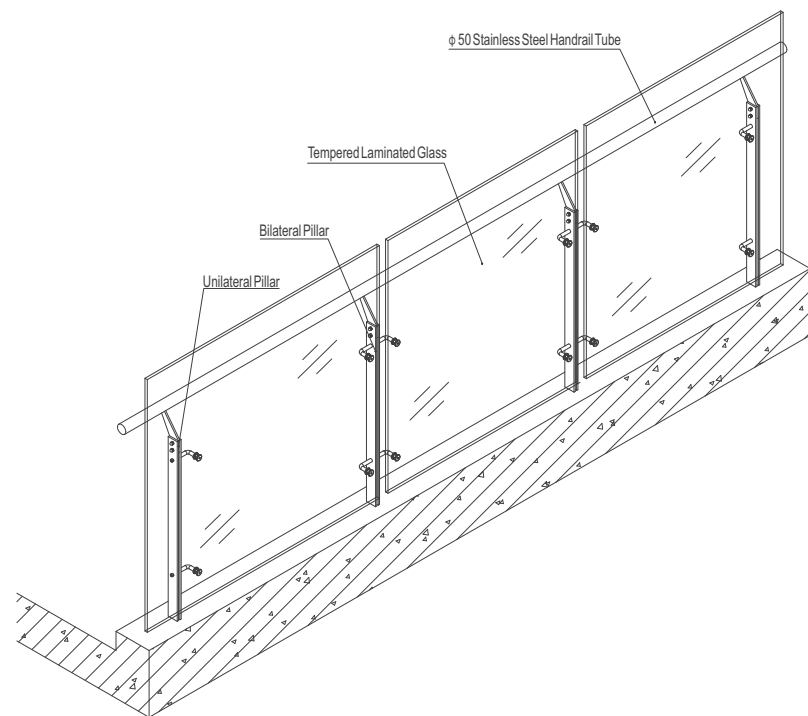


Double-plate Pillar: HLBS15

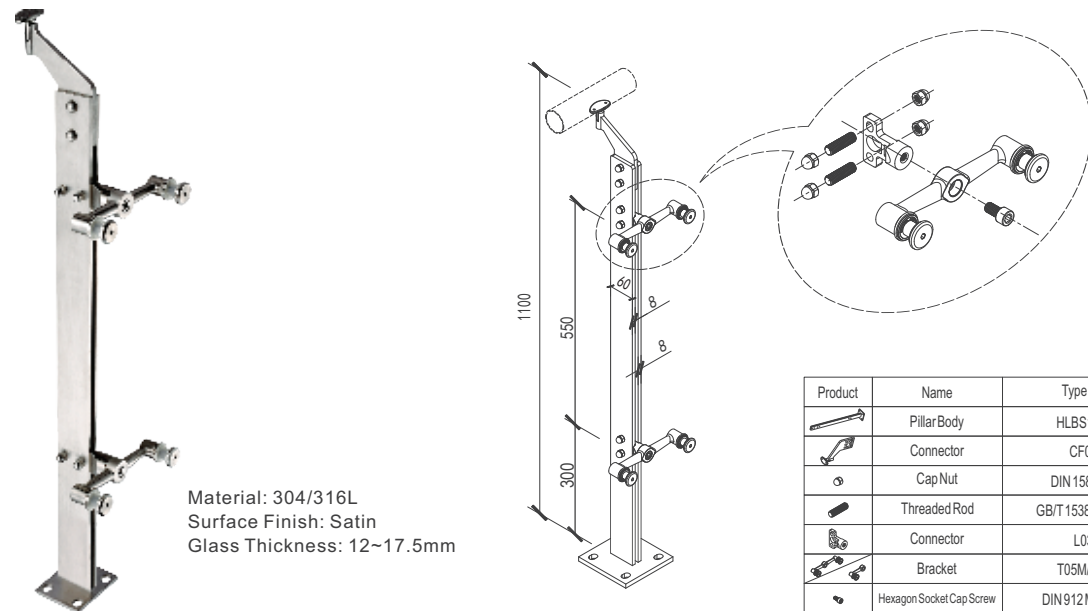


Material: 304/316L
Surface Finish: Satin
Glass Thickness: 12~17.5mm

Bilateral Pillar: HLBS15-M
Unilateral Pillar: HLBS15-L/HLBS15-R



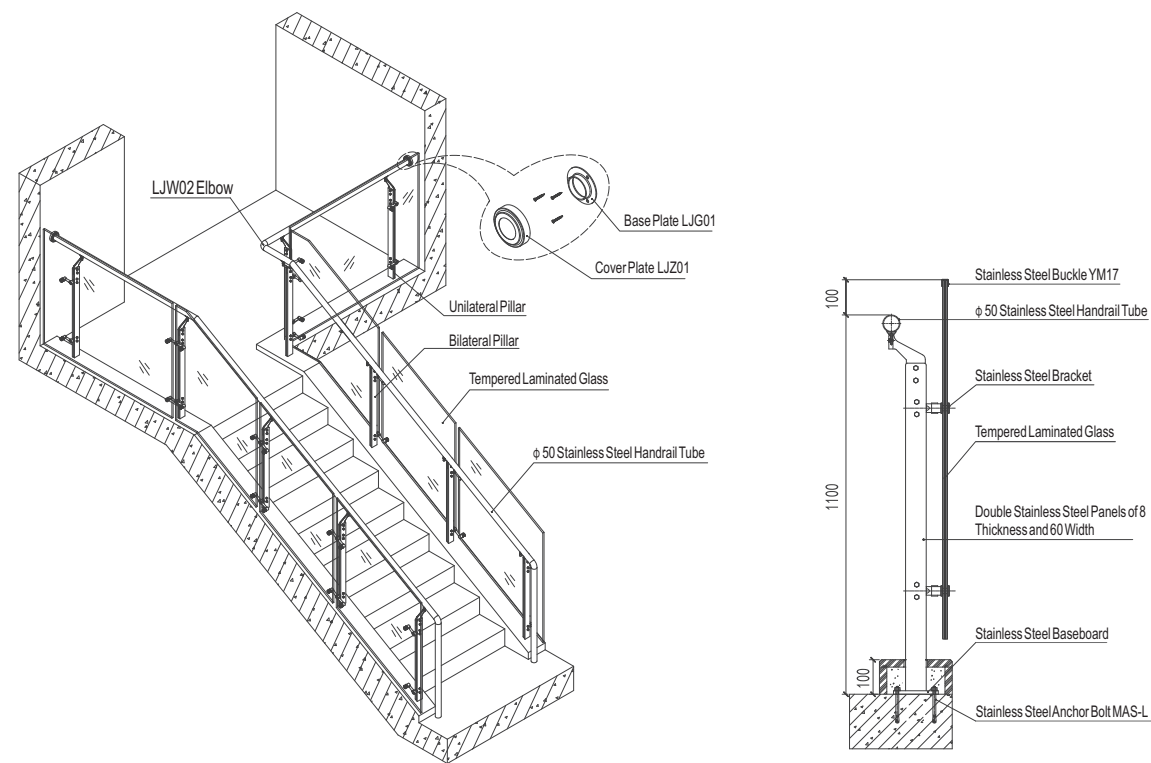
Double-plate Pillar: HLBS16



Material: 304/316L
Surface Finish: Satin
Glass Thickness: 12~17.5mm

Product	Name	Type Code	Quantity
	Pillar Body	HLBS16-T	1
	Connector	CF04	1
	Cap Nut	DIN 1587 M8	12
	Threaded Rod	GB/T 15389 M8*45	6
	Connector	L03	2
	Bracket	T05M/T05	2
	Hexagon Socket Cap Screw	DIN 912 M10*16	2

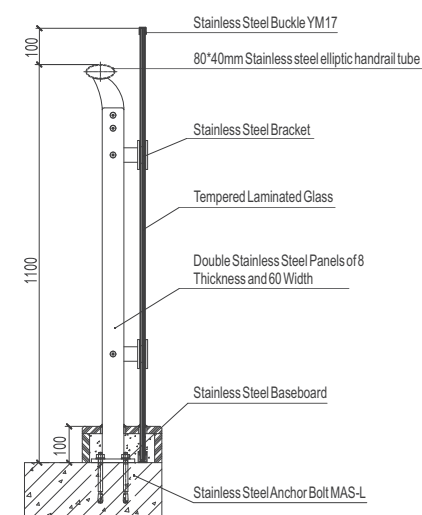
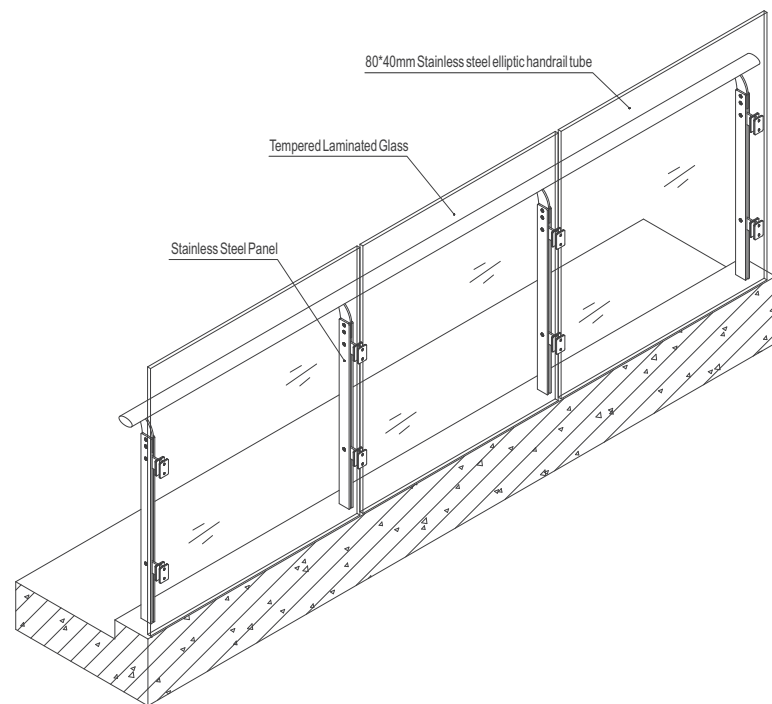
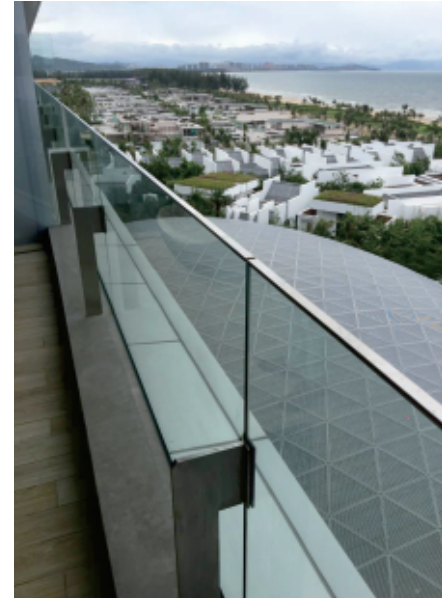
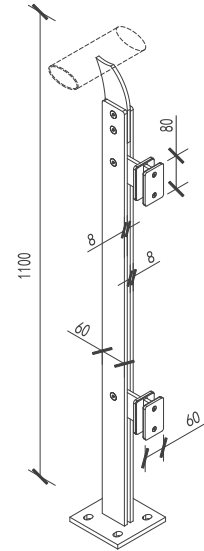
Bilateral Pillar: HLBS16-T05M
Unilateral Pillar: HLBS16-T05



Double-plate Pillar: HLBS17



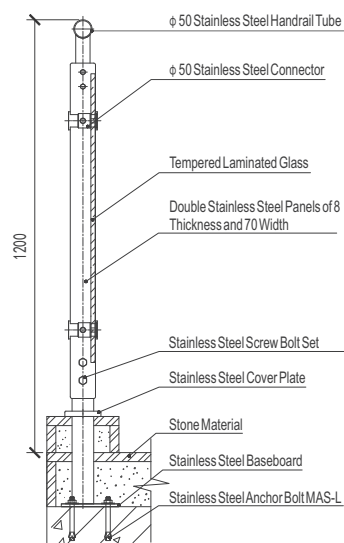
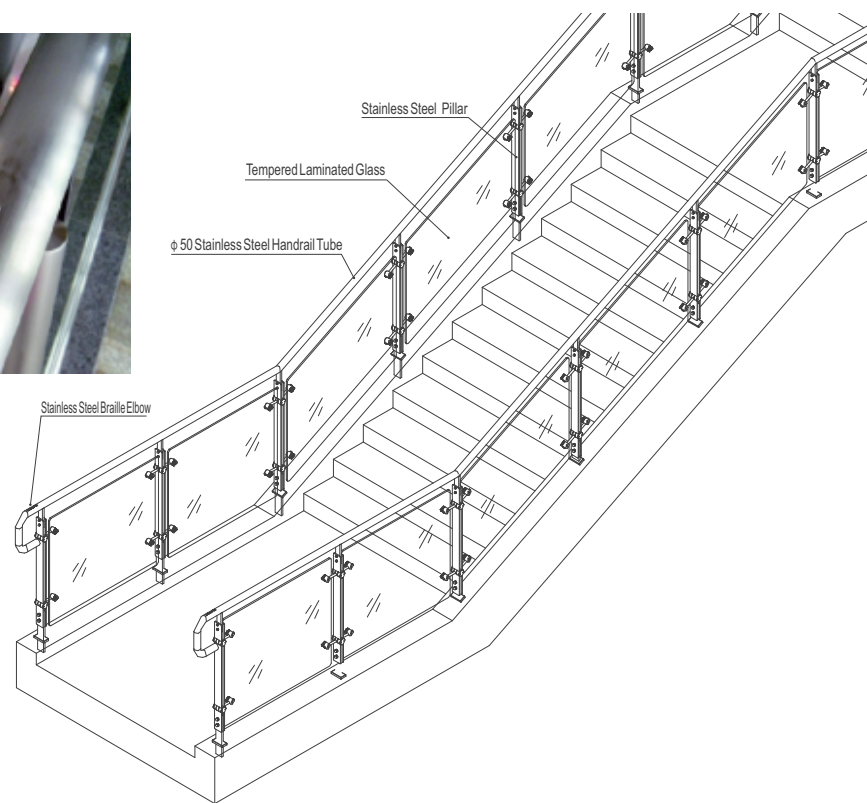
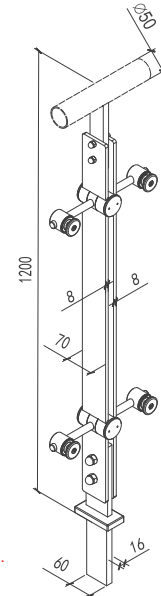
Material: 304/316L
 Surface Finish: Satin
 Glass Thickness: 13.5/17.5mm



Double-plate Pillar: HLBS18



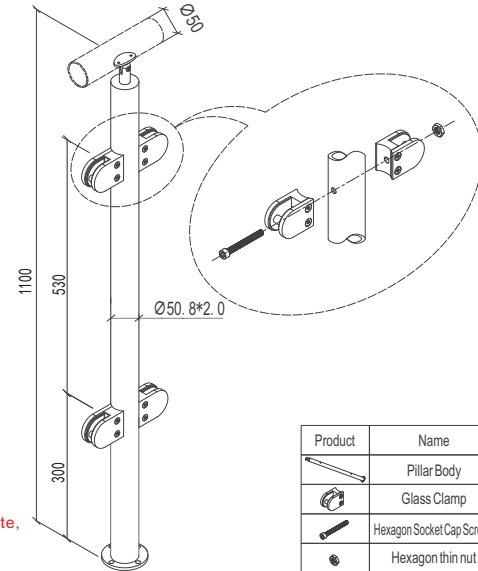
Material: 304/316L
 Surface Finish: Satin
 Glass Thickness: 12~17.5mm
 Note: The pillar doesn't contain baseboard.



Circular Tube Pillar:HLBY1

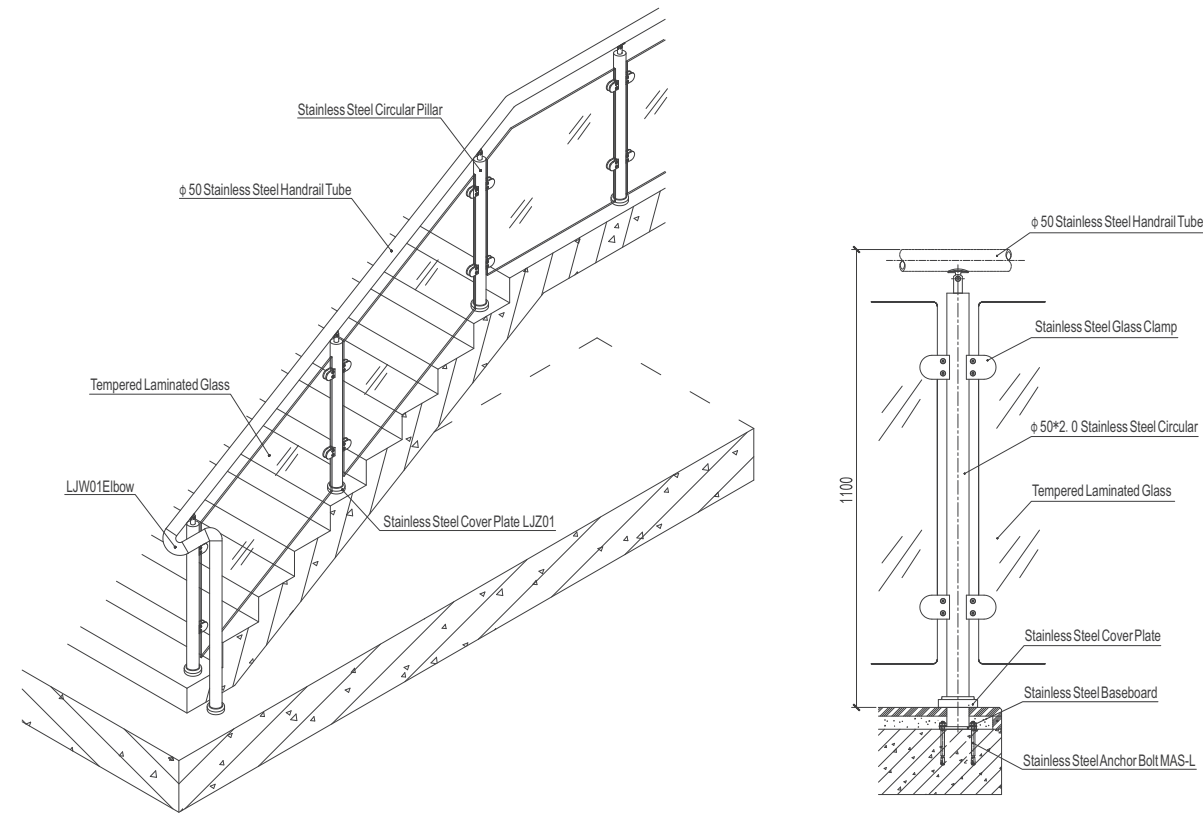


Material: 304/316L
 Surface Finish: Satin
 Glass Thickness: 12~17.5mm
 Note: The pillar doesn't contain cover plate,
 but it can be matched additionally.

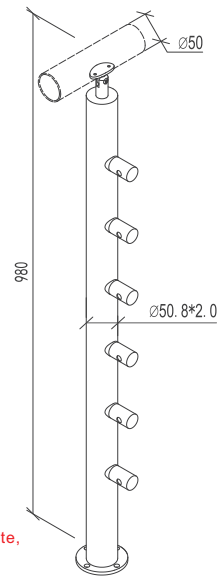


Product	Name	Type Code	Quantity
	Pillar Body	HLBY1-B	1
	Glass Clamp	B04AF	4
	Hexagon Socket Cap Screws	DIN 912 M8*L	2
	Hexagon thin nut	GB/T 6172.1	2

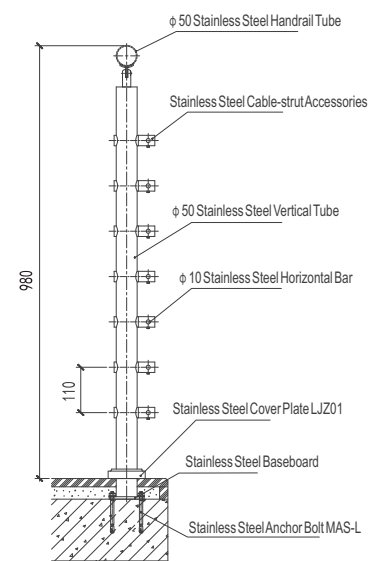
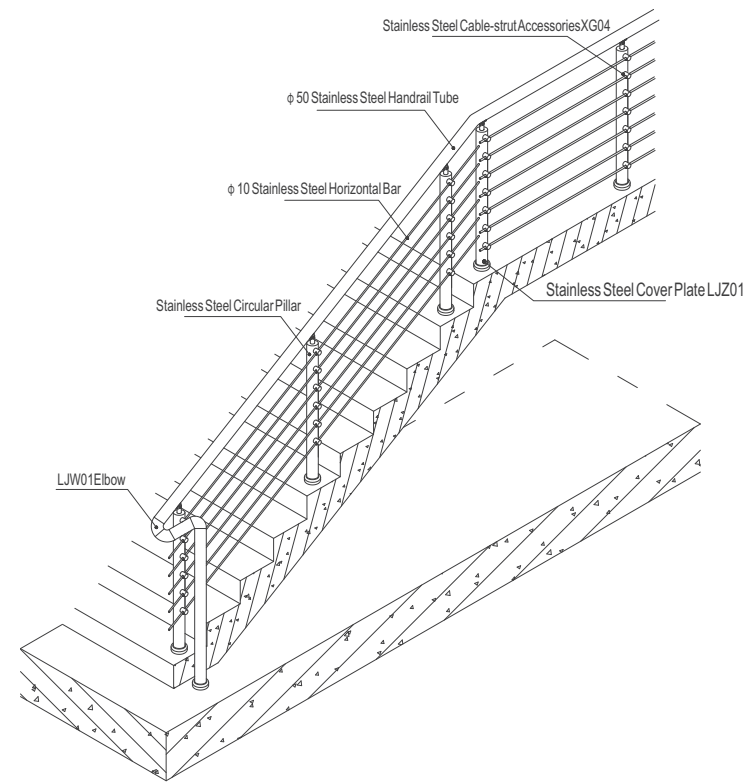
Bilateral Pillar: HLBY1-B04AFM
 Unilateral Pillar:HLBY1-B04AF



Circular Tube Pillar:HLGY1



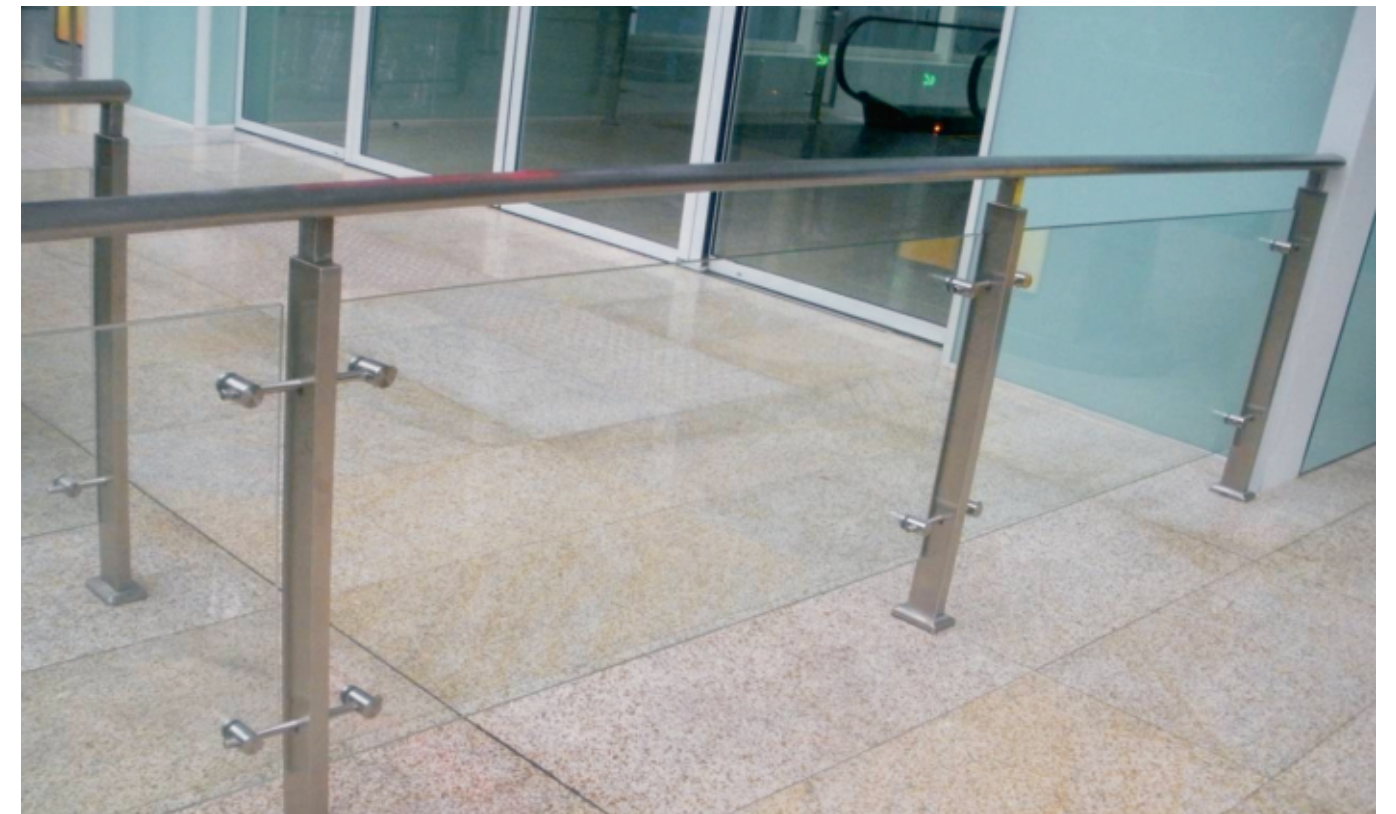
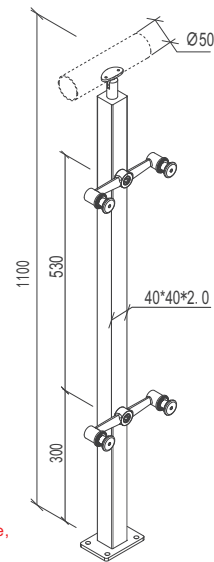
Material: 304/316L
 Surface Finish: Satin
 Note: The pillar doesn't contain cover plate,
 but it can be matched additionally.



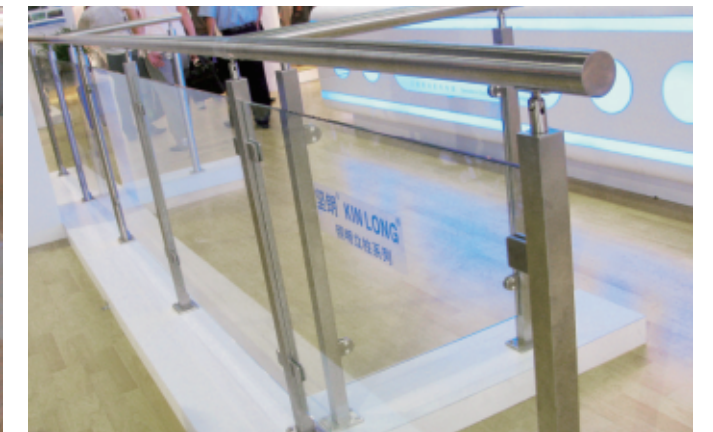
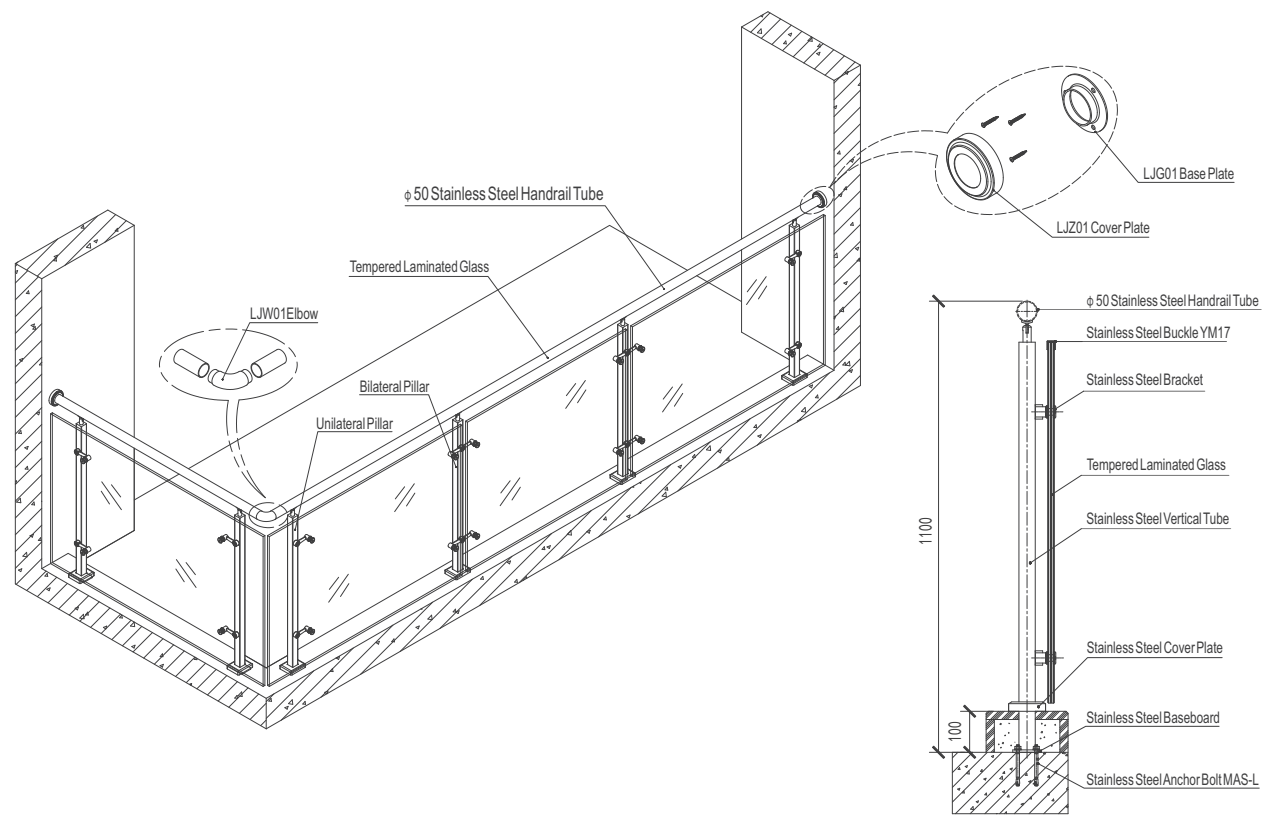
Square Tube Pillar:HLBF1



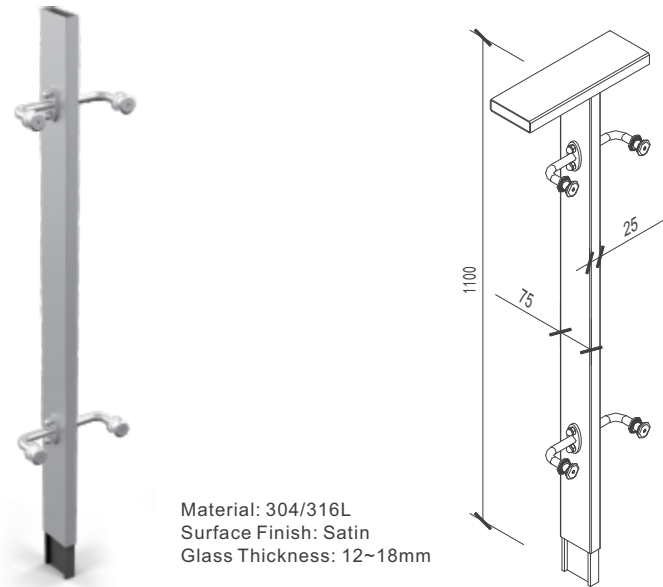
Material: 304/316L
 Surface Finish: Satin
 Glass Thickness: 12~17.5mm
 Note: The pillar doesn't contain cover plate,
 but it can be matched additionally.



Bilateral Pillar: HLBF1-T05M
 Unilateral Pillar: HLBF1-T05

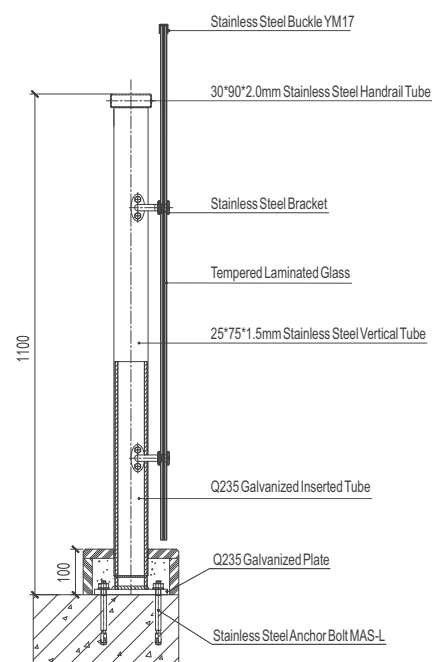
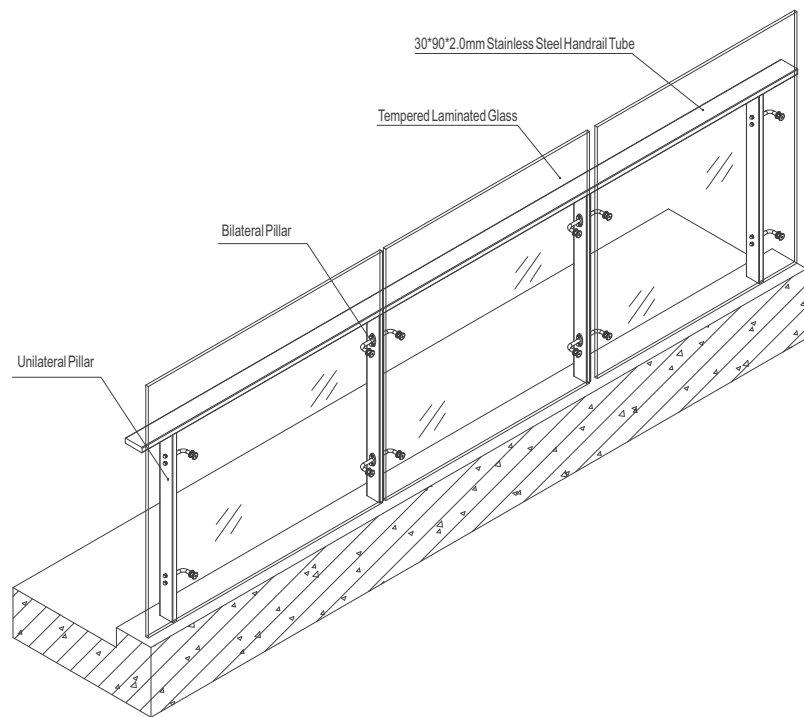


Rectangular Tube Pillar: HLBJ5

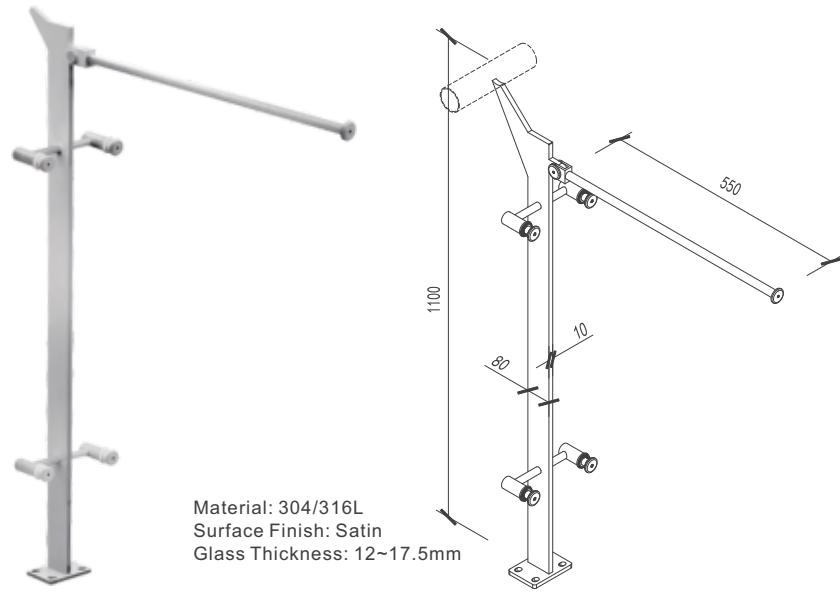


Material: 304/316L
Surface Finish: Satin
Glass Thickness: 12-18mm

Bilateral Pillar: HLBJ5-LT14M
Unilateral Pillar: HLBJ5-LT14



Flagpole Balustrade Pillar:HLQB1

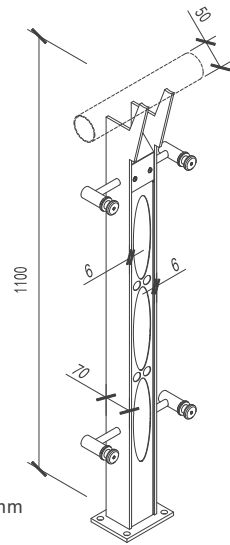


Material: 304/316L
Surface Finish: Satin
Glass Thickness: 12~17.5mm

Product Features:
Flagpole staircase pillar is commonly used in the place like shopping mall, atrium, etc;. The post railing fits together perfectly with flagpole which makes the appearance simple and generous. It is convenient to change AD flag.



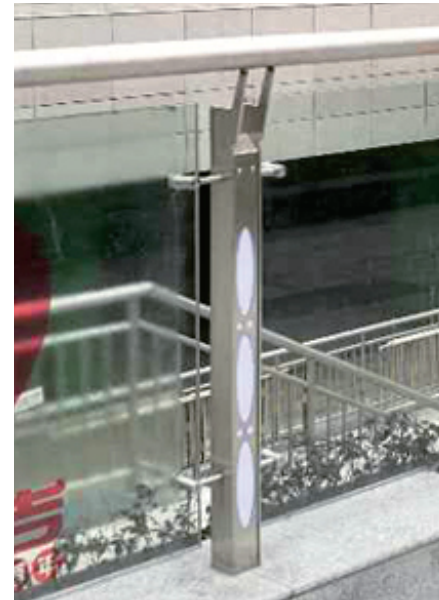
Lighting Pillar: HLMD2



Material: 304/316L
Surface Finish: Satin
Glass Thickness: 12~17.5mm

Product Features: The lighting balustrade pillar is commonly used in the place like shopping mall ,atrium, footbridge, etc; Constructional protection and light decoration come together cleverly. This series of products have a novel structure and concise appearance.

Bilateral Pillar: HLMD2-LT01M
Unilateral Pillar: HLMD2-LT01



Installation of Post Railing on Ground

Step 1 :Setting-out Route and Drilling Hole

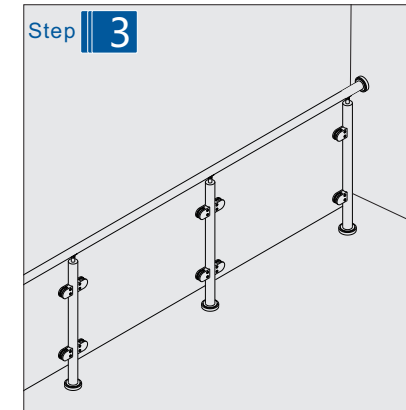
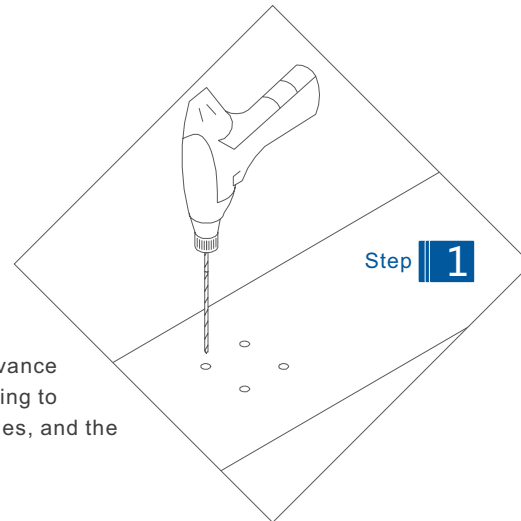
I. Fixation of Expansion Bolt

- a. Install on the floor
- b. Install on the structure panel

Flat the installation surface and then inspect the flatness with levelling instrument. Embedded parts should be installed in advance before installation, and then set out route and drill holes according to drawings. Setting out route should be aligned with drilling of holes, and the width between two pillar-center should not exceed 1200mm

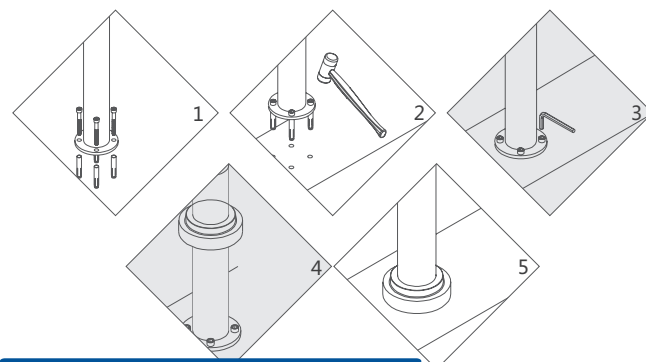
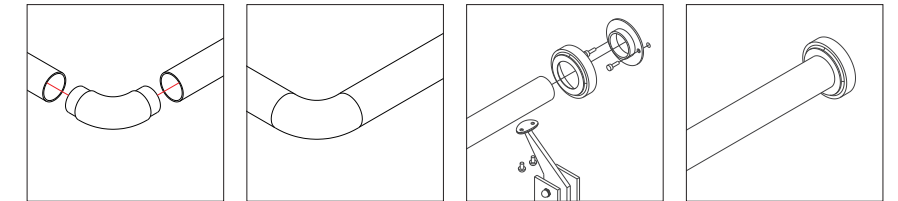
II. Welding of Embedded Parts

According to drawing, the embedded parts should be installed when pouring concrete structure, and the embedded parts should be horizontally installed, besides, the width between two pillar-center should not exceed 1200mm.



Step 3: Installation of Handrail

- a. Measure the needed length of handrail ,and determine the fitting needed.
- b. Drill holes to screw in bolt, and fix handrail on the wall.
- c. Sleeve cover plate around the handrail, and sleeve the handrail around the base plate, then place the handrail onto the handrail supporter, adapt the handrail to supporter, and then connect them through welding or with bolt.
- d. Weld handrails with elbow at turning, and welding is adopted when connecting two pieces of handrail.
- e. Polish welded joints after welding.



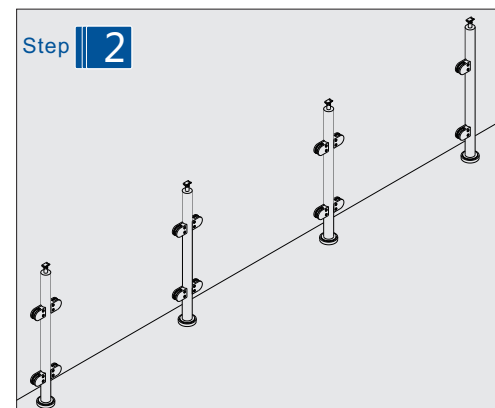
Step 2: Installation of Pillars

I. Fixation of Expansion Bolt

- a. Flat the installation surface
- b. Cleaning up slag in the holes after drilling
- c. Align the hole in the bottom of pillar with the hole predrilled, insert expansion bolt and strike in, so the pillar could be stick to the ground
- d. Screw up the bolt so as to fix the pillar

II. Welding of Embedded Parts

- a. Stretch wire straightly so as to determine the installation sites of pillar
- b. Add steel discs if the embedded parts are not horizontally installed, but this step is not necessary if the pillar is not adjustable
- c. The material of electrode should be the same as the one of pillar when welding

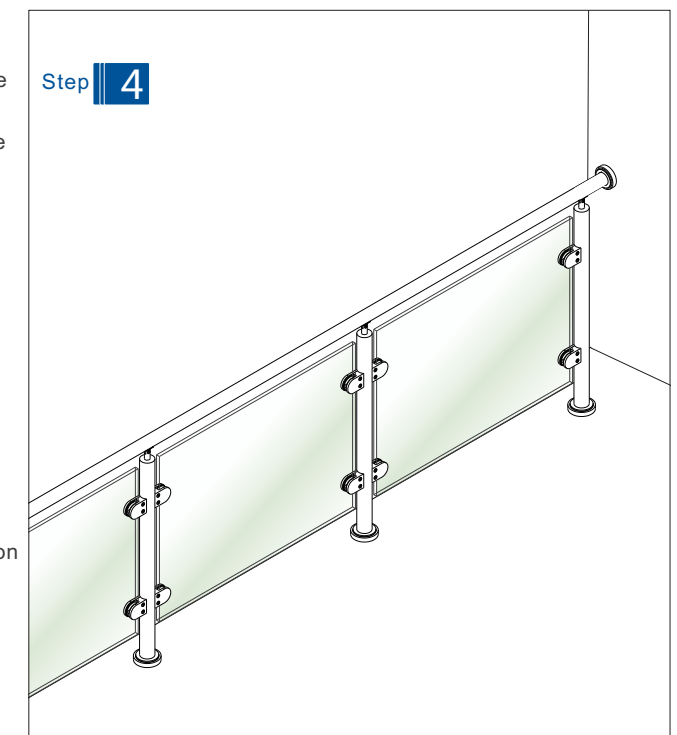


Step 4 :Glass Installation

- a. Dispatch the upper clamp on the pillar and take the dowel out.
- b. Place glass into bottom clamp and insert dowel the hole in glass and the hole in clamp coincident.
- c. Resume the upper clamp and insert dowel.

Step 5:Cleaning

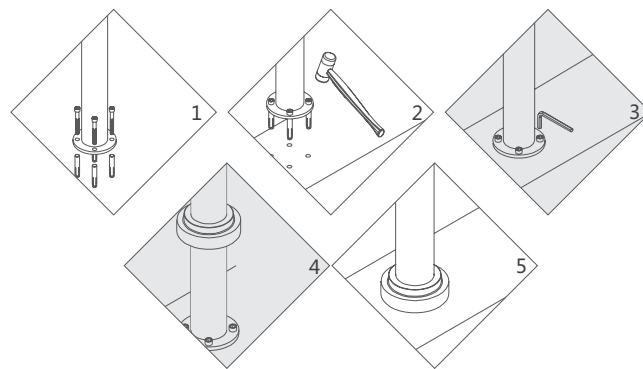
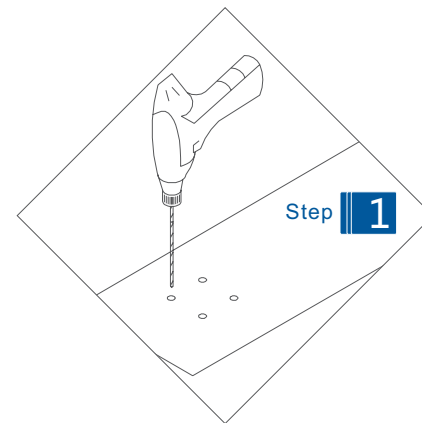
Wrap the post railing after cleaning until the construction work completes so as to avoid damages to it when constructing.



Installation of Post Railing on Staircase

Step 1 :Setting-out Route and Drilling Hole

1. Level installation surface on each step.
2. Cleaning up slag in the holes after drilling;
3. Align the hole in the bottom of pillar with the hole predrilled, insert expansion bolt and strike in, so the pillar could be stick to the ground.
4. Screw up the bolt so as to fix the pillar.



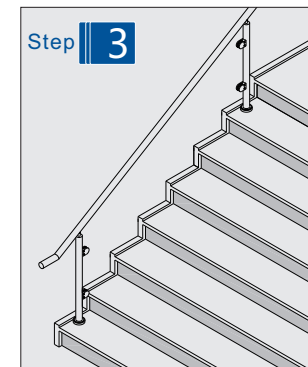
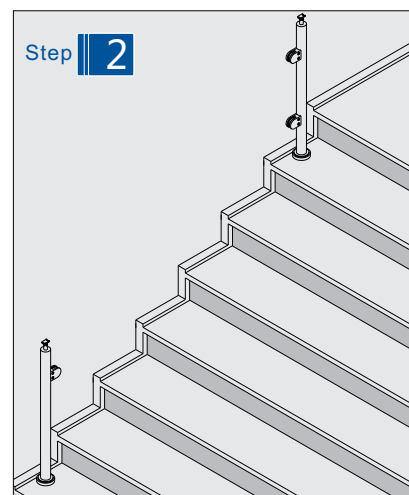
Step 2: Installation of Pillars

I. Fixation of Expansion Bolt

- a. Flat the installation surface
- b. Cleaning up slag in the holes after drilling
- c. Align the hole in the bottom of pillar with the hole predrilled, insert expansion bolt and strike in, so the pillar could be stick to the ground.
- d. Screw up the bolt so as to fix the pillar.

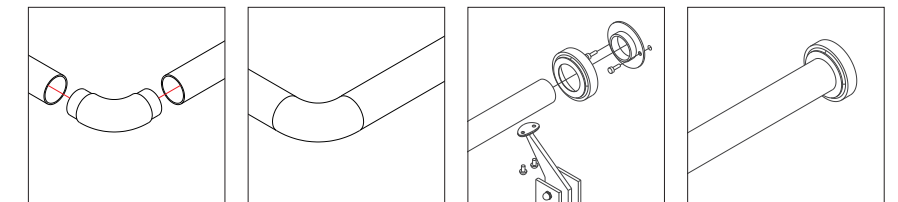
II. Welding of Embedded Parts

- a. Stretch wire straightly so as to determine the installation sites of pillar.
- b. Add steel discs if the embedded parts are not horizontally installed, but this step is not necessary if the pillar is not adjustable.
- c. The material of electrode should be the same as the one of pillar when welding.



Step 3: Installation of Handrail

- a. Measure the needed length of handrail, and determine the fitting needed.
- b. Fix handrail onto pillar through welding or with screws, and then fix handrail and pillars on both sides.
- c. Connect handrails of each stair.



Step 4 : Middle Pillars Installation

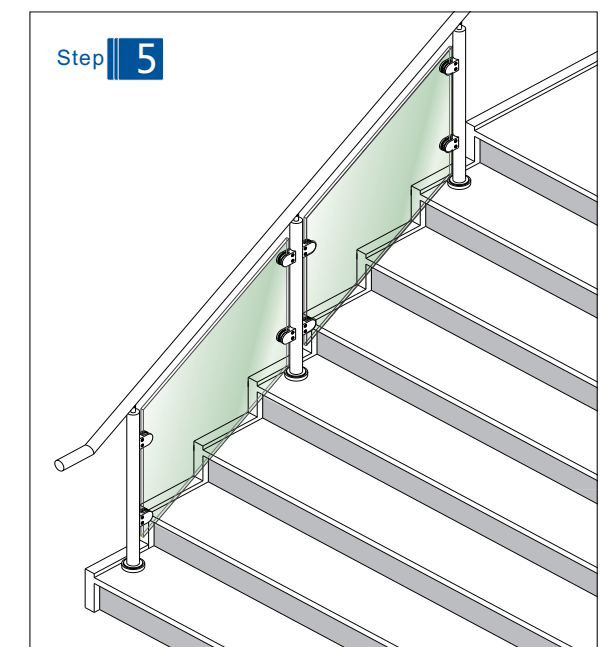
- a. Determine the installation sites of middle pillars by closing the pillars on handrails, and mark on the determined sites.
- b. Drill holes and fix pillars, then connect handrails.

Step 5 :Glass Installation

- a. Determine the dimension of glass.
- b. Glass installation.

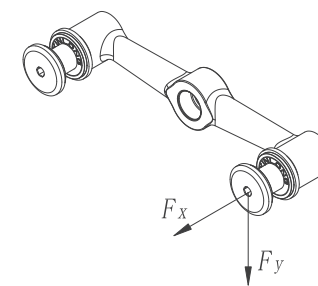
Step 6:Cleaning

Wrap the post railing after cleaning until the construction work completes so as to avoid damages to it when constructing.

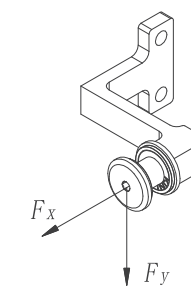




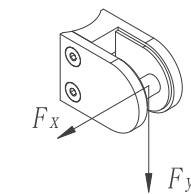
Calculation of axial and radial load for model selection



$n_x=2$
 $n_y=2$



$n_x=1$
 $n_y=1$



$n_x=1$
 $n_y=1$

1、 The weight of the glass panel

$$G_k = B \cdot H \cdot T \cdot \rho \cdot g$$

- G_k - The weight of glass panel (N) ;
- B - The width of the glass (mm) ;
- H - The height of the glass (mm) ;
- T - The valid thickness of the glass (mm) ;
- ρ - The density of glass ($2.56 \cdot 10^{-6}$ kg/mm³) ;
- g - Acceleration of gravity (10 N/Kg) ;

2、 Axial Force

$$F_x = q \cdot B \cdot H / n_x$$

- F_x - The axial force for a single point (N) ;
- q - Surface uniform load design value, mainly refers to the wind load (N/m²) ;
- B - The width of the glass (mm) ;
- H - The height of the glass (mm) ;
- n_x - The quantity of bearing capacity points on x direction, see the above picture for details.

3、 Radial Force

$$F_y = 1.2 G_k / n_y$$

- F_y - The radial force for a single point (N) ;
- G_k - The weight of glass panel (N) ;
- n_y - The quantity of bearing capacity points on y direction, see the above picture for details

Point-supported Balustrade Bracket

T01M Material: 304/316L
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 400N
 Fy Recommended value ≤ 500N

T01 Material: 304/316L
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 400N
 Fy Recommended value ≤ 500N

T05M Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 1450N
 Fy Recommended value ≤ 750N

T05 Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 1450N
 Fy Recommended value ≤ 750N

T06M Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 550N
 Fy Recommended value ≤ 500N

T06 Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 550N
 Fy Recommended value ≤ 500N

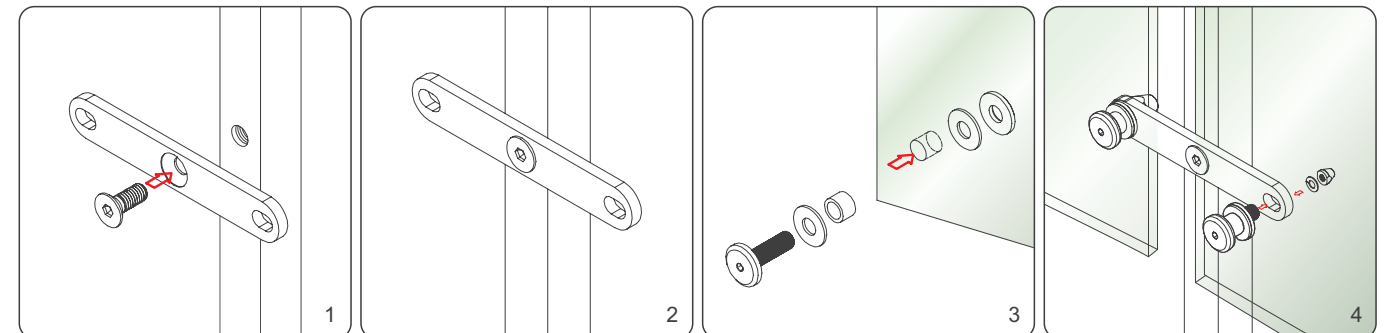
Point-supported Balustrade Bracket

T07M Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 800N
 Fy Recommended value ≤ 400N

T07 Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 800N
 Fy Recommended value ≤ 400N

T08M Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Deflection Angle : ± 7°
 Fx Recommended value ≤ 800N
 Fy Recommended value ≤ 500N

T08 Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Deflection Angle : ± 7°
 Fx Recommended value ≤ 800N
 Fy Recommended value ≤ 500N



Point-supported Balustrade Bracket

T09M Material: 304/316L
Surface Finish: Satin/Mirror
Glass Thickness: 12~14mm
Fx Recommended value $\leq 400N$
Fy Recommended value $\leq 500N$

T09 Material: 304/316L
Surface Finish: Satin/Mirror
Glass Thickness: 12~14mm
Fx Recommended value $\leq 400N$
Fy Recommended value $\leq 500N$

T10M Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 850N$
Fy Recommended value $\leq 500N$

T10 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 850N$
Fy Recommended value $\leq 500N$

T11M Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fy Recommended value $\leq 400N$

T11L Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fy Recommended value $\leq 400N$

T11R

Point-supported Balustrade Bracket

HJTD01M Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Deflection Angle: $\pm 7^\circ$
Fx Recommended value $\leq 1500N$
Fy Recommended value $\leq 800N$

HJTD01 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Deflection Angle: $\pm 7^\circ$
Fx Recommended value $\leq 1500N$
Fy Recommended value $\leq 800N$



Fin-supported Balustrade Bracket

LT01M Material: 304/316L
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 600N$
Fy Recommended value $\leq 300N$

LT01 Material: 304/316L
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 600N$
Fy Recommended value $\leq 300N$

LT02M Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Applicable Thickness H: 8/10/12/16mm
Fx Recommended value $\leq 500N$
Fy Recommended value $\leq 700N$

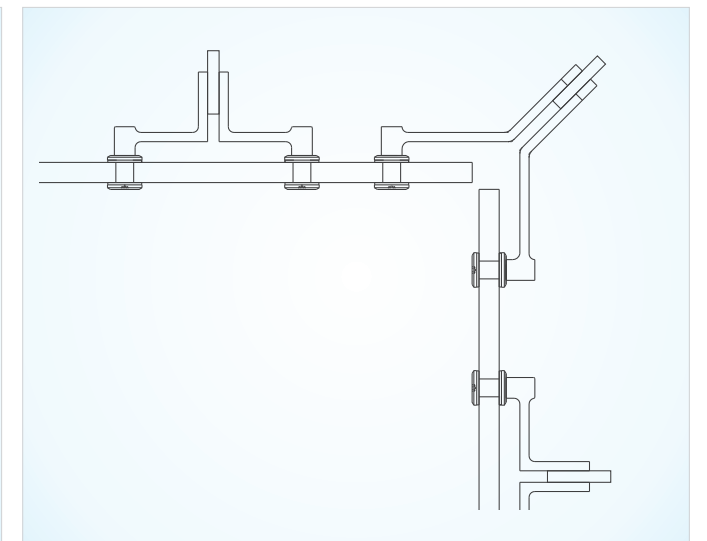
LT02 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 450N$
Fy Recommended value $\leq 700N$

LT03 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 500N$
Fy Recommended value $\leq 800N$

LT04 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 500N$
Fy Recommended value $\leq 800N$

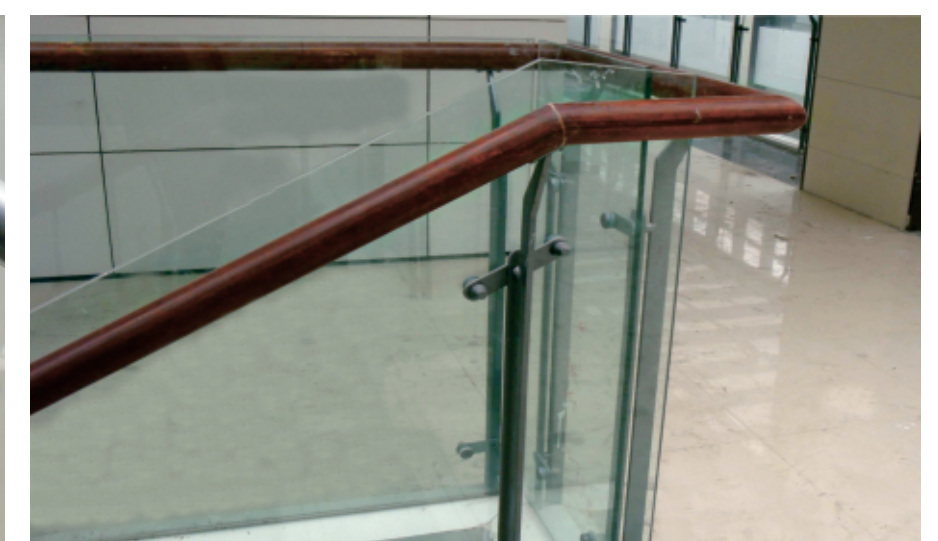
Fin-supported Balustrade Bracket

LT05 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 200N$
Fy Recommended value $\leq 400N$



LT06M Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 600N$
Fy Recommended value $\leq 600N$

LT06 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 600N$
Fy Recommended value $\leq 600N$



Fin-supported Balustrade Bracket

LT08 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 600N$
Fy Recommended value $\leq 600N$

LT09 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 600N$
Fy Recommended value $\leq 600N$

LT10 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 10~12mm
Applicable Thickness H: 13.14/17.52mm
Fx Recommended value $\leq 500N$
Fy Recommended value $\leq 800N$

LT11 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 13.14/17.52mm
Fx Recommended value $\leq 500N$
Fy Recommended value $\leq 800N$

LT12M Material: 304/316L
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 600N$
Fy Recommended value $\leq 300N$

LT12 Material: 304/316L
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 600N$
Fy Recommended value $\leq 300N$

LT14 Material: 304/316L
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 400N$
Fy Recommended value $\leq 300N$

LT15 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 17~22mm
Fx Recommended value $\leq 2000N$
Fy Recommended value $\leq 800N$

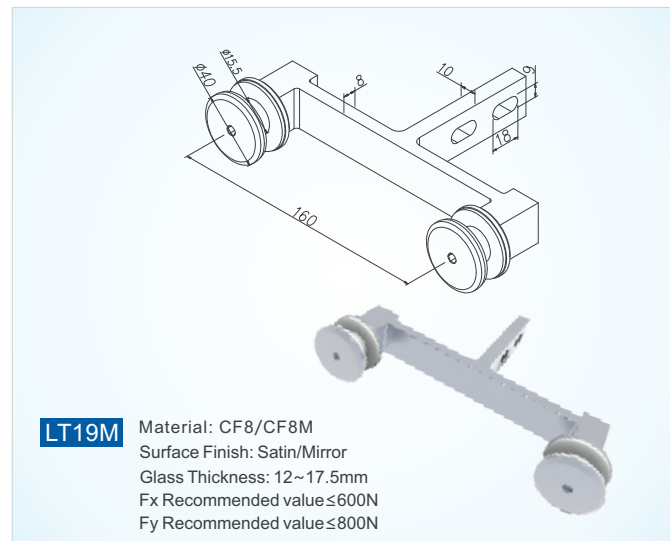
LT16L Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fy Recommended value $\leq 300N$

LT16R Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fy Recommended value $\leq 300N$

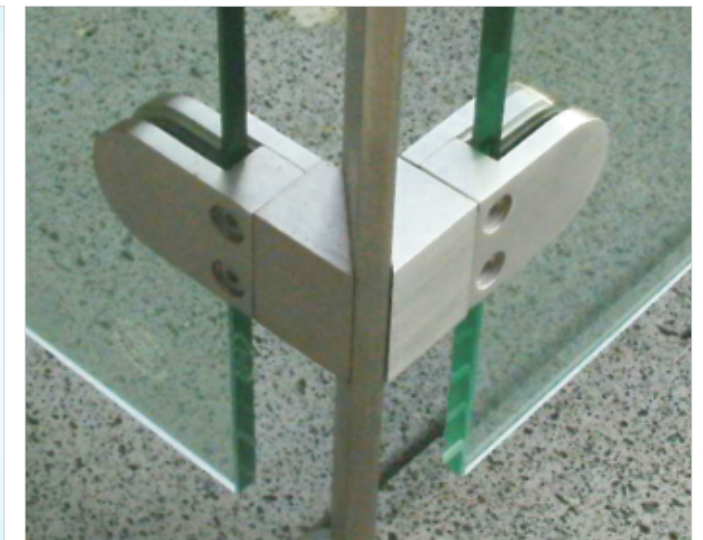
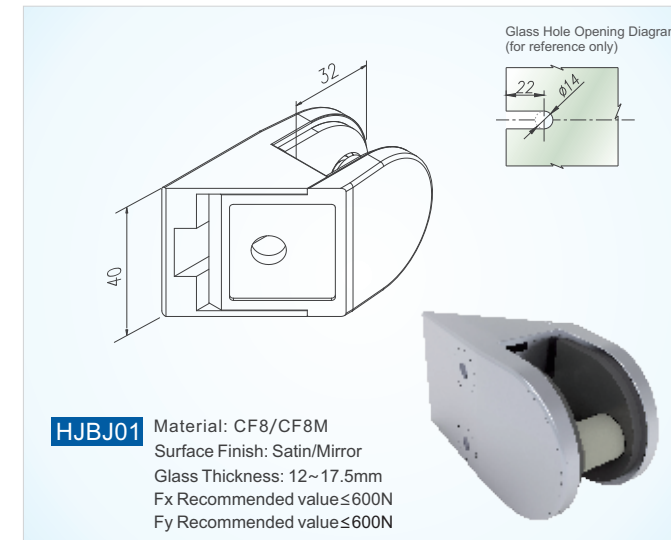
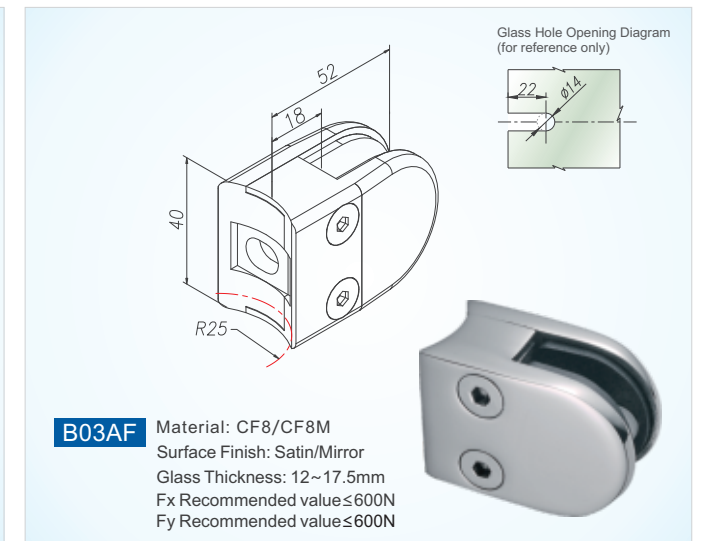
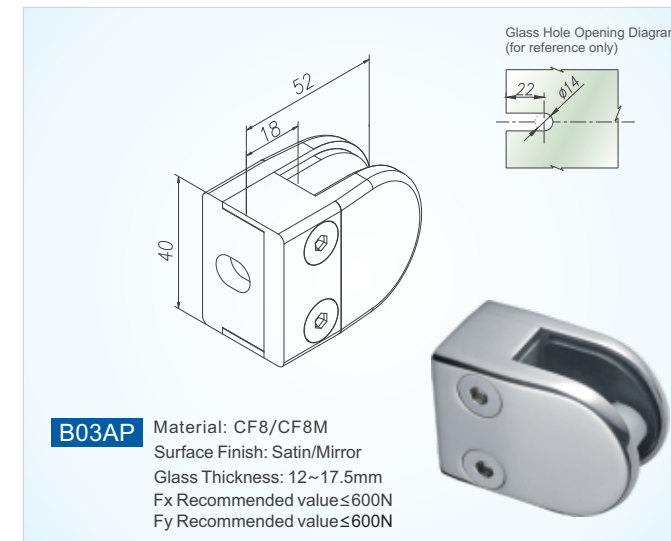
LT17 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm
Fx Recommended value $\leq 500N$
Fy Recommended value $\leq 800N$



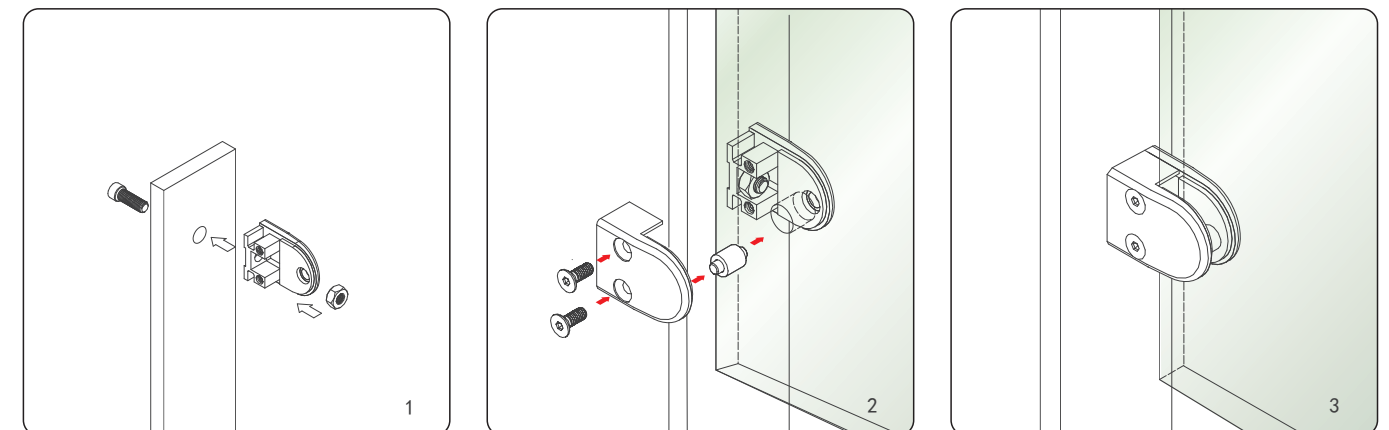
Fin-supported Balustrade Bracket



Glass Clamp



Point-fixed Type Clamp Installation Instruction



Glass Clamp

B04AP Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 600N
 Fy Recommended value ≤ 600N

B04AF Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 600N
 Fy Recommended value ≤ 600N

B09AP Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 600N
 Fy Recommended value ≤ 600N

B09AF Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 600N
 Fy Recommended value ≤ 600N

B08AP Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 600N
 Fy Recommended value ≤ 600N

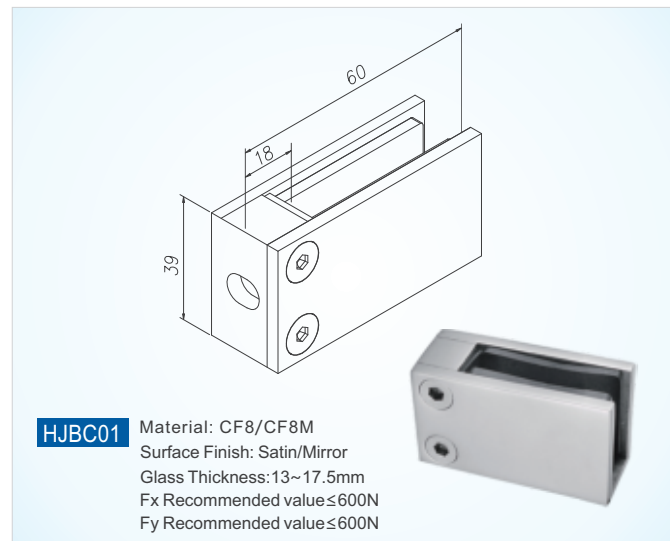
B08AF Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 600N
 Fy Recommended value ≤ 600N

HJB02P Material: CF8/CF8M
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 600N
 Fy Recommended value ≤ 600N

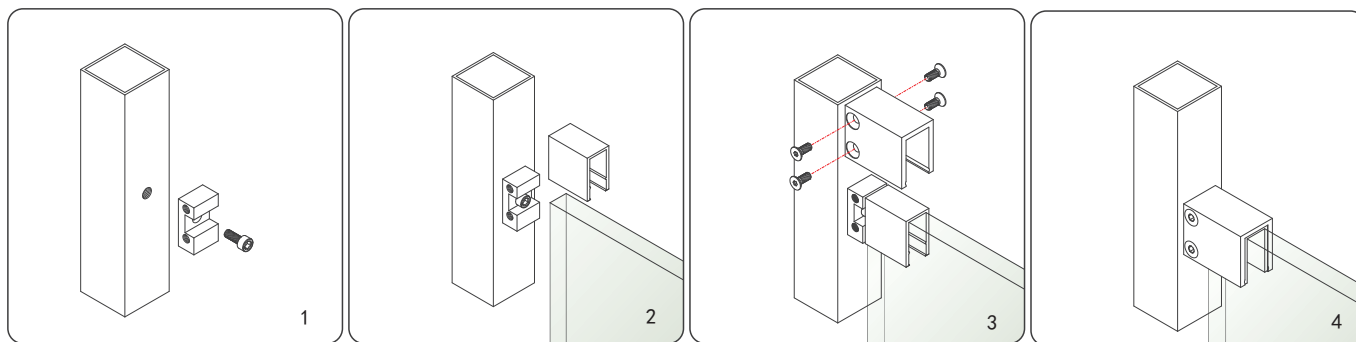
HJB03P Material: 304/316L
 Surface Finish: Satin/Mirror
 Glass Thickness: 12~17.5mm
 Fx Recommended value ≤ 250N
 Fy Recommended value ≤ 400N



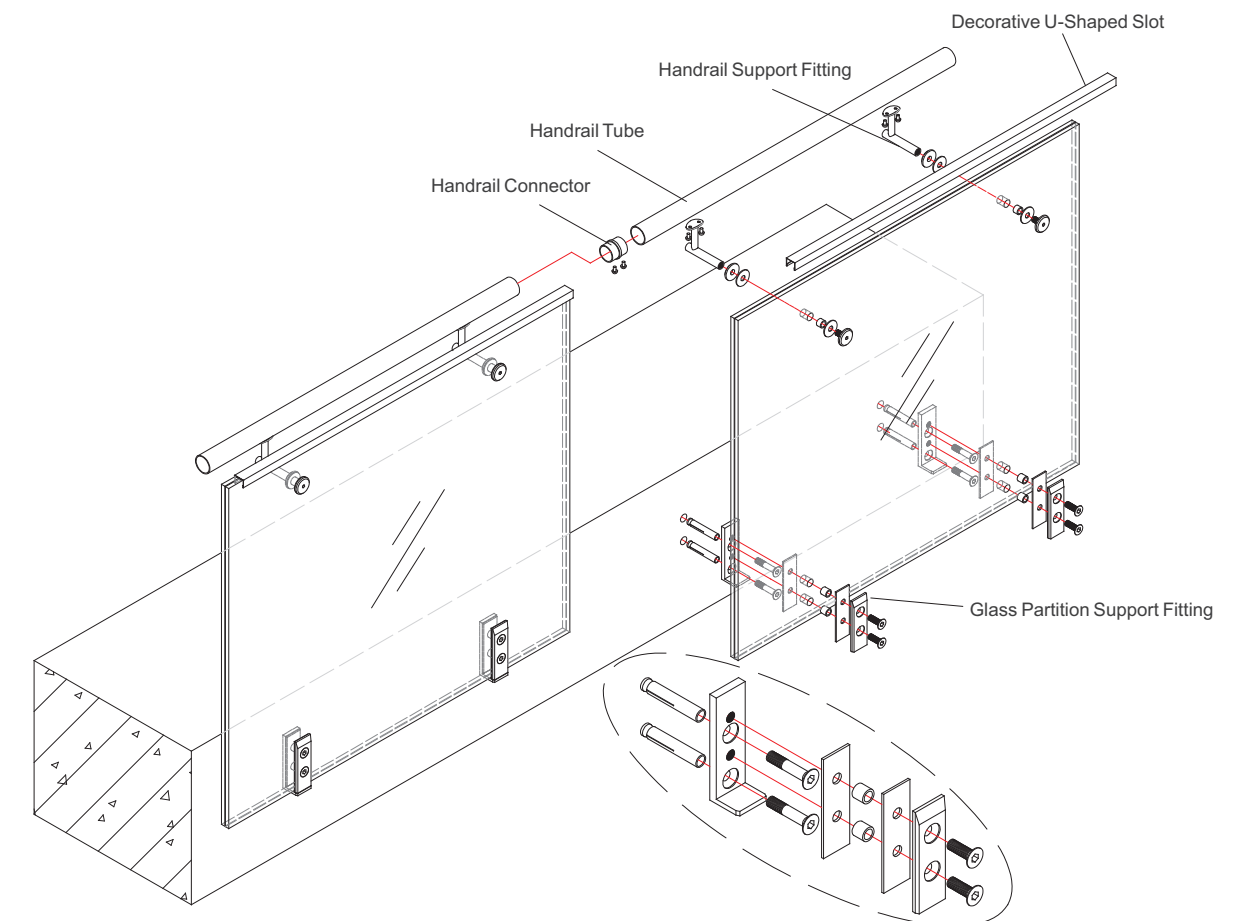
Glass Clamp



Supporting Type Clamp
 Installation Instruction



Glass Support Fitting Series



Glass Partition Support Fitting

YM01 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

YM02 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

YM06 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

YM10 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

YM03 Material: 304/316
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

YM03A Material: 304/316
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

YM11 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

YM14 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

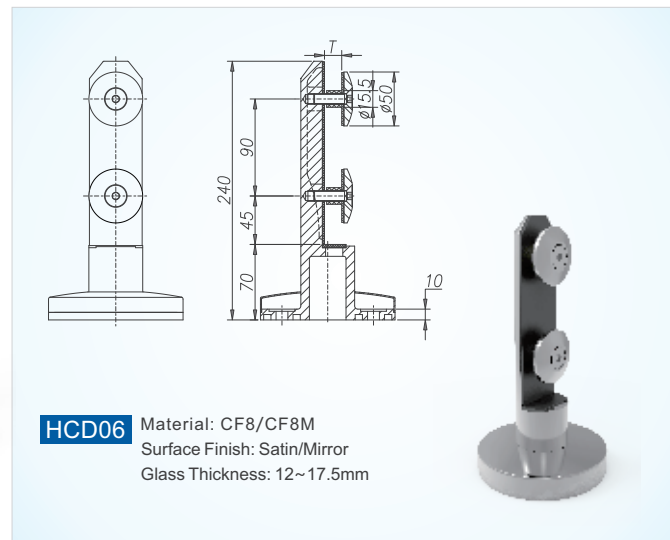
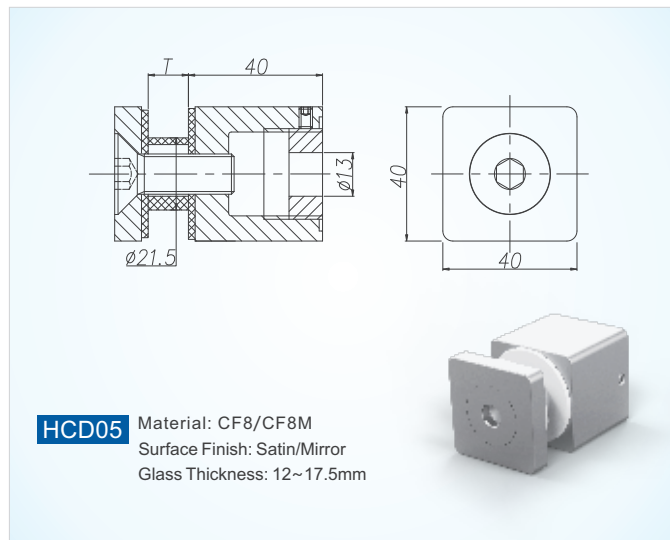
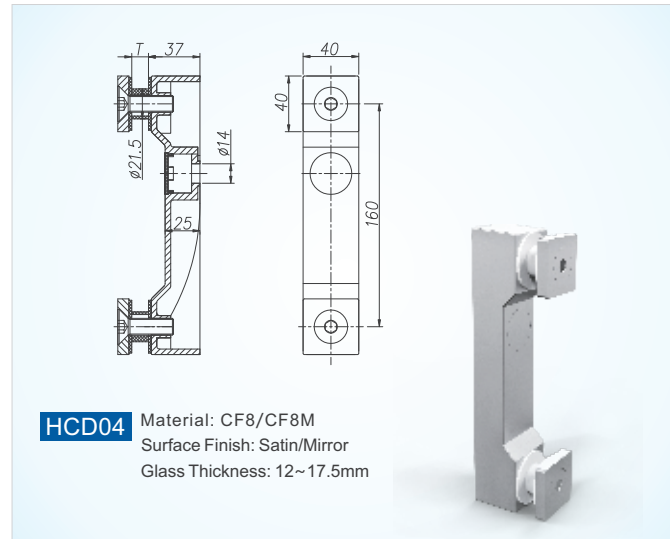
YM03B Material: 304/316
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

Step 1 Step 2 Step 3 Step 4 Step 5 Step 6

Glass Partition Support Fitting

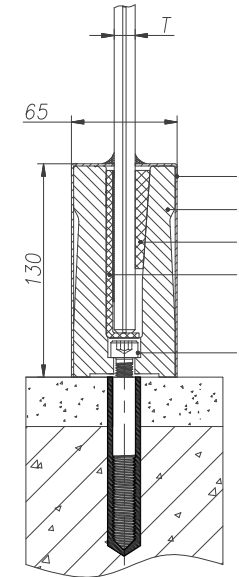
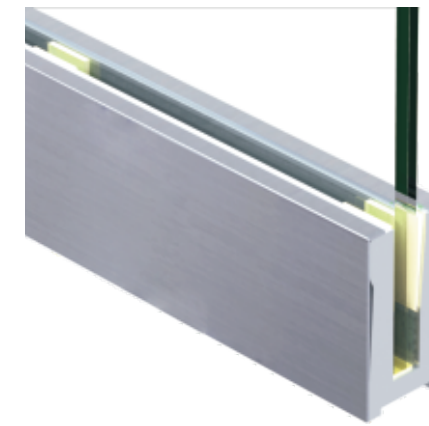


Glass Partition Support Fitting



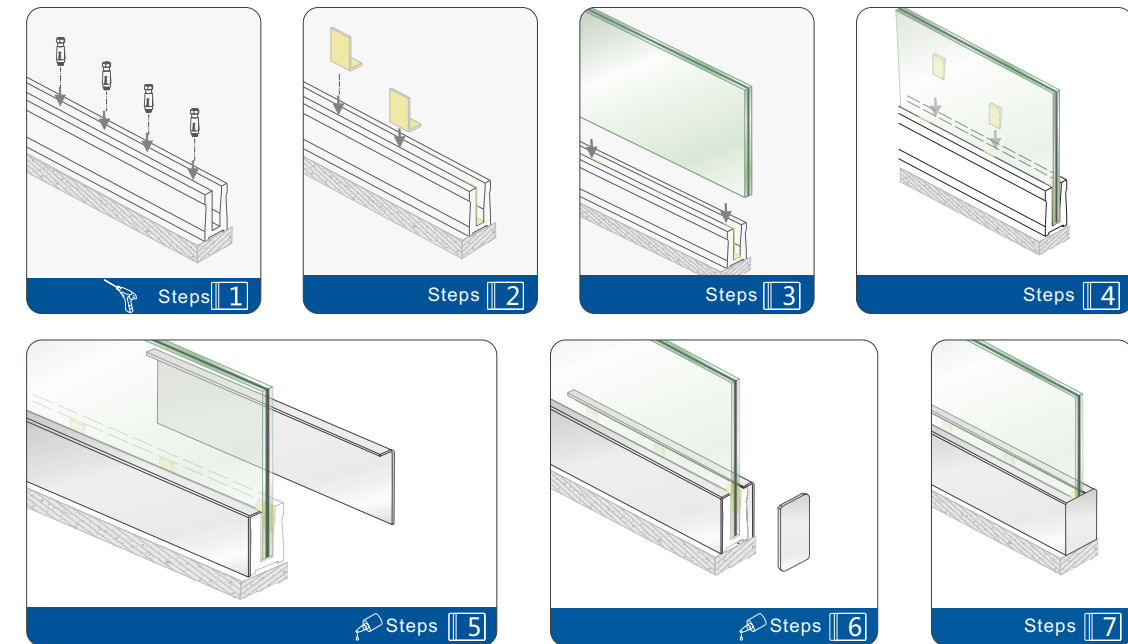
Aluminum Alloy U Groove

YM18



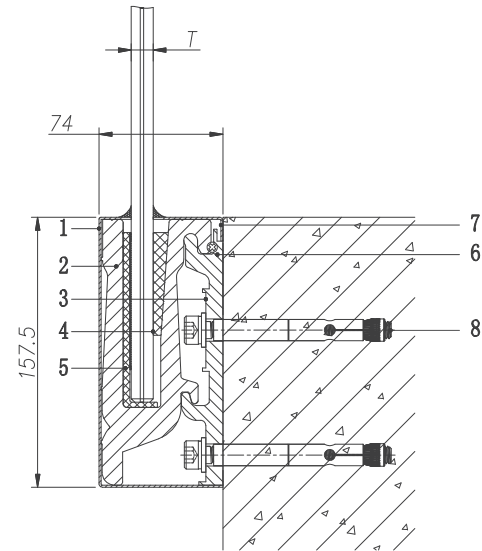
<p>Cover Plate (YM18-02) Material: 304/316L Surface Finish: Satin/Mirror Length: L≤3000mm</p>	<p>U groove (YM18-04) Material: 6063-T6 Glass Thickness: 13.5/17.5mm Length: L≤6000mm</p>	<p>Gasket (YM18-03) Material: ABS Quantity: 4 pcs/m</p>	<p>Gasket (YM18-01) Material: ABS Quantity: 4 pcs/m</p>	<p>Cylinder Head Screw Nut Rod (CAM-D-10N) Material: 304+Q345B Quantity: 4 pcs/m.</p> <p><small>Note: It doesn't contain chemical medication, please consult anchor product department for chemical medication. (CAG-12)</small></p>	<p>End cap (YM18-07) Material: 304/316L Surface Finish: Satin/Mirror</p>

Installation Method



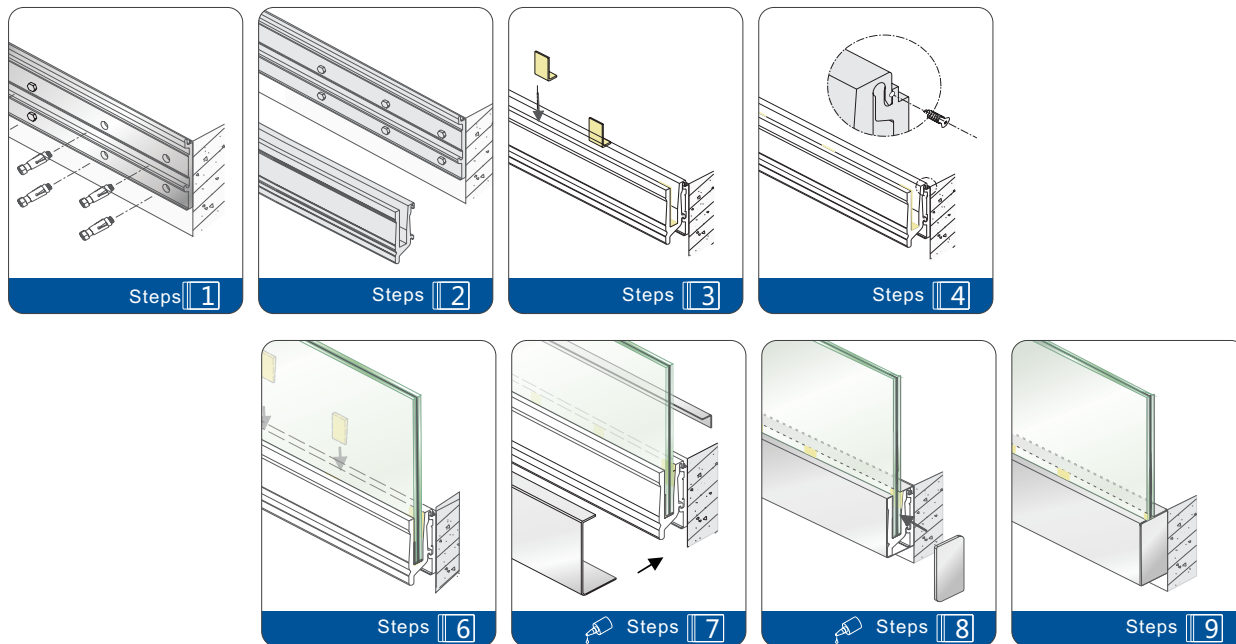
Aluminum Alloy U Groove

YM19



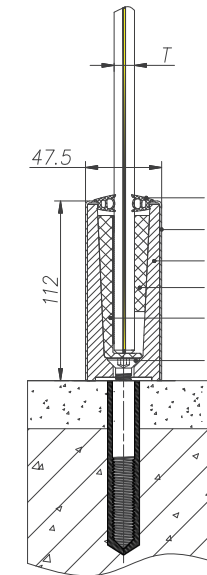
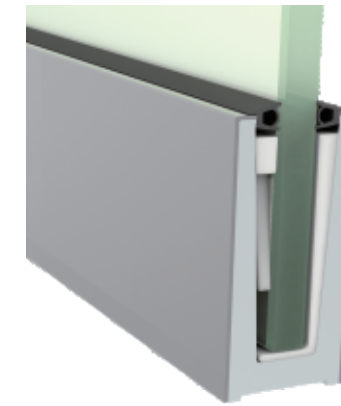
- | | | | | | | | | |
|--|---|---------------------------------------|------------------------------------|------------------------------------|---------------|--|--|---|
| | | | | | | | | |
| Material: 304/316L
Surface Finish: Satin/Mirror
Length: L:3000mm | Material: 6063-T6
Glass Thickness: 13/17.5mm
Length: L:6000mm | Material: 6063-T6
Length: L:6000mm | Material: ABS
Quantity: 4 pcs/m | Material: ABS
Quantity: 4 pcs/m | Material: 304 | Material: 304/316L
Surface Finish: Satin/Mirror
Length: L:3000mm | Material: Stainless Steel
Quantity: 8 pcs/m | Material: Stainless Steel
Surface Finish: Satin/Mirror |

Installation Method



Aluminum Alloy U Groove

YM21A



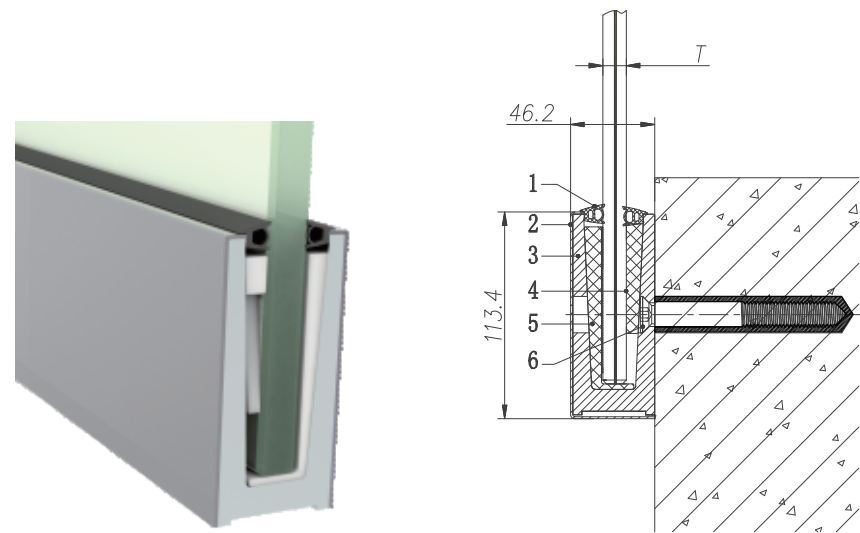
- | | | | | | | |
|----------------|--|--|------------------------------------|------------------------------------|--|--|
| | | | | | | |
| Material: EPDM | Material: 304/316L
Surface Finish: Satin/Mirror
Length: L:3000mm | Material: 6063-T6
Glass Thickness: 13/17.5/21.5mm
Length: L:6000mm | Material: ABS
Quantity: 4 pcs/m | Material: ABS
Quantity: 4 pcs/m | Material: 304+Q345B
Quantity: 4 pcs/m | Material: 304/316L
Surface Finish: Satin/Mirror |

Installation Method



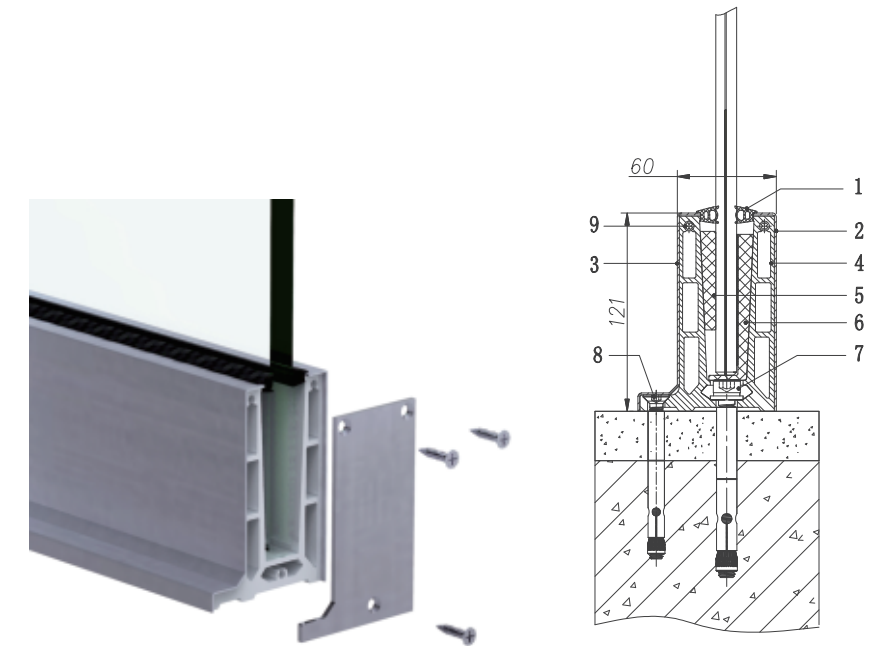
Aluminum Alloy U Groove

YM21B



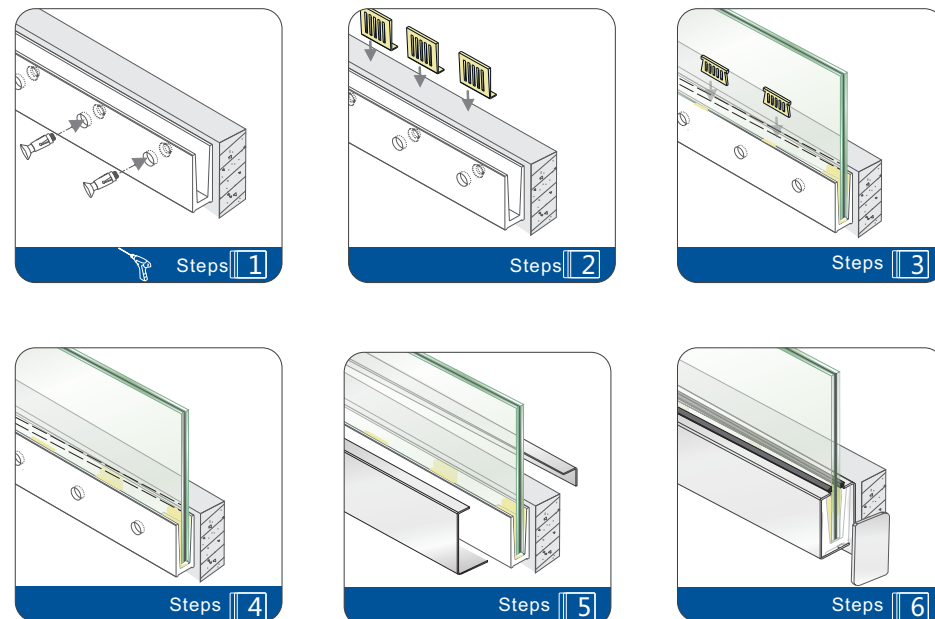
Aluminum Alloy U Groove



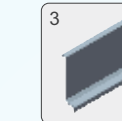
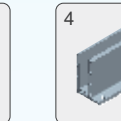
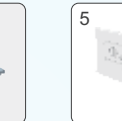
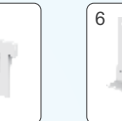
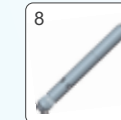
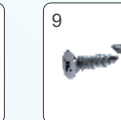


HCU01



- | | | | | | | |
|--|---|---|---|---|--|--|
| 
Gasket
(HJT01-1/2/3)
Material: EPDM | 
Cover Plate
(YM21B1-3A)
Material: 304/316L
Surface Finish: Satin/Mirror
Length: L:3000mm | 
U-groove Accessories
(YM21B1-1)
Material: 6063-T6
Glass Thickness: 13.5/17.5/21.5mm
Length: L:6000mm | 
Shim
(YM21-2)
Material: ABS
Quantity: 4 pcs/m | 
Shim
(YM21-1)
Material: ABS
Quantity: 4 pcs/m | 
Countersunk Screw Nut Rod
(CAM-D-10C)
Material: 304
+Q345B
Quantity: 4 pcs/m
<small>Note: It doesn't contain chemical medication, please consult anchor product department for chemical medication. (045-1)</small> | 
End cap
(YM21A1-4)
Material: 304/316L
Surface Finish: Satin/Mirror |
|--|---|---|---|---|--|--|

Installation Method

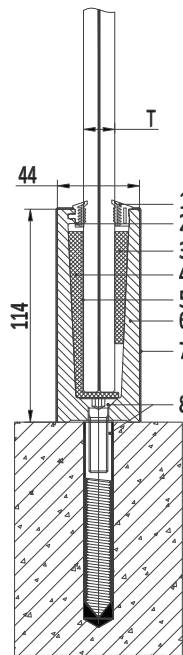


- | | | | | | |
|--|--|---|---|--|--|
| 
Gasket
(HJT01-1/2/3)
Material: EPDM | 
Back Decorative Panel
(HCU01A1-3)
Material: 304/316L
Surface Finish: Satin/Mirror
Length: L:3000mm | 
Front Decoration Panel
(HCU01A1-2)
Material: 304/316L
Surface Finish: Satin/Mirror
Length: L:3000mm | 
U-groove Accessories
(HCU01A1-1)
Material: 6063-T6
Glass Thickness: 13.5/17.5/21.5mm
Length: L:6000mm | 
Shim
(YM21-2)
Material: ABS
Quantity: 4 pcs/m | 
Shim
(YM21-1)
Material: ABS
Quantity: 4 pcs/m |
| 
Cylinder Head Expansion Bolt
(SZP-Y-4110)
Material: Stainless Steel
Quantity: 4 pcs/m | 
Cylinder Head Expansion Bolt
(SZP-C-18)
Material: Stainless Steel
Quantity: 4 pcs/m | 
Self-tapping Screw
(GB/T 845 S15.5)
Material: Stainless Steel | 
Cap Liner 1
(HCU01A1-4)
Material: 304/316L
Surface Finish: Satin/Mirror | 
Cap Liner 1
(HCU01A1-5)
Material: 304/316L
Surface Finish: Satin/Mirror | |

Aluminum Alloy U Groove

INS501 Series

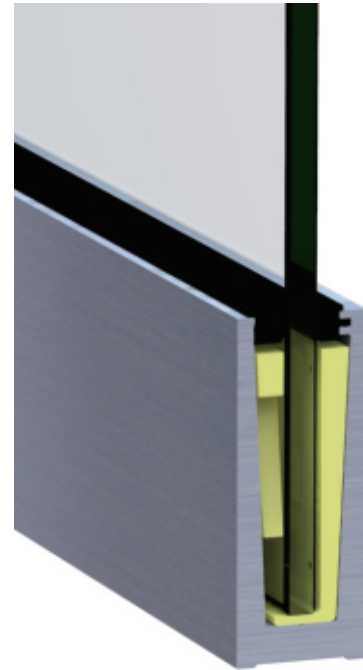
INS501-T12: T=12mm - 13.52mm
 INS501-T16: T=16mm - 17.52mm
 INS501-T20: T=20mm - 21.52mm



Load Capacity	Glass Height(mm)				
	1000	1100	1200	1300	1400
Wind Load (KPa)	4	3.2	2.8	2.4	2
Live Load(KN/m)	2	1.6	1.4	1.2	1

↑ The load capacity is for U groove system, not glass
 ↑ Structural calculation required for suitable solution
 ↑ Live load is assumed to apply on the top edge of glass
 ↑ The load capacity is for wind load or live load, not a combination

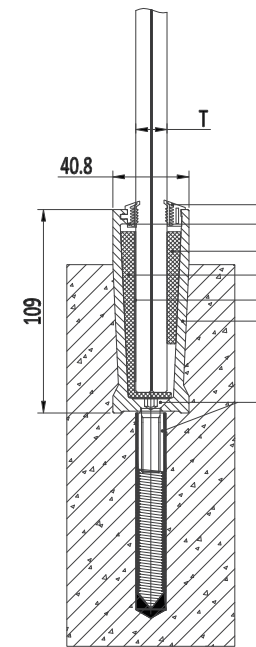
NO.	Name	Code	Qty	Material	Remarks
1	Gasket	INH203A	1	EPDM	
2	Gasket	INH203B	1	EPDM	
3	Shim	YM21-1*T	4 Pcs/m	ABS	T=13.52
4		YM21-2*T			T=17.52
5		YM21-3			T=21.52
6	U Groove	INS501-1	1	6063-T6	
7	Cover Plate	INP401	1	304	Optional
8	Anchor Bolt	CAM-D-10C	4 Pcs/m	304+Q235B	



Aluminum Alloy U Groove

INS503 Series

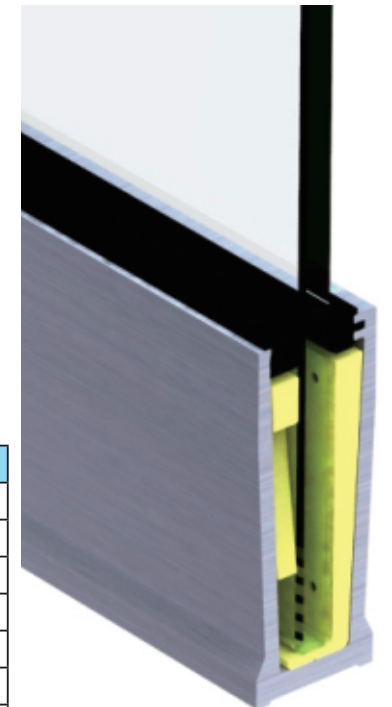
INS503-T12: T=12mm - 13.52mm
 INS503-T16: T=16mm - 17.52mm
 INS503-T20: T=20mm - 21.52mm



Load Capacity	Glass Height(mm)				
	1000	1100	1200	1300	1400
Wind Load (KPa)	0.8	0.64	0.56	0.64	0.4
Live Load(KN/m)	0.4	0.32	0.28	0.23	0.2

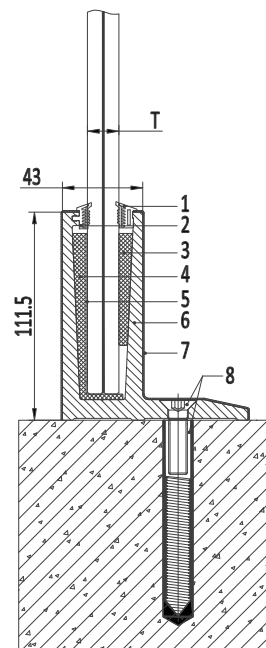
↑ The load capacity is for U groove system, not glass
 ↑ Structural calculation required for suitable solution
 ↑ Live load is assumed to apply on the top edge of glass
 ↑ The load capacity is for wind load or live load, not a combination

NO.	Name	Code	Qty	Material	Remarks
1	Gasket	INH203A	1	EPDM	
2	Gasket	INH203B	1	EPDM	
3	Shim	YM21-1*T	4 Pcs/m	ABS	T=13.52
4		YM21-2*T			T=17.52
5		YM21-3			T=21.52
6	U Groove	INS503-1	1	6063-T6	
7	Anchor Bolt	CAM-D-10C	4 Pcs/m	304+Q235B	



INS502 Series

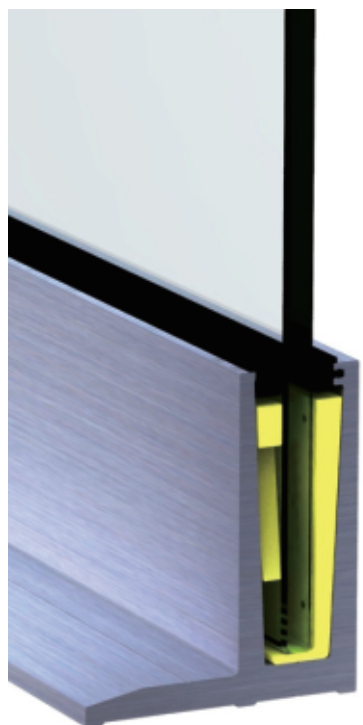
INS502-T12: T=12mm - 13.52mm
 INS502-T16: T=16mm - 17.52mm
 INS502-T20: T=20mm - 21.52mm



Load Capacity	Glass Height(mm)				
	1000	1100	1200	1300	1400
Wind Load (KPa)	3	2.4	2	1.8	1.4
Live Load(KN/m)	1.5	1.2	1	0.9	0.7

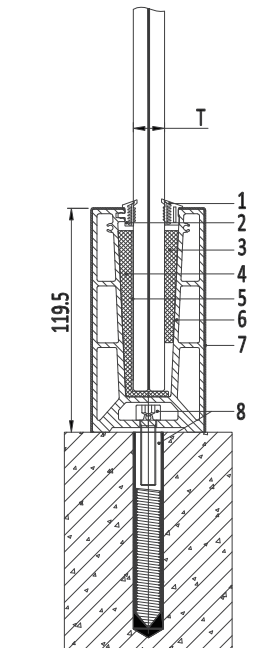
↑ The load capacity is for U groove system, not glass
 ↑ Structural calculation required for suitable solution
 ↑ Live load is assumed to apply on the top edge of glass
 ↑ The load capacity is for wind load or live load, not a combination

NO.	Name	Code	Qty	Material	Remarks
1	Gasket	INH203A	1	EPDM	
2	Gasket	INH203B	1	EPDM	
3	Shim	YM21-1*T	4 Pcs/m	ABS	T=13.52
4		YM21-2*T			T=17.52
5		YM21-3			T=21.52
6	U Groove	INS502-1	1	6063-T6	
7	Cover Plate	INP402	1	304	Optional
8	Anchor Bolt	CAM-D-10C	4 Pcs/m	304+Q235B	



INS504 Series

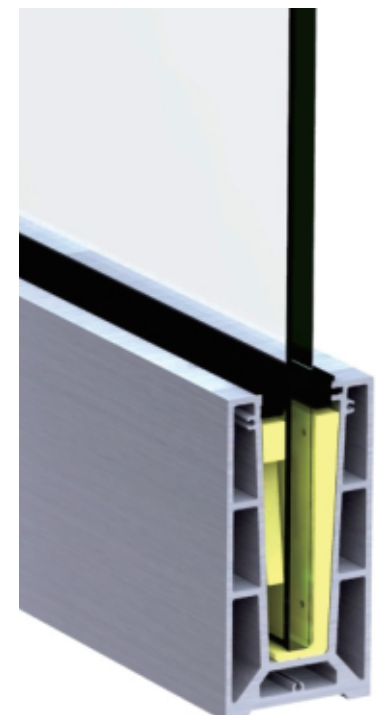
INS504-T12: T=12mm - 13.52mm
 INS504-T16: T=16mm - 17.52mm
 INS504-T20: T=20mm - 21.52mm



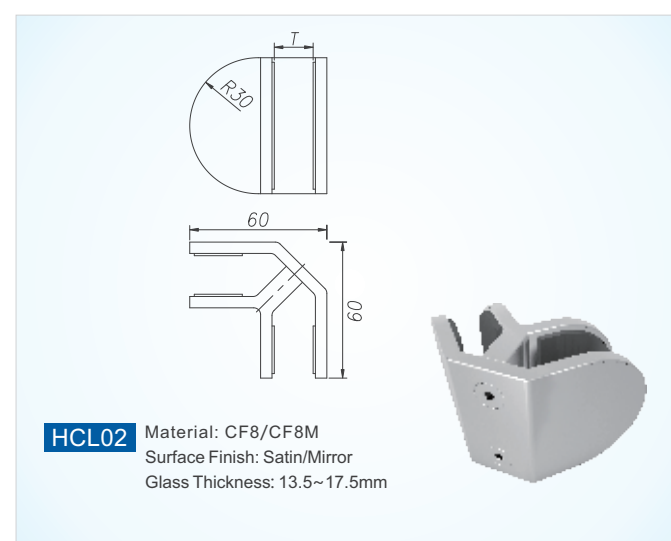
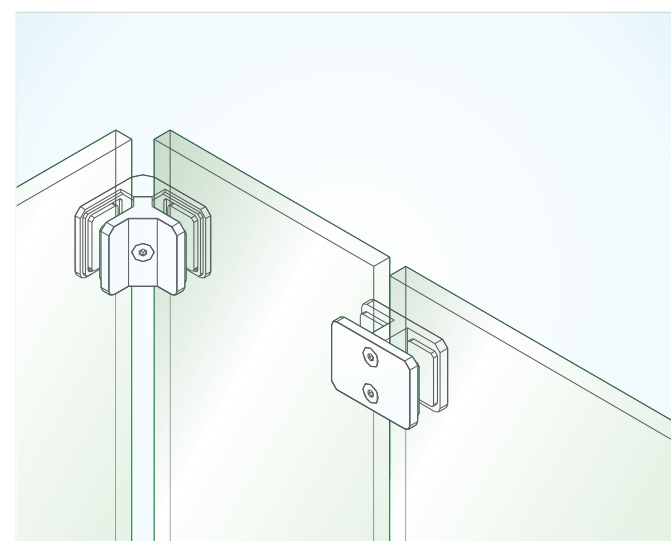
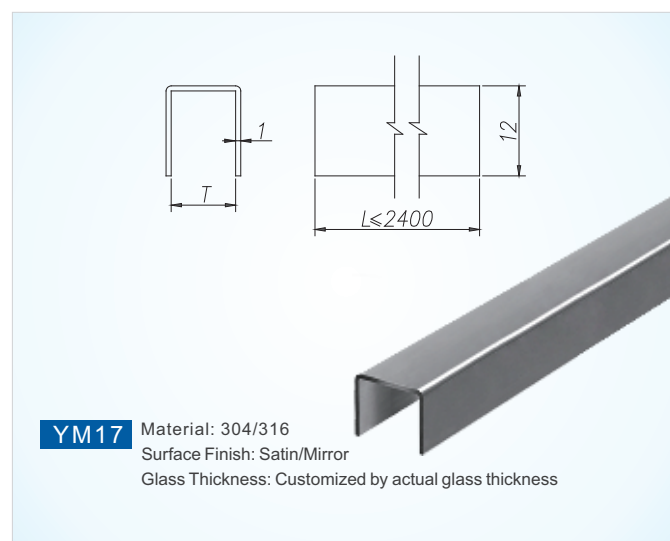
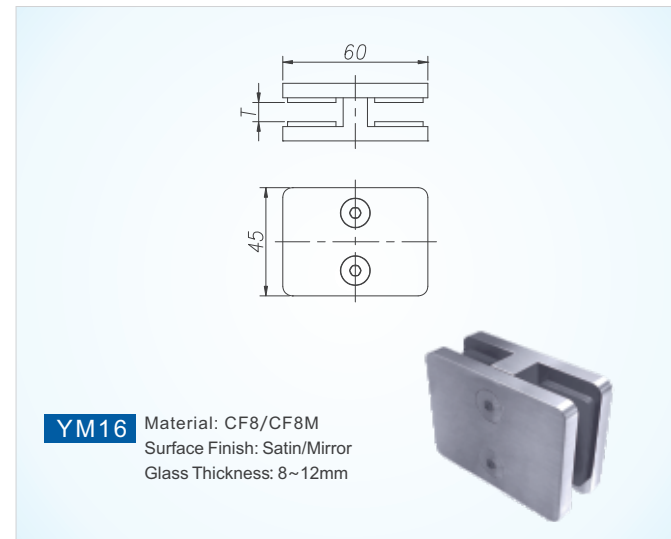
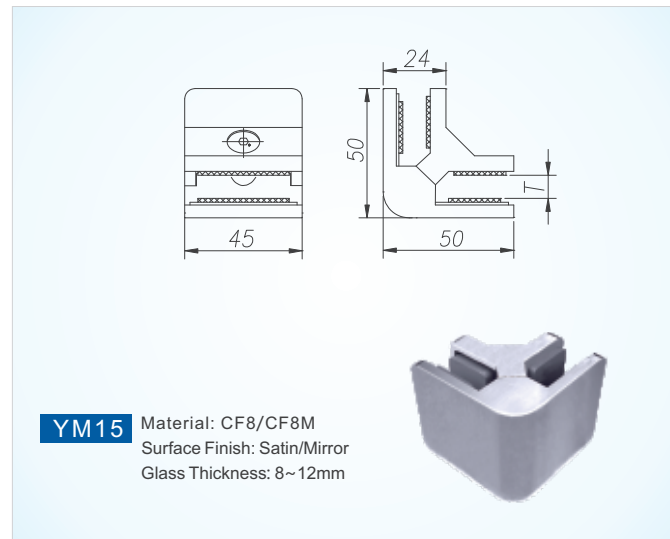
Load Capacity	Glass Height(mm)				
	1000	1100	1200	1300	1400
Wind Load (KPa)	6	5	4	3.4	2.8
Live Load(KN/m)	3	2.5	2	1.7	1.4

↑ The load capacity is for U groove system, not glass
 ↑ Structural calculation required for suitable solution
 ↑ Live load is assumed to apply on the top edge of glass
 ↑ The load capacity is for wind load or live load, not a combination

NO.	Name	Code	Qty	Material	Remarks
1	Gasket	INH203A	1	EPDM	
2	Gasket	INH203B	1	EPDM	
3	Shim	YM21-1*T	4 Pcs/m	ABS	T=13.52
4		YM21-2*T			T=17.52
5		YM21-3			T=21.52
6	U Groove	INS504-1	1	6063-T6	
7	Cover Plate	INP403	1	304	Optional
8	Anchor Bolt	CAM-D-10N	4 Pcs/m	304+Q235B	



Glass Connector



Handrail Fitting Series



Handrail Supporting Connected to Glass

ZCF02 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

ZCF03 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

ZCF05 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

ZCF06 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

ZCF07 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

ZCF13 Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

Handrail Supporting Connected to Glass

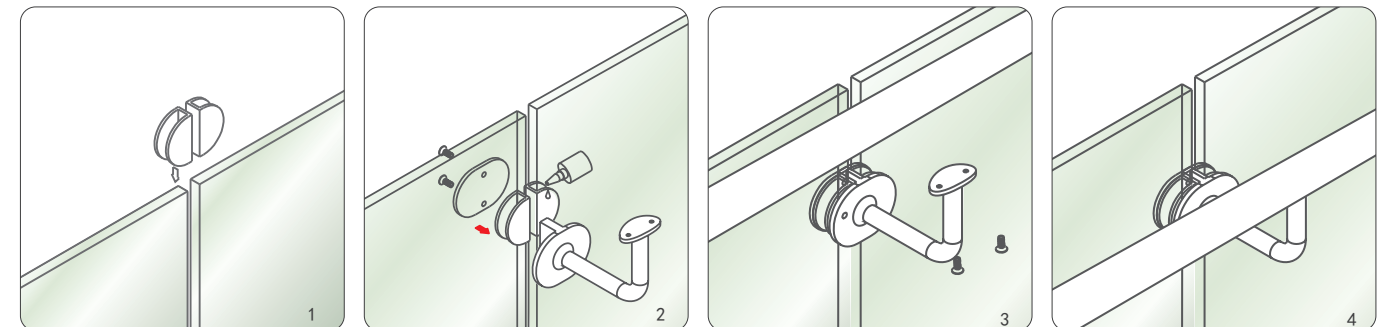
ZCF16M Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 10/12 mm

ZCF16L Material: CF8/CF8M
Surface Finish: Satin/Mirror
Glass Thickness: 10/12 mm

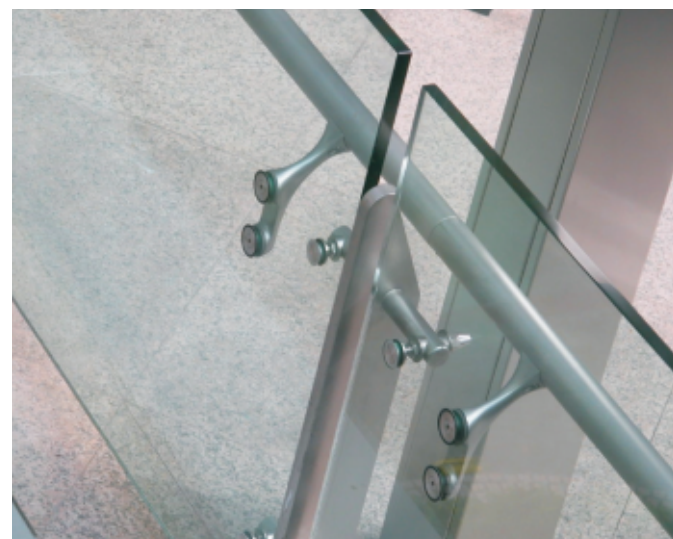
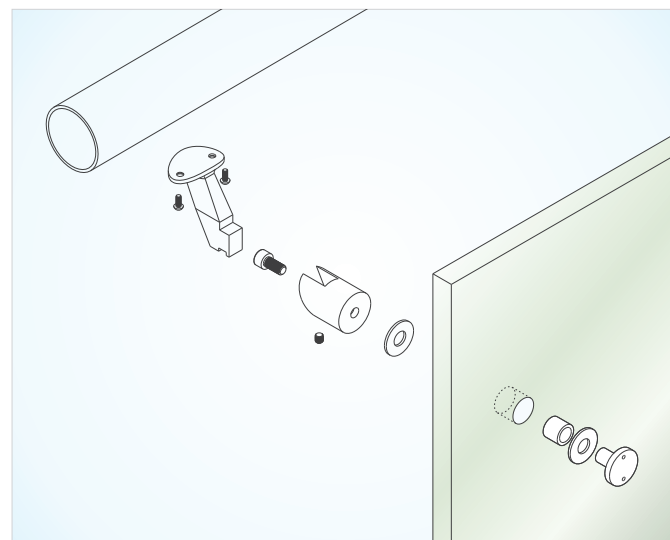
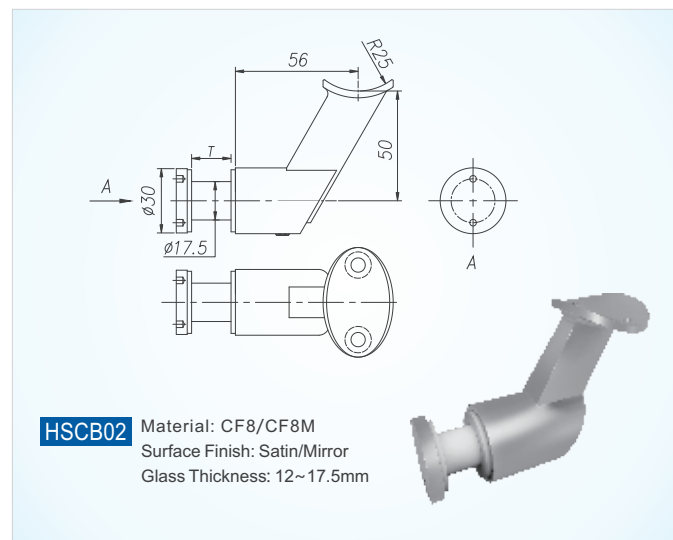
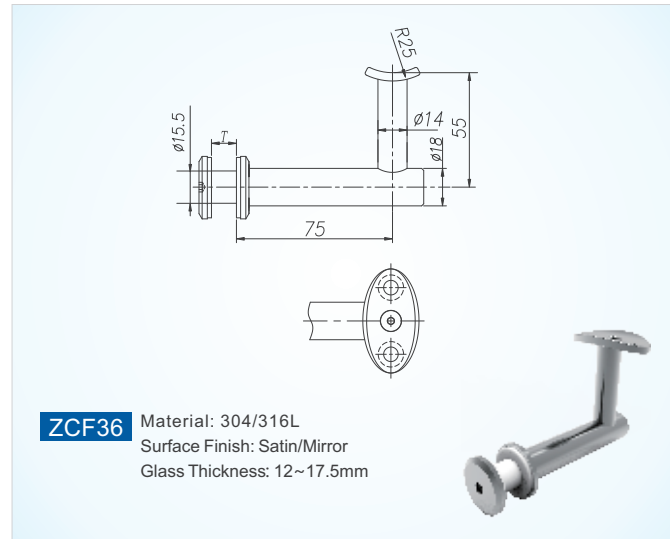
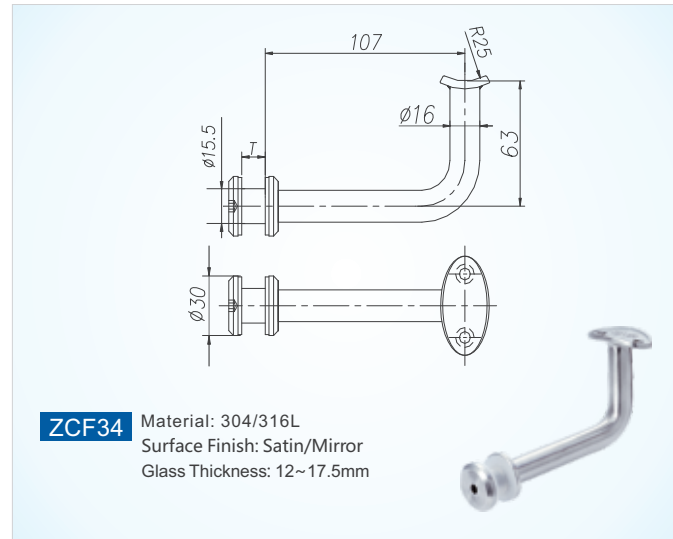
ZCF16R

ZCF30 Material: 304/316L
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm

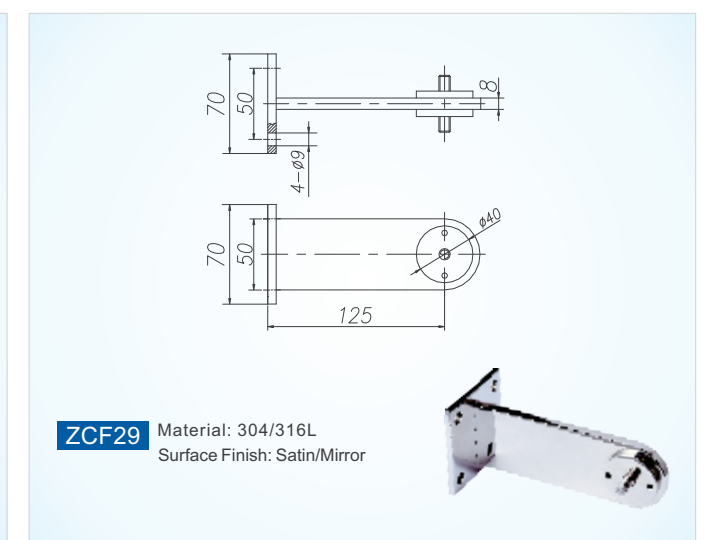
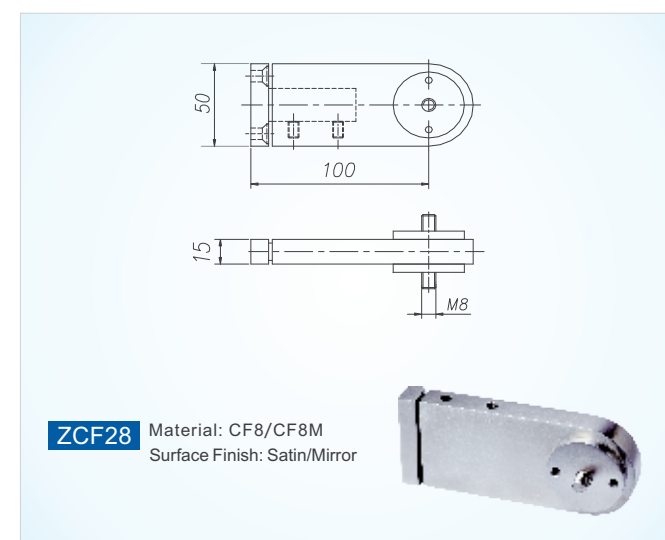
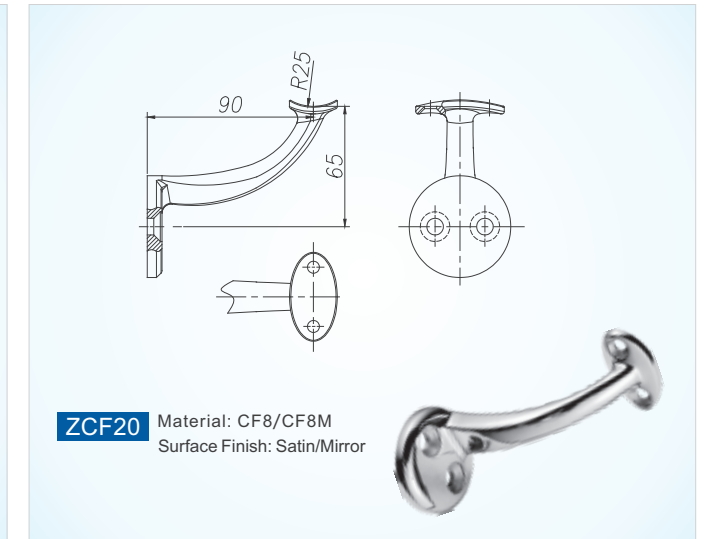
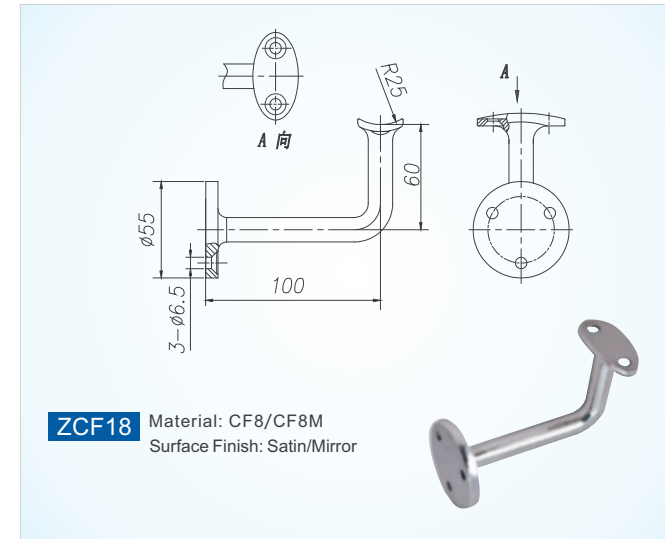
ZCF31 Material: 304/316L
Surface Finish: Satin/Mirror
Glass Thickness: 12~17.5mm



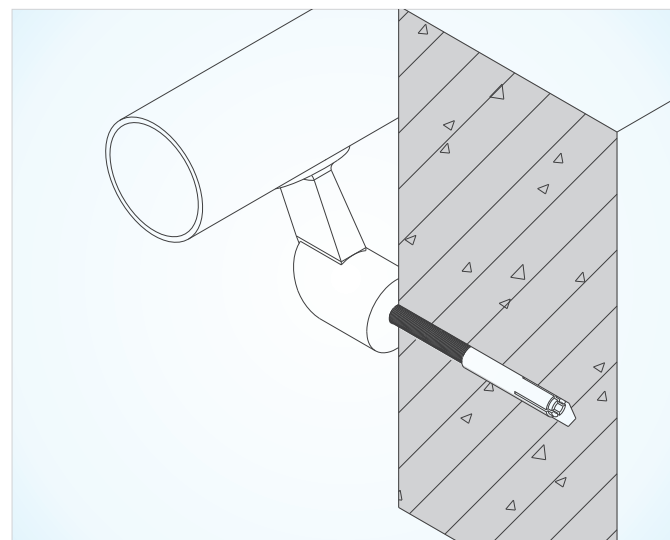
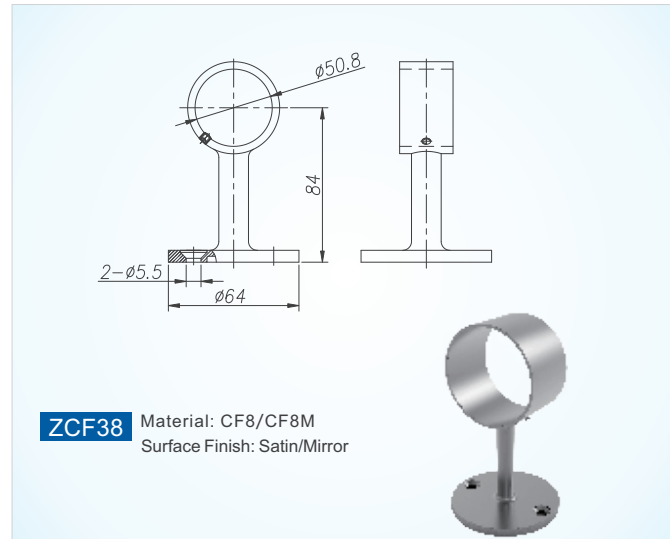
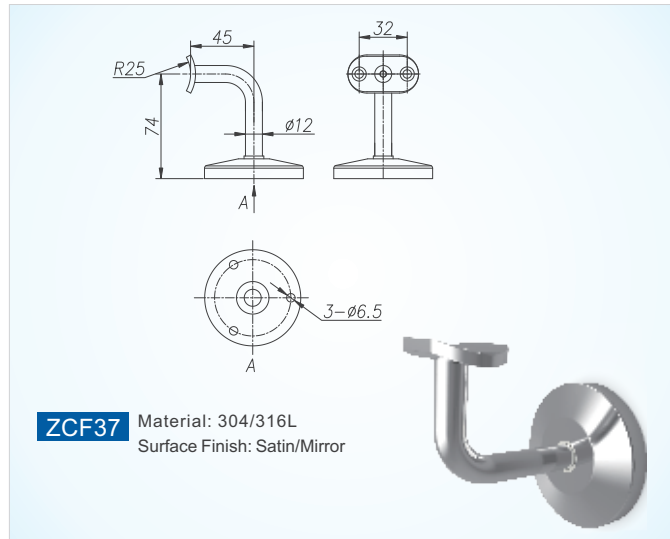
Handrail Supporting Connected to Glass



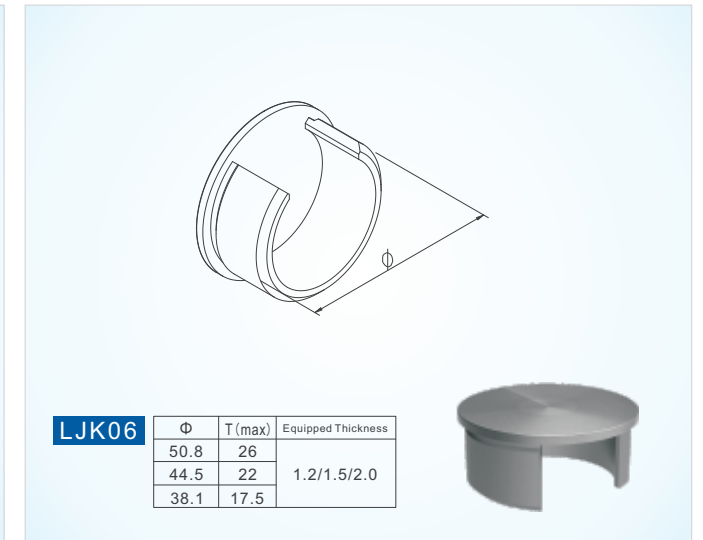
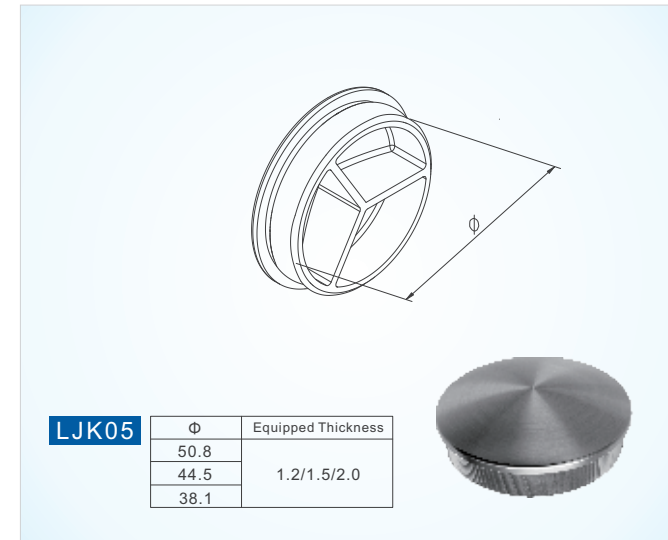
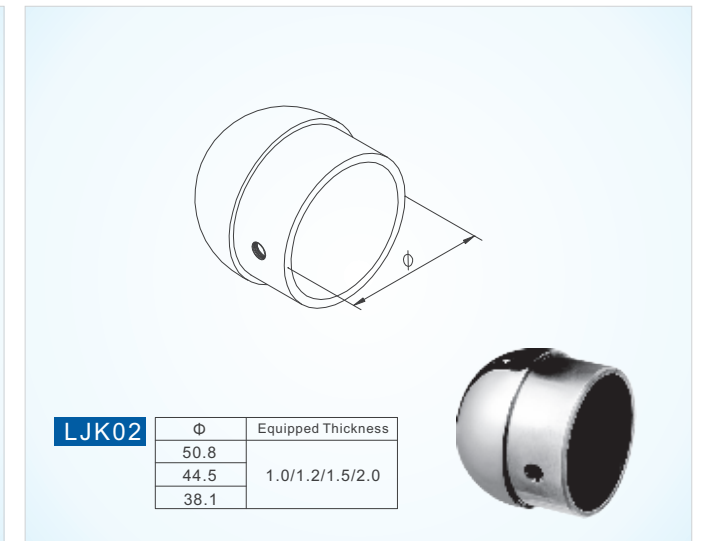
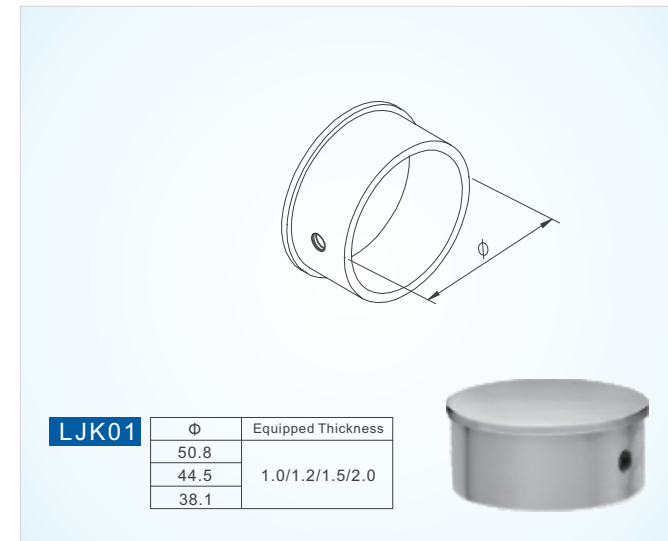
Handrail Supporting Connected to Wall



Handrail Supporting Connected to Wall



End Cap



Connector

LJL01

Φ	Equipped Thickness
50.8	1.0/1.2/1.5/2.0
44.5	
38.1	

LJL02

LJL03

Φ	Equipped Thickness
50.8	1.2/1.5/2.0
44.5	
38.1	

LJL04

Φ	T	Equipped Thickness
50.8	26	1.2/1.5/2.0
44.5		
38.1		

LJL05

Connector Installation Instruction

End cap Installation Instruction

Elbow

LJW01

Φ
Φ60.3
Φ50.8
Φ44.5

LJW02

Φ	Equipped Thickness
Φ63.5	1.0/1.2/1.5/2.0
Φ60.3	
Φ50.8	
Φ44.5	
Φ38.1	

LJW03

Φ	Equipped Thickness
Φ63.5	1.0/1.2/1.5/2.0
Φ60.3	
Φ50.8	
Φ44.5	
Φ38.1	

LJW04

Φ	Equipped Thickness
Φ50.8	1.0/1.2/1.5/2.0

LJW05

Φ	Equipped Thickness
Φ50.8	1.0/1.2/1.5/2.0

LJW06

Φ	Equipped Thickness
Φ50.8	1.0/1.2/1.5/2.0

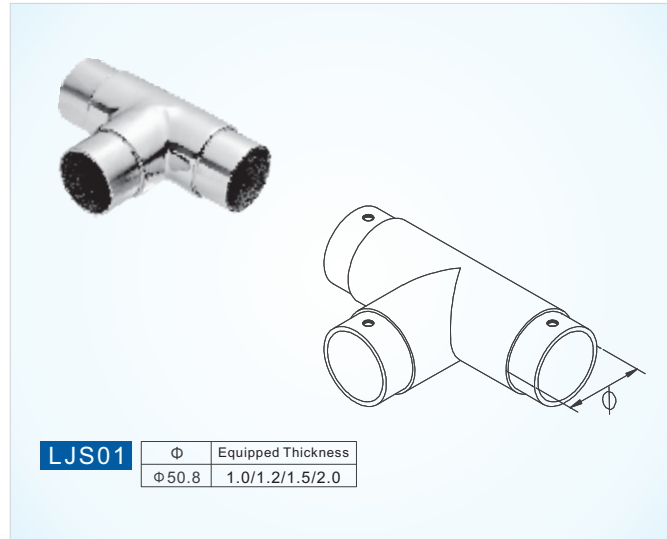
LJW08

Φ	Equipped Thickness
Φ50.8	1.0/1.2/1.5/2.0

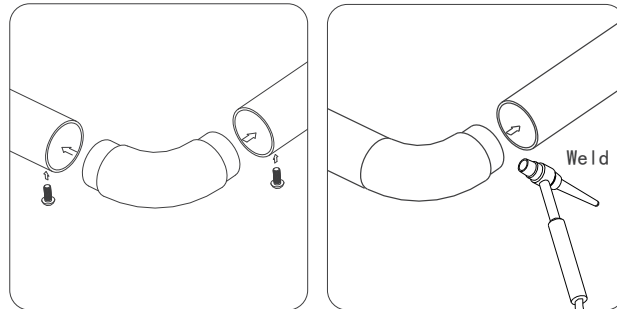
LJW09

Φ	Equipped Thickness
Φ50.8	1.2/1.5/2.0

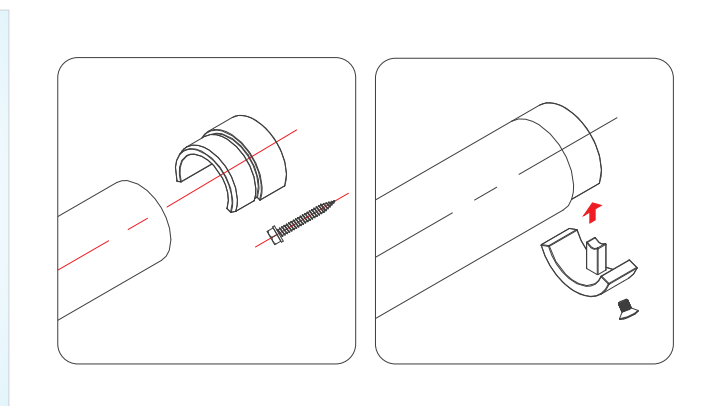
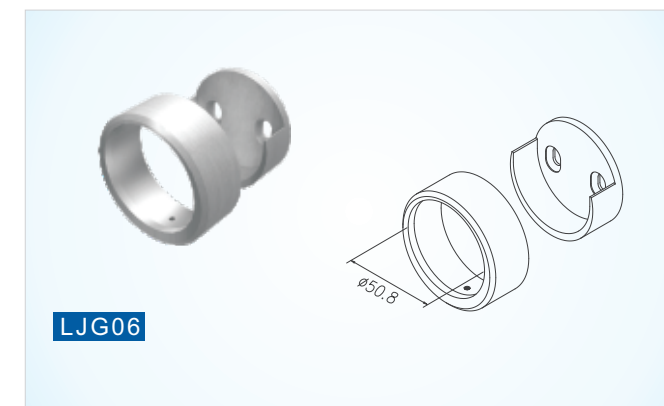
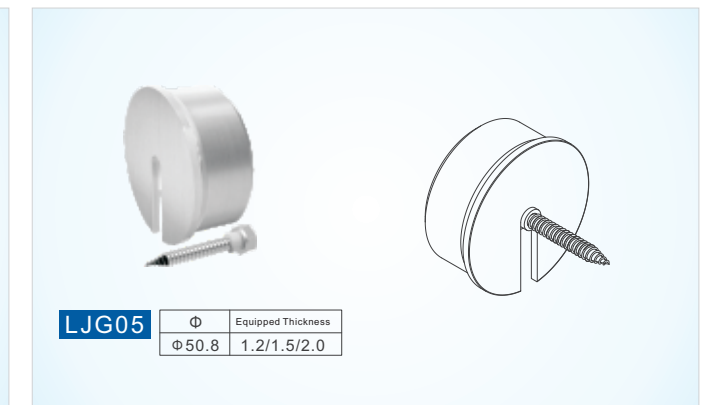
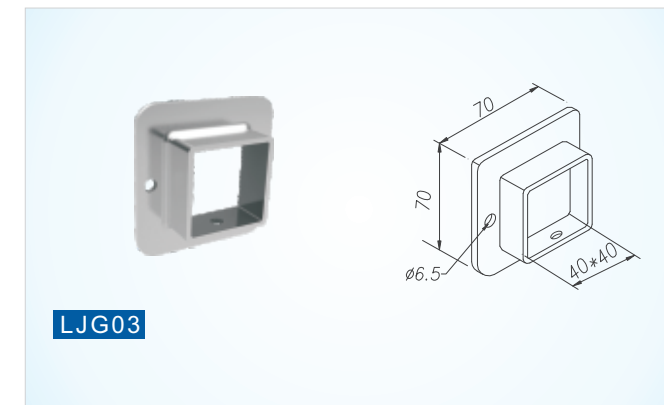
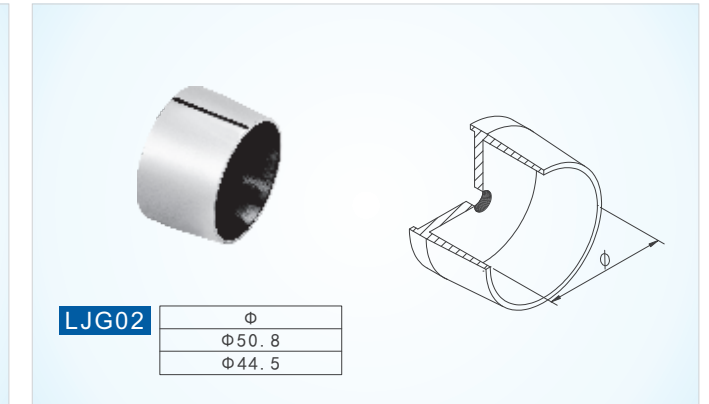
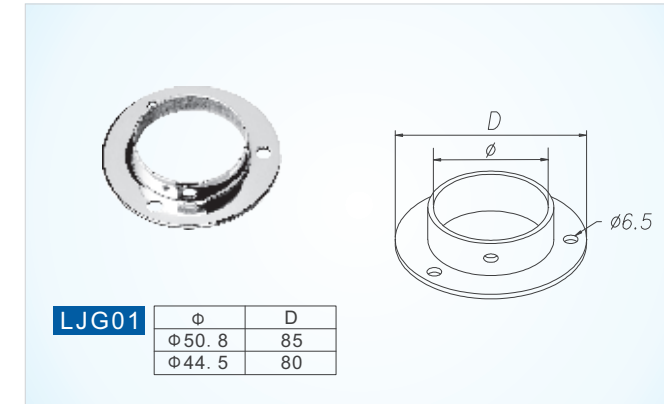
Elbow



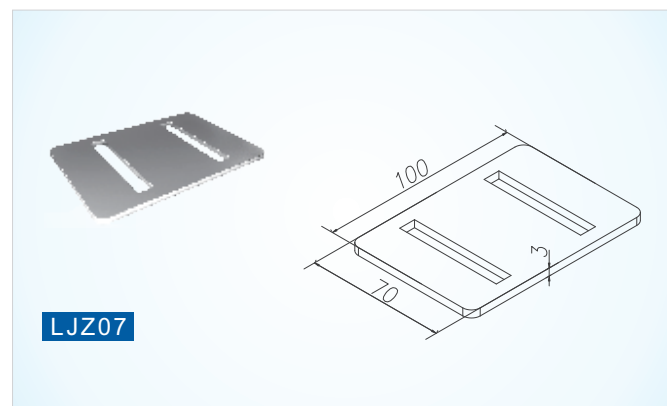
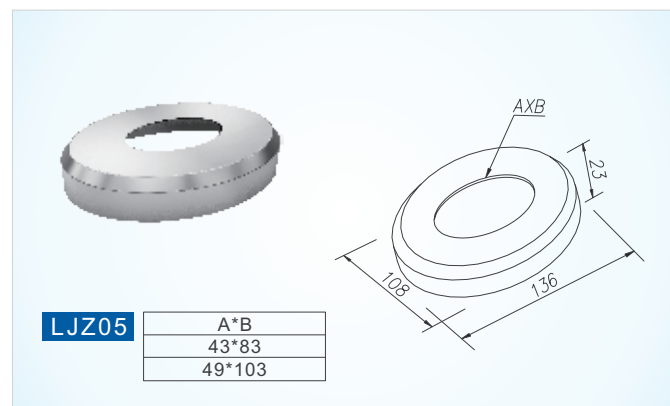
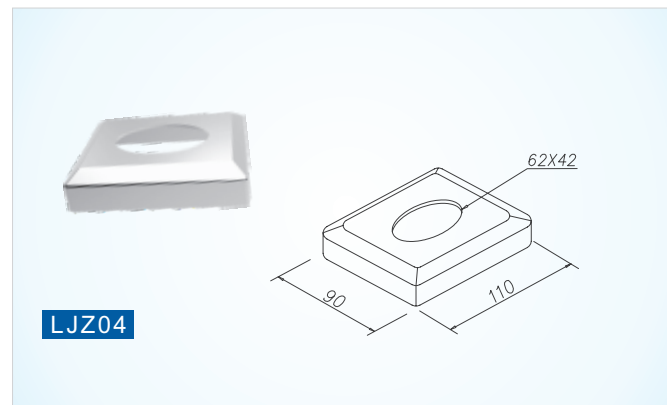
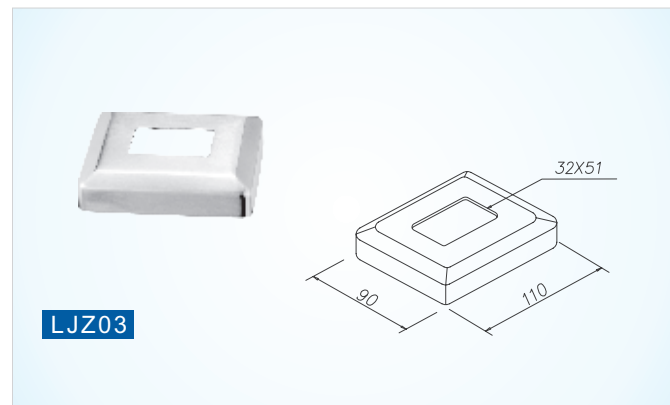
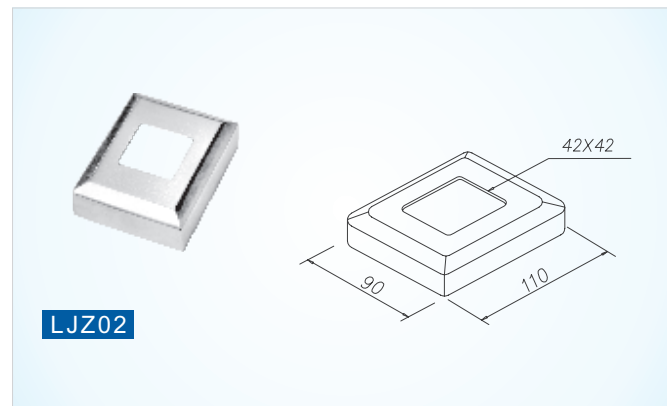
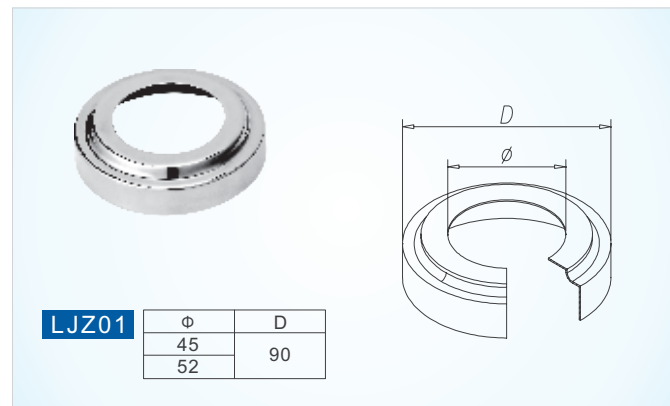
Elbow Installation Instruction



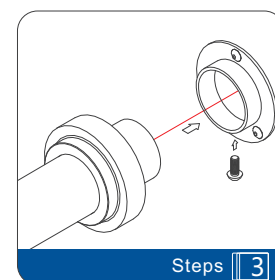
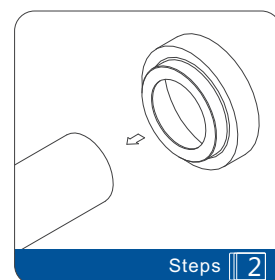
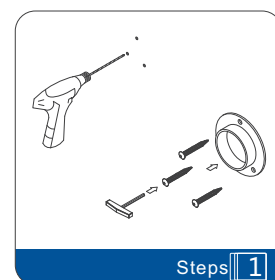
Base Plate



Cover Plate



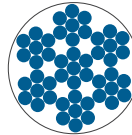
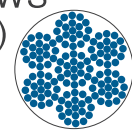
Base Plate and Cover Plate Installation Instruction



Cable-strut Accessories



Mechanical Performance of Stainless Steel Wire Rope

Structure	Nominal Diameter	Minimum Breaking Tension (KN)	Reference Weight (kg/100 m)
6 × 7 + 1WS (7 × 7) 	φ3.0	6.37	3.70
	φ4.0	9.51	6.50
	φ5.0	14.7	10.5
	φ6.0	18.6	15.1
6 × 19 + 1WS (7 × 19) 	φ4.0	10.7	6.7
	φ5.0	17.4	10.5
	φ6.0	23.5	14.9

Note: Above content quoted from GB/T 9944 《stainless steel wire ropes》

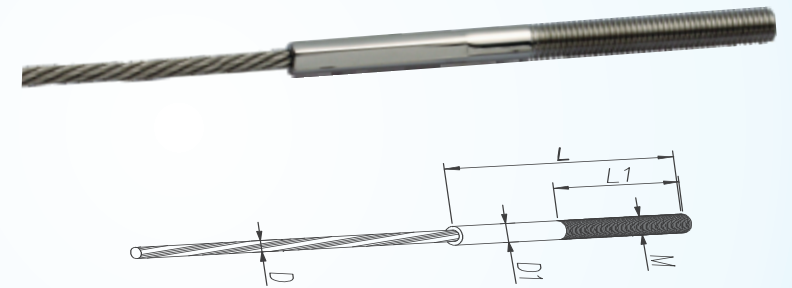
Micro Cable Accessories



Anchor

A-W

D	D1	L	L1	M
Ø3	Ø6	63	28	M5
Ø4	Ø7.5	79	33	M6
Ø5	Ø8	92	39	M8
Ø6	Ø10	111	45	M10



A01-W Adjustable Anchor

D	L mm		M
	min	max	
Ø3	121	151	M5
Ø4	149	190	M6
Ø5	171	215	M8
Ø6	205	250	M10

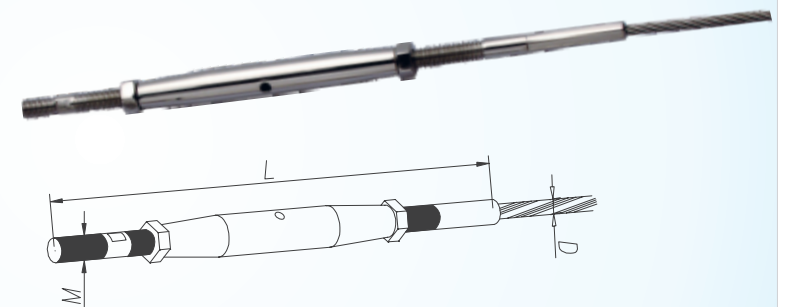
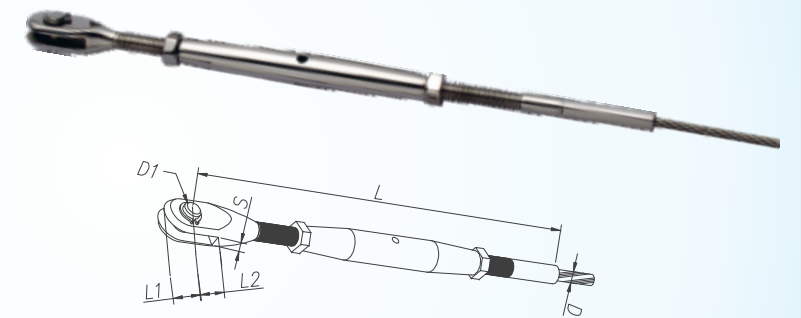


Diagram for Micro Cable Assembly



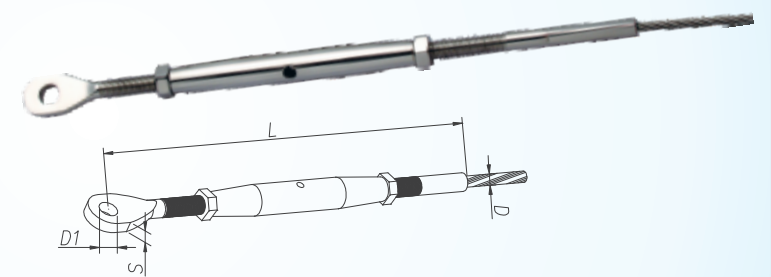
A05-W Adjustable Anchor

D	L mm		D1	L1	L2	S
	min	max				
Ø3	126	156	Ø5	9.5	12	3.5
Ø4	151	191	Ø6	11	14	4.5
Ø5	172	212	Ø8	12.8	16	5.5
Ø6	206	256	Ø10	15	19	6.5



A07-W Adjustable Anchor

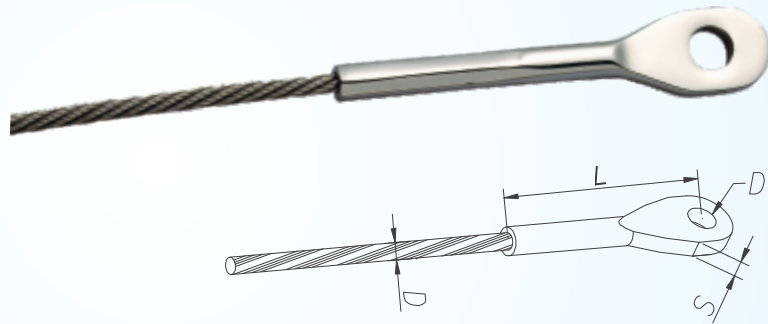
D	L mm		D1	S
	min	max		
Ø3	126	156	Ø5.5	3
Ø4	151	191	Ø6.5	4
Ø5	172	212	Ø8.5	5
Ø6	206	256	Ø10.5	6



Anchor

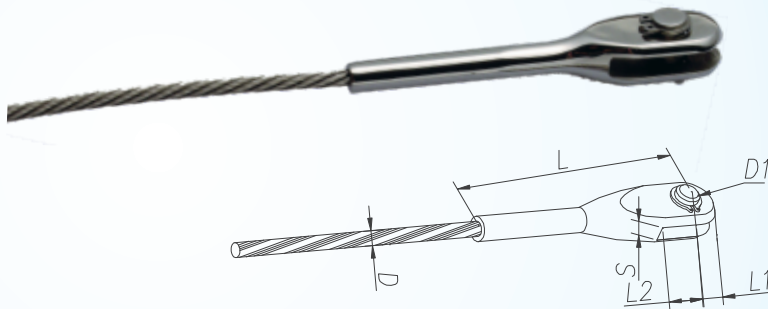
D01-W

D	D1	L	S
Ø3	05.5	57	3
Ø4	06.5	62	4
Ø5	08.5	75	5
Ø6	010.5	86	6



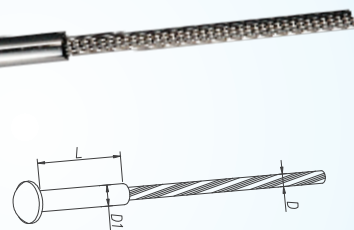
B02-W

D	D1	L	L1	L2	S
Ø3	05	57	9.5	12	3.5
Ø4	06	62	11	14	4.5
Ø5	08	75	12.8	16	5.5
Ø6	010	86	15	19	6.5



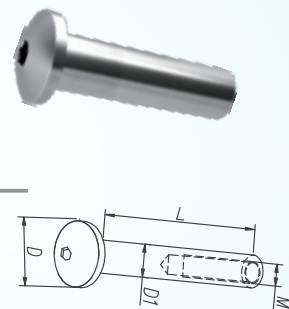
G-W

D	D1	L
Ø3	06	31
Ø4	08	45
Ø5	08	45
Ø6	010	54



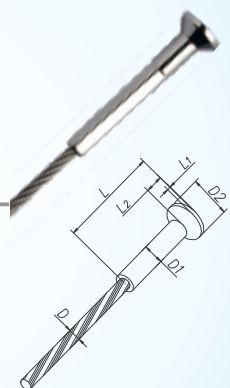
LJ-6

D	D1	L	M
Ø12	07	31	M5
Ø14	08	35.4	M6
Ø18	010	44.2	M8
Ø24	015	56.3	M10



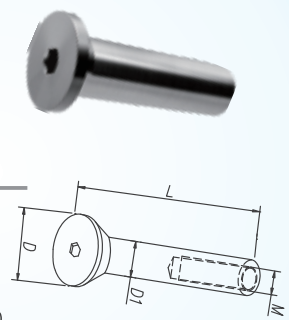
T-W

D	D1	D2	L	L1	L2
Ø3	06	012	35	4	1.5
Ø4	08	014	50	5	2
Ø5	08	014	50	5	2
Ø6	010	018	60	6	2.5



LJ-7

D	D1	L	M
Ø12	07	35	M5
Ø14	08	40	M6
Ø18	010	50	M8
Ø24	015	56	M10

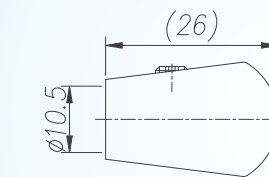


Micro Bar Accessories

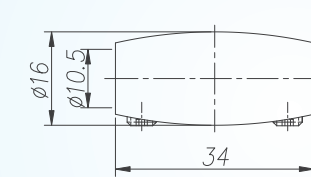
D | Ø3 Ø4 Ø5
 Note: 5mm ≤ L ≤ 7mm



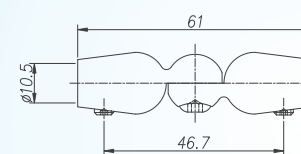
A08-W



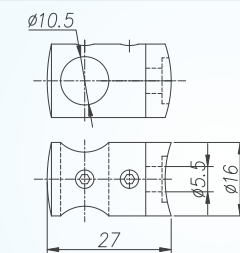
XG01



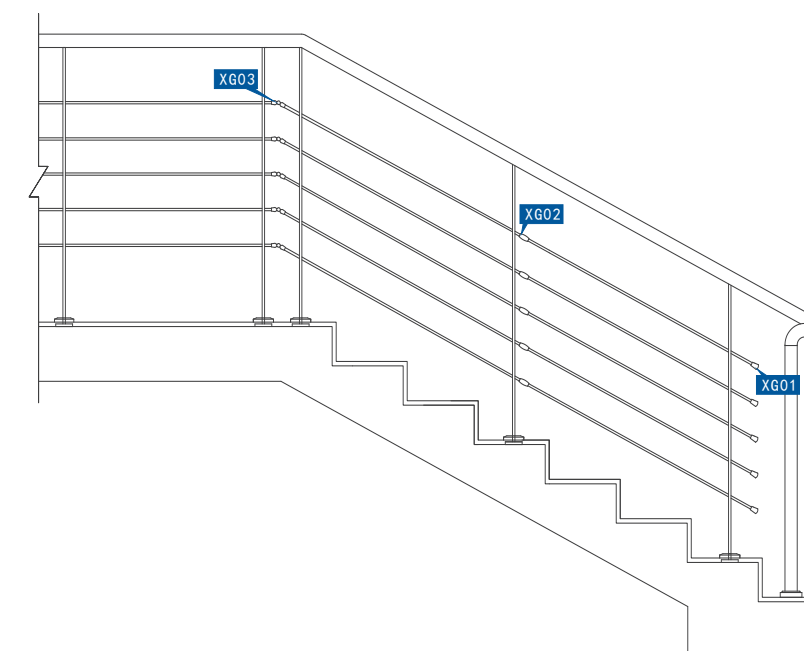
XG02



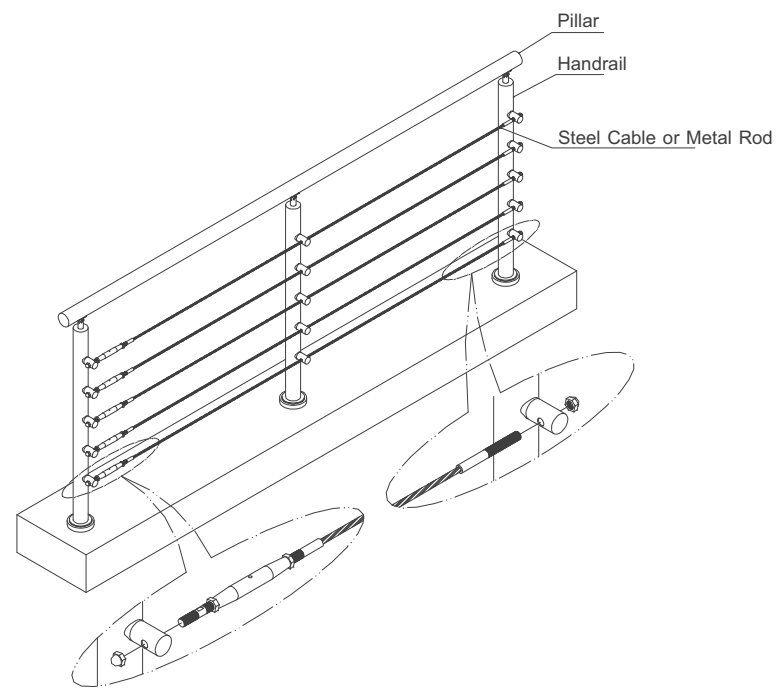
XG03



XG04

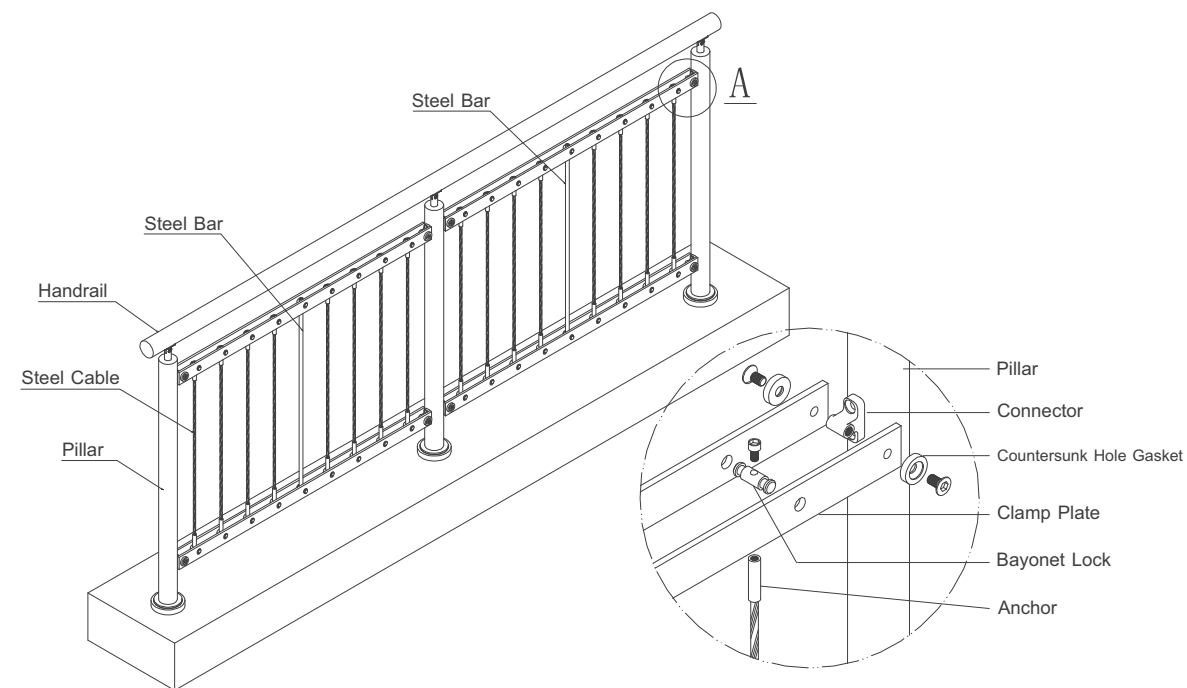


Installation Diagram of Micro Cable Post Railing System
(Vertical Line)



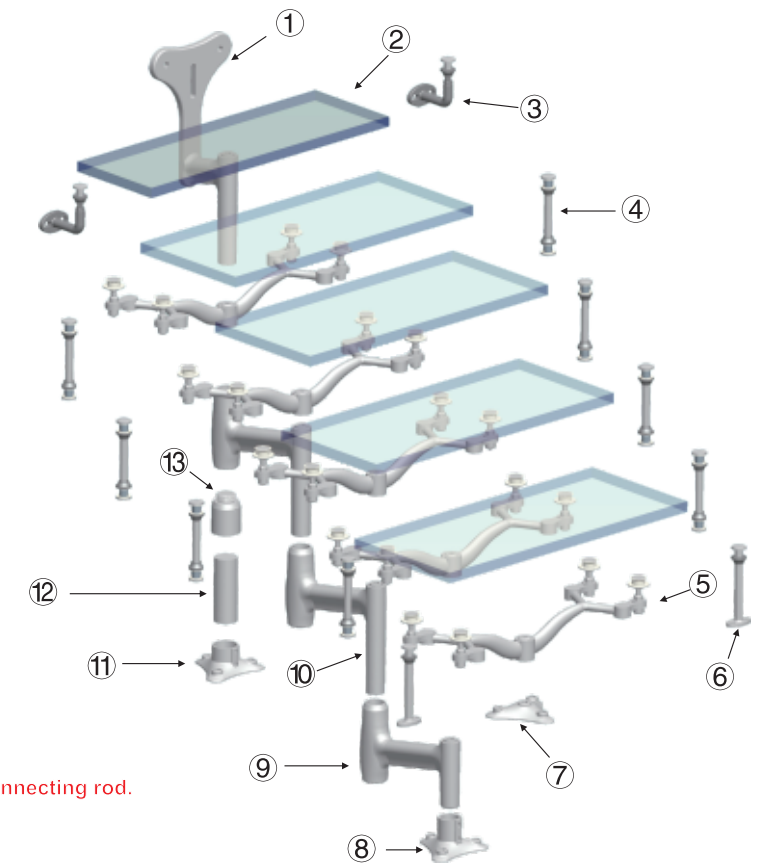
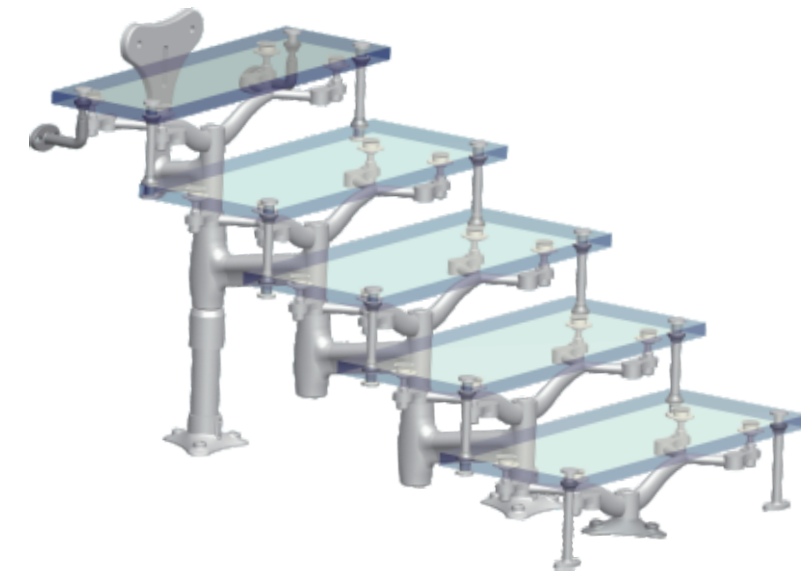
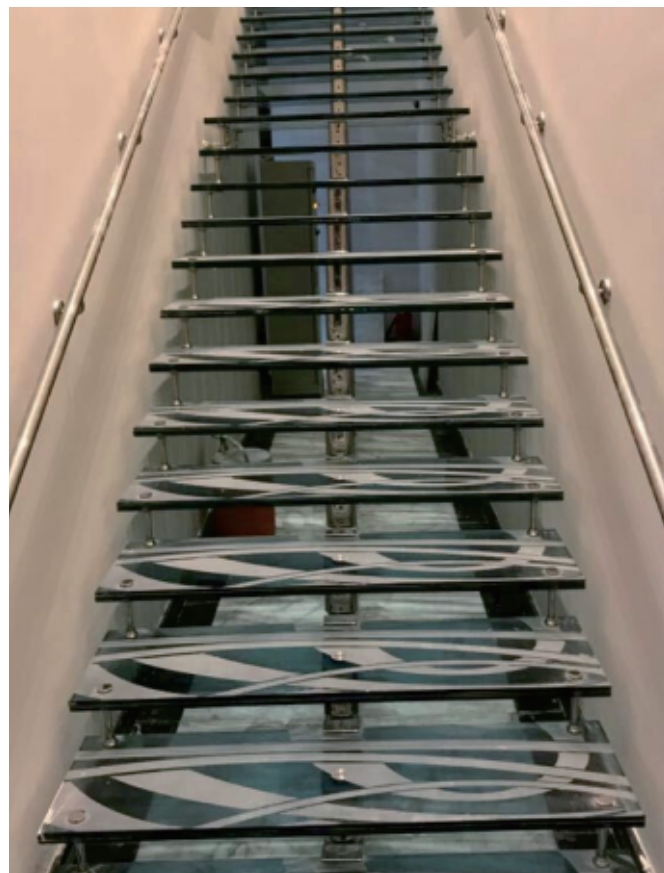
Note: The platform is not recommended to use the horizontal steel cable post railing system.
This type of post railing is suggested to be used at the staircase and slope places.

Installation Diagram of Micro Cable Post Railing System
(Vertical Line)



Assembled Staircase Accessories Series

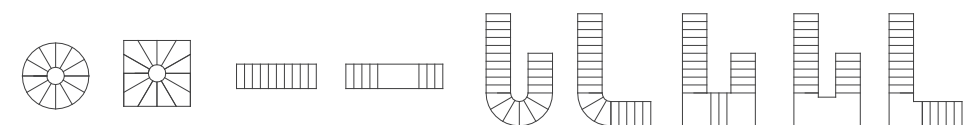
Assembled Staircase N01



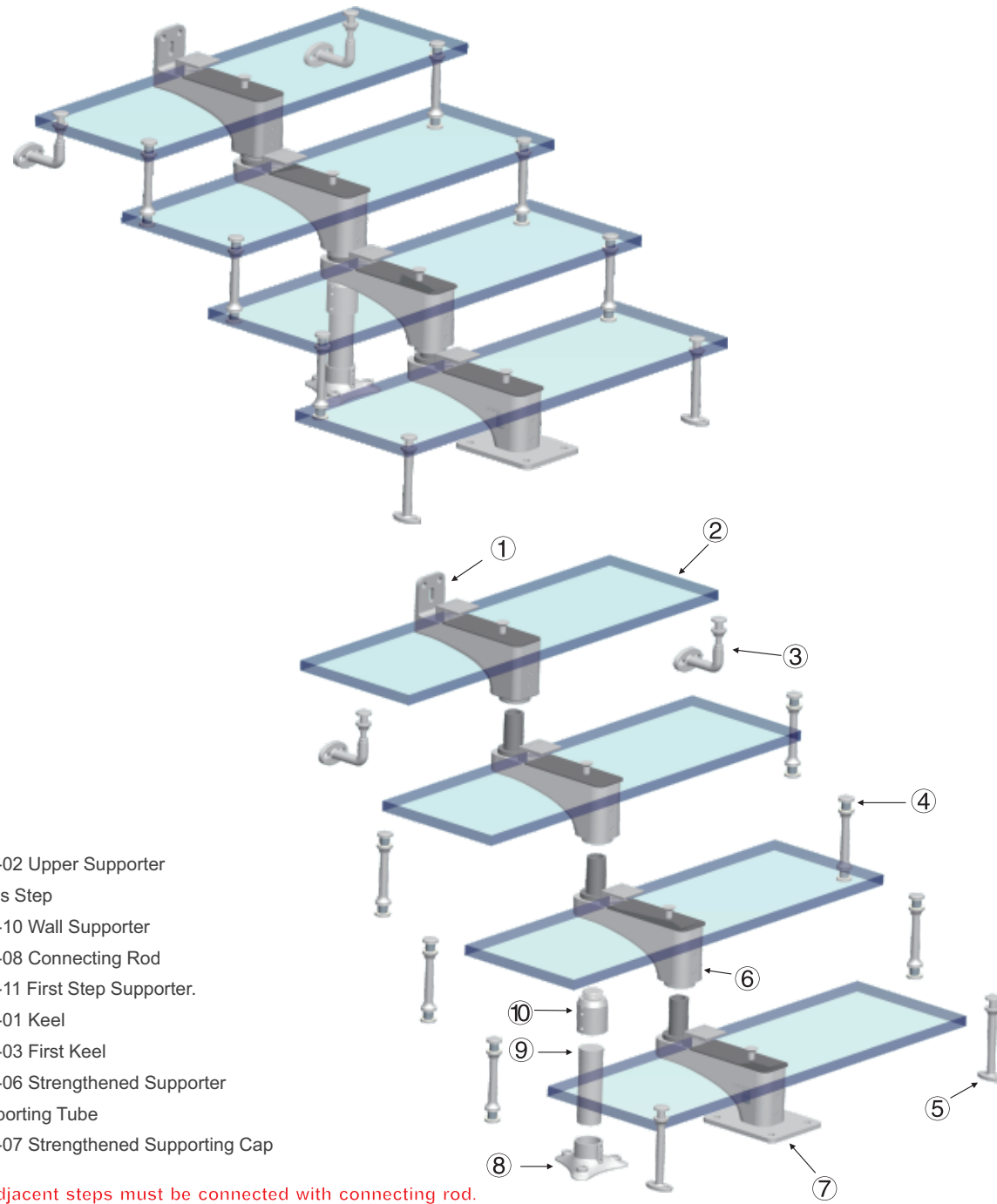
- ① N01-01 Upper Supporter
- ② Glass Step
- ③ N01-10 Wall Supporter
- ④ N01-08 Connecting Rod
- ⑤ N01-09 Step Supporter
- ⑥ N01-11 First Step Supporter.
- ⑦ N01-05 First Step Supporter
- ⑧ N01-04 Second Step Supporter
- ⑨ N01-03 Second Step Keel
- ⑩ N01-02 Keel
- ⑪ N01-06 Strengthened Supporter
- ⑫ Supporting Tubes
- ⑬ N01-07 Strengthened Supporting Cap

Note: Adjacent steps must be connected with connecting rod.

Reference style of #1 stair Installation.



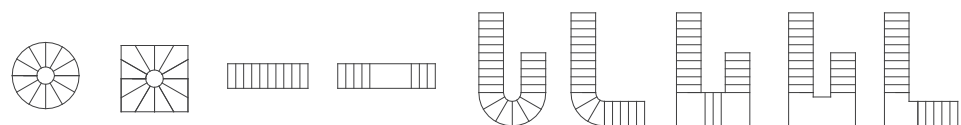
Assembled Staircase N02



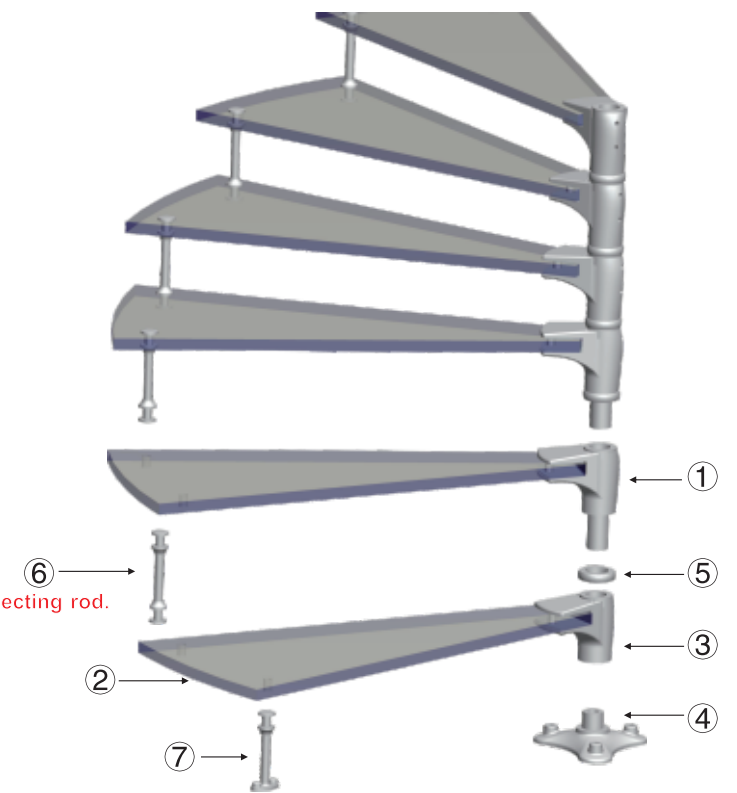
- ① N02-02 Upper Supporter
- ② Glass Step
- ③ N01-10 Wall Supporter
- ④ N01-08 Connecting Rod
- ⑤ N01-11 First Step Supporter.
- ⑥ N02-01 Keel
- ⑦ N02-03 First Keel
- ⑧ N01-06 Strengthened Supporter
- ⑨ Supporting Tube
- ⑩ N01-07 Strengthened Supporting Cap

Note: Adjacent steps must be connected with connecting rod.

Reference style of #1 stair installation.



Assembled Staircase N03



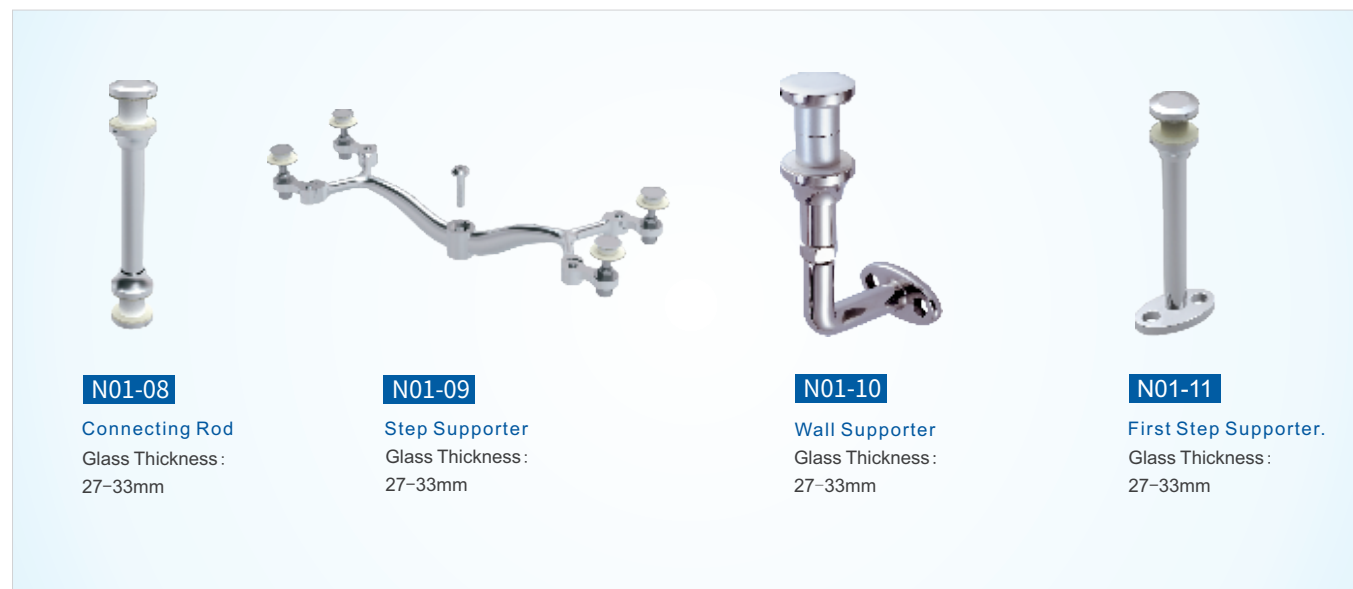
- ① N03-01 Keel
- ② Glass Step
- ③ N03-02 First Keel
- ④ N03-03 First Supporter
- ⑤ N03-04 Flange Ring
- ⑥ N01-08 Connecting Rod
- ⑦ N01-11 First Step Supporter

Note: Adjacent steps must be connected with connecting rod.

Reference style of #1 stair installation.



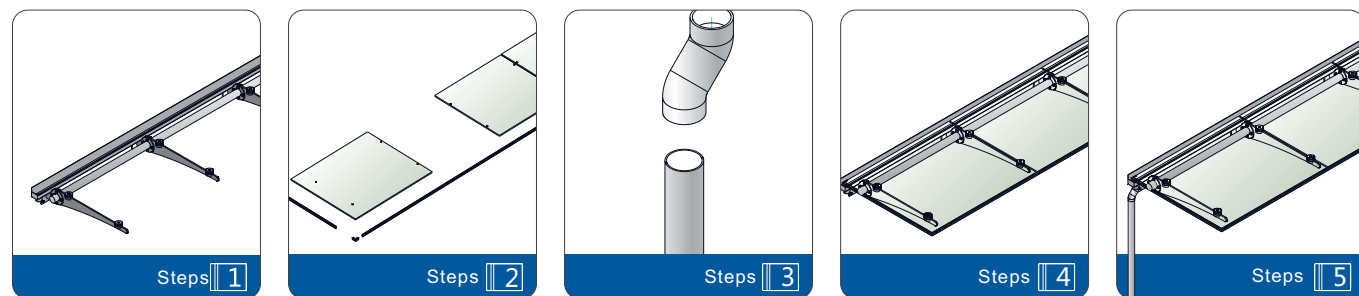
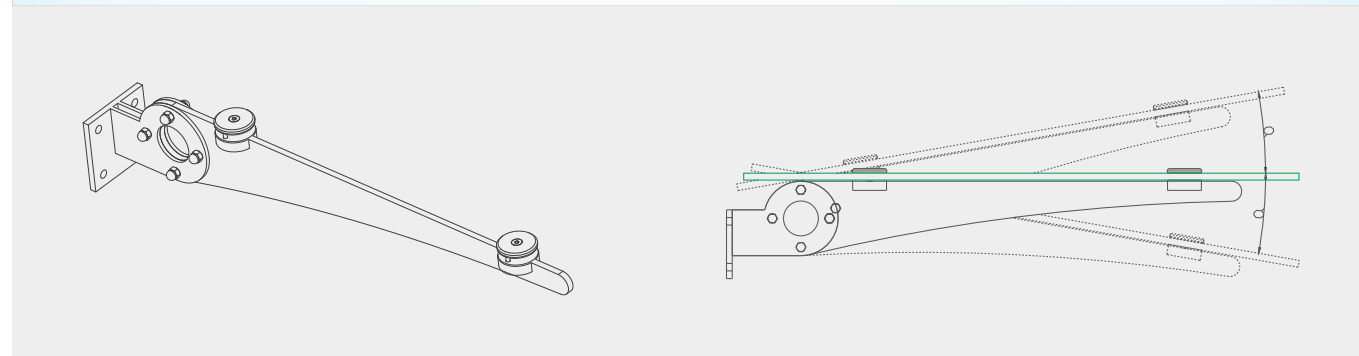
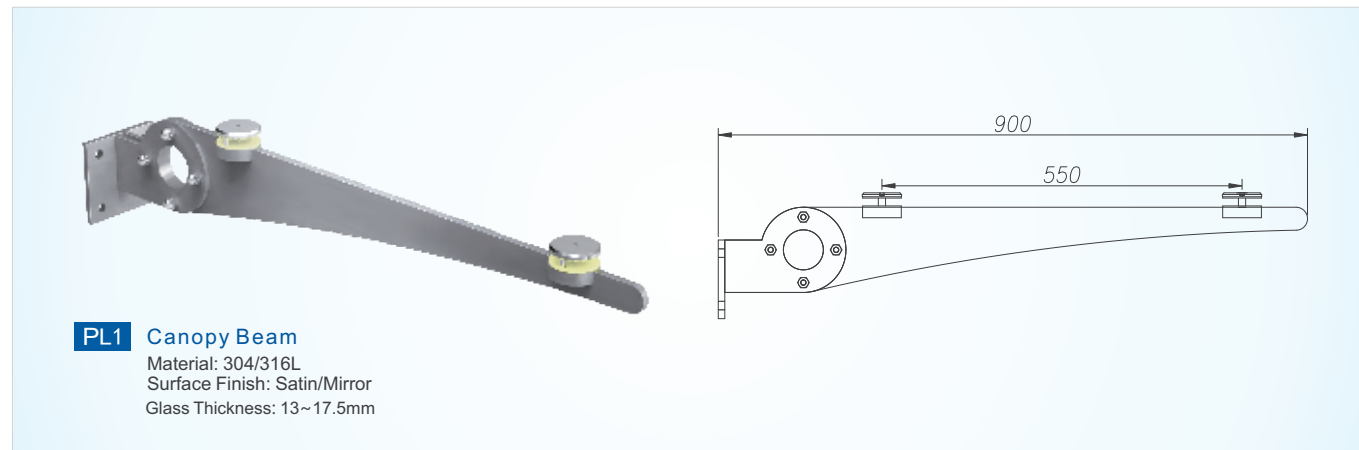
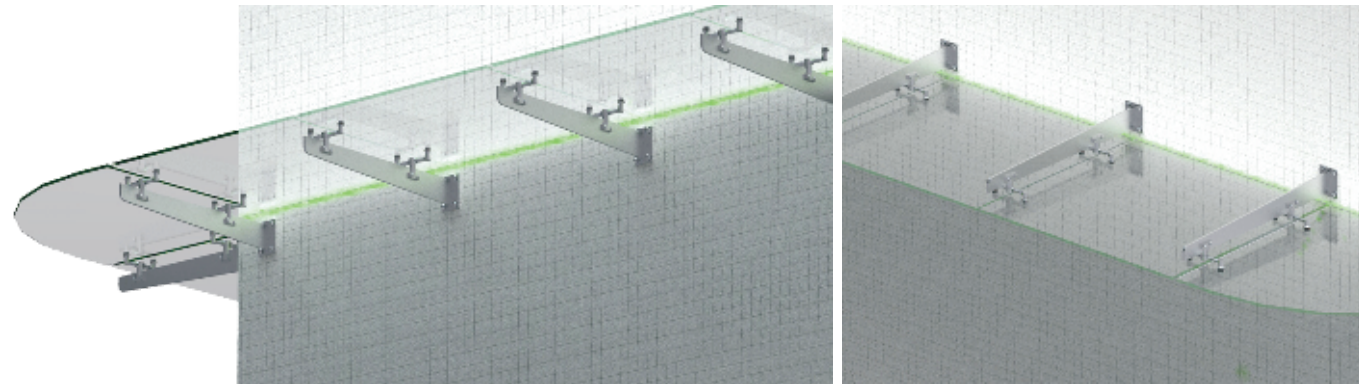
Assembled Staircase Accessories



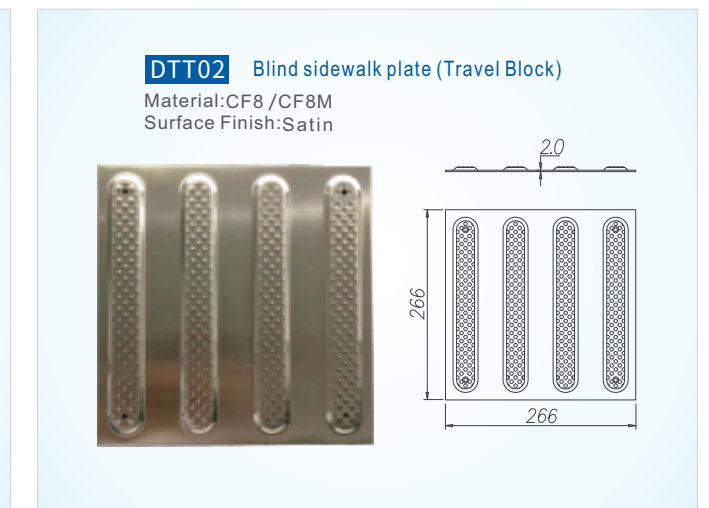
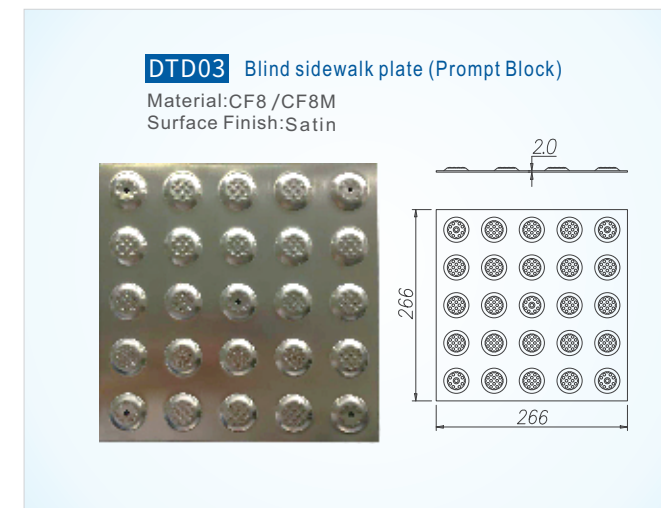
Assembled Staircase Accessories



Canopy Beam



Metro Products

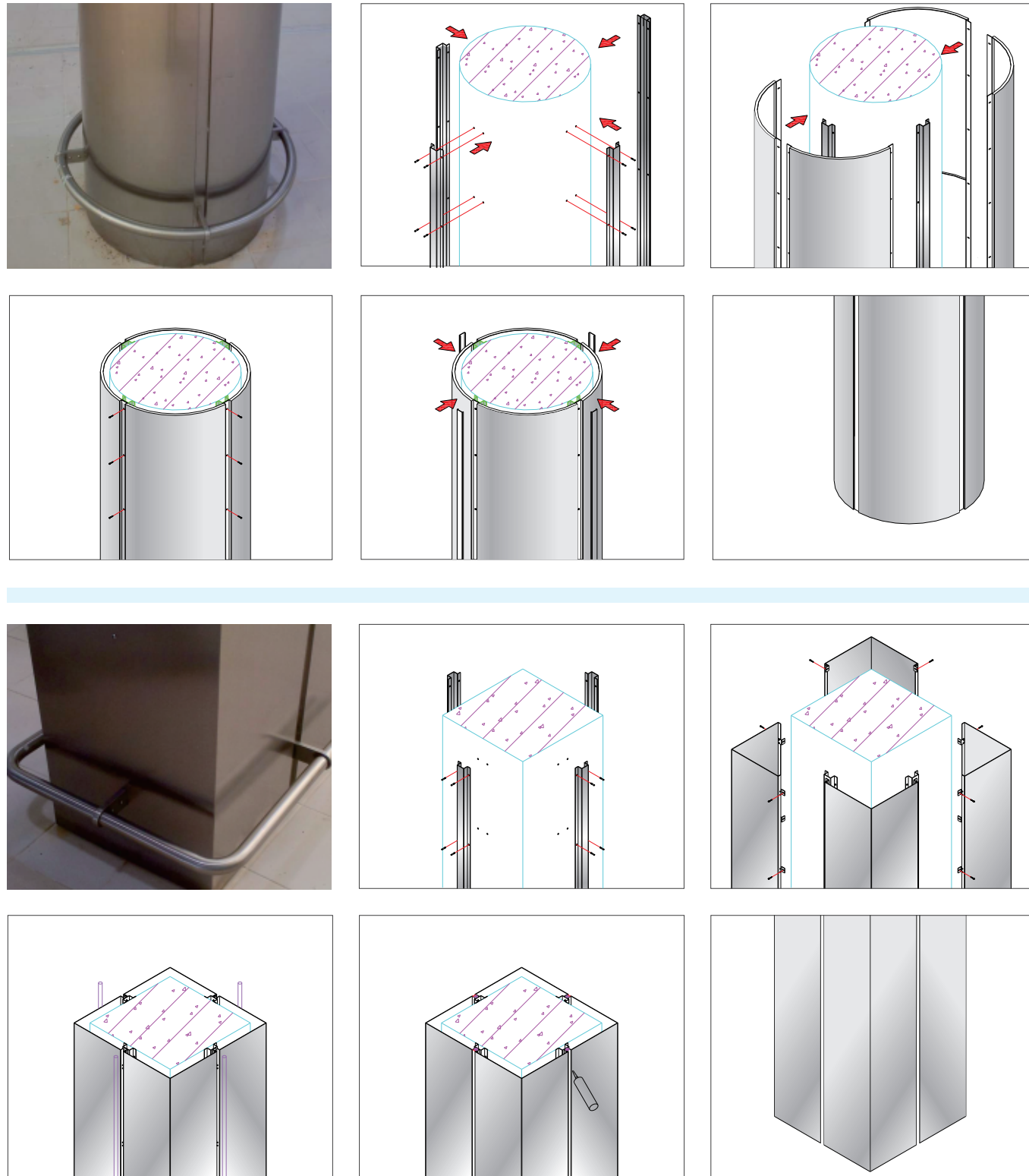


Sheet Metal Products

Stainless Steel
Column Covers

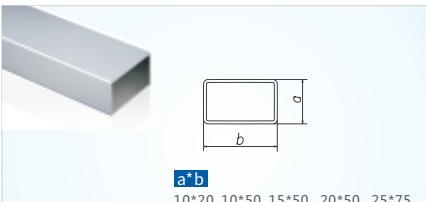
Material: 304/316L
Surface Finish: Satin/Mirror
Panel Thickness T: 1.2/1.5/2.0/2.5mm

Note: Sheet metal unfolding size is less than 1500mm and the length of the size is less than 3000mm. All products should be customized according to the project requirement.



Commonly Used Pipe Specifications



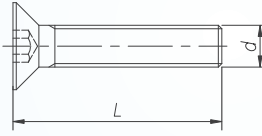

 <p>Circular Tube</p> <table border="1"> <tr> <td>ϕ</td> <td>10</td> <td>15.9</td> <td>25.4</td> </tr> <tr> <td></td> <td>31.8</td> <td>38.1</td> <td>50.8</td> </tr> <tr> <td></td> <td>60.3</td> <td>63.5</td> <td>76.2</td> </tr> </table>	ϕ	10	15.9	25.4		31.8	38.1	50.8		60.3	63.5	76.2	 <p>Elliptical Tube</p> <table border="1"> <tr> <td>$a \times b$</td> <td>30*60</td> <td>40*80</td> </tr> <tr> <td></td> <td>46*100</td> <td>50*120</td> </tr> </table>	$a \times b$	30*60	40*80		46*100	50*120	 <p>Flat Elliptical Tube</p> <table border="1"> <tr> <td>$a \times b$</td> <td>30*60</td> <td>40*75</td> <td>50*110</td> </tr> </table>	$a \times b$	30*60	40*75	50*110															
ϕ	10	15.9	25.4																																				
	31.8	38.1	50.8																																				
	60.3	63.5	76.2																																				
$a \times b$	30*60	40*80																																					
	46*100	50*120																																					
$a \times b$	30*60	40*75	50*110																																				
 <p>Square Tube</p> <table border="1"> <tr> <td>$a \times a$</td> <td>20*20</td> <td>25*25</td> <td>30*30</td> <td>40*40</td> </tr> <tr> <td></td> <td>50*50</td> <td>60*60</td> <td>70*70</td> <td>100*100</td> </tr> </table>	$a \times a$	20*20	25*25	30*30	40*40		50*50	60*60	70*70	100*100	 <p>Rectangular Tube</p> <table border="1"> <tr> <td>$a \times b$</td> <td>10*20</td> <td>10*50</td> <td>15*50</td> <td>20*50</td> <td>25*75</td> </tr> <tr> <td></td> <td>30*50</td> <td>30*60</td> <td>30*70</td> <td>40*80</td> <td>50*100</td> </tr> </table>	$a \times b$	10*20	10*50	15*50	20*50	25*75		30*50	30*60	30*70	40*80	50*100	 <p>Circular U Tube</p> <table border="1"> <tr> <td>ϕ</td> <td>48.3</td> <td>50.8</td> <td>63.5</td> <td>76.2</td> </tr> <tr> <td>$t \times h$</td> <td>27*30</td> <td>15*15</td> <td>20*20</td> <td>25*25</td> </tr> <tr> <td></td> <td>19*32</td> <td>25*25</td> <td>20*20</td> <td></td> </tr> </table> <p>常用壁厚 1.2 / 1.5</p>	ϕ	48.3	50.8	63.5	76.2	$t \times h$	27*30	15*15	20*20	25*25		19*32	25*25	20*20	
$a \times a$	20*20	25*25	30*30	40*40																																			
	50*50	60*60	70*70	100*100																																			
$a \times b$	10*20	10*50	15*50	20*50	25*75																																		
	30*50	30*60	30*70	40*80	50*100																																		
ϕ	48.3	50.8	63.5	76.2																																			
$t \times h$	27*30	15*15	20*20	25*25																																			
	19*32	25*25	20*20																																				
 <p>Elliptical U Tube</p> <table border="1"> <tr> <td>$a \times b$</td> <td>40*80</td> </tr> <tr> <td>$t \times h$</td> <td>24*24</td> </tr> </table> <p>常用壁厚 1.0 / 1.2 / 1.5</p>	$a \times b$	40*80	$t \times h$	24*24	 <p>Square U Tube</p> <table border="1"> <tr> <td>$t \times h$</td> <td>15*15 (40*40)</td> </tr> </table> <p>常用壁厚 1.0 / 1.2 / 1.5</p>	$t \times h$	15*15 (40*40)	 <p>Rectangular U Tube</p> <table border="1"> <tr> <td>$a \times b$</td> <td>40*60</td> </tr> <tr> <td>$t \times h$</td> <td>24*24</td> </tr> </table> <p>常用壁厚 1.2 / 1.5</p>	$a \times b$	40*60	$t \times h$	24*24																											
$a \times b$	40*80																																						
$t \times h$	24*24																																						
$t \times h$	15*15 (40*40)																																						
$a \times b$	40*60																																						
$t \times h$	24*24																																						

Note: Above specifications are for your reference only. Any other specification is required, please consult us.

Common Fasteners Matching Table

Bracket Fastener

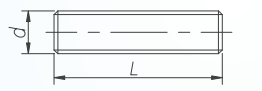
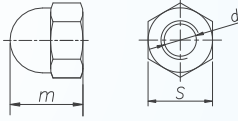

Hexagon Socket Countersunk Screw (DIN 7991)
 Screw Nominal Length L: 12, 16, 20, 25, 30, 35
 Mark Example: Screw DIN 7991 M10*12

Bracket Fastener

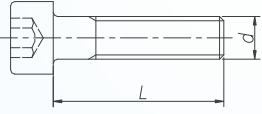

Threaded Bolt (GB/T 15389)
 Mark Example: Threaded Bolt GB/T 15389 M8*40

Cap Nut (DIN 1587)
 Mark Example: Nut DIN1587 M8

Bracket Fastener

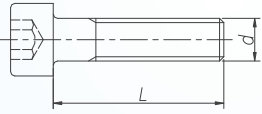
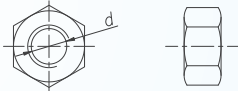

Hexagon Socket Cap Screw (DIN 912)
 Screw Nominal Length L: 10, 12, 16, 20, 25, 30, 35, 40, 45, 50, 55, 60
 Mark Example: Screw DIN 912 M10*16

Glass Clamp Fastener

Hexagon Socket Cap Screw (DIN 912)
 Mark Example: Screw DIN 912 M8*L

Hexagon Thin Nut (GB/T 6172.1)
 Mark Example: Nut GB/T 6172.1 M8

Post Railing Project Cases

Beijing Capital International Airport
Guangzhou Baiyun International Airport
Tianjin Binhai International Airport
Yunnan Kunming International Airport
Shanxi Taiyuan International Airport
Nanning Wuwei International airport
Jiangxi Nanchang International
Chongqing Jiangbei International Airport Terminal T3
Taiwan Taoyuan International Airport
Singapore Changi Airport
Thailand Suvarnabhumi Airport
Kenya International Airport
Tokyo International Airport
Doha International Airport
OMAN Muscat International Airport
Abu Dhabi Airport
The Emirates Aviation Building
Abu Dhabi International Airport
Cairo International Airport Terminal 2,
Abuja Nnamdi Azikiwe International Airport
The Queen Alia International Airport
Las Vegas casino International Airport
Kuwait new international airport administrative building
Algeria Airport New Terminal Project

Tianjin Olympic Sports Center
Shanghai Expo Center
Oriental Pearl of Shanghai
Ningbo International Financial Services Center
Zhenjiang Sports Center
Xi'an Baihu (Xi'an Horticultural Exposition)
Shenzhen Pingshan Cultural Center
Ningbo Cultural Center
Ningbo International Financial Center
Xiamen Straits Conference Center
Wuxi World Trade Center
Kunming Dianchi Exhibition Center
The Observation Deck of Beijing Olympic sports park
Hong Kong Asia International Expo
Xiamen Jiageng Stadium
Thai parliament project

Chengdu Metro Line 5, 7, 10
Fuzhou rail Transit Line 1,2
Shenzhen Metro Line 11
Wuxi Metro Line 2
Xi'an Metro
Shijiazhuang Metro
Changzhou Railway Station
Zhengzhou East Station
Tianjin Railway Station
Xi'an North Railway Station
Hong Kong West Kowloon High-speed Railway Station
Chengdu Second Ring Road Bus Rapid Transit System

Hangzhou Ginkgo Biloba
Hainan Island
Zhuhai Renheng Peninsula Garden
Yunnan Mountain bay
Tianjin Jewelry Garden
Xiamen Contemporary Heaven
Xiamen Hangho Qishang
Fuzhou East Lake · Yue Rong Bay
Chengdu Central Iron Rose Art City
Qinhuangdao Golden Dream Bay
Zhongshan Longshan Hua Fu
Guangzhou Time Bund
Flower capital of Guiyang Forest City
Zhongshan Xinghui Bay

Fujian Radio and Television Center
Kunming Party and Government Center
Xi'an Radio and Television Center
Guangzhou Mobile Branch
Comprehensive Dispatching Building of Henan Electric Power Company
Russian State Building
Guangzhou Jinhai Mansion
Wuhu Huadian Complex Building
Beijing Petro China Building
Wuxi World Trade Center
National Development Bank
Wuxi Radio and Television Media
Office Building Of Zigong Yun Machine Group

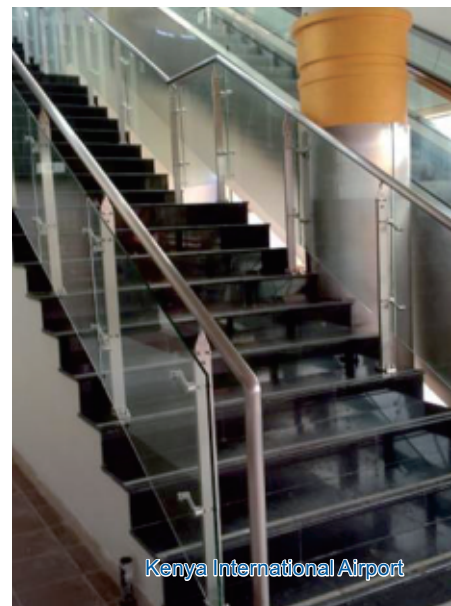
Beijing Chaoyang Joy City
Beijing Huazheng Building
Beijing COFCO Plaza
Wangfujing Department Store
Shanghai jinhongqiao International Center
Shanghai Yueyang Plaza
Shanghai Shopping Center
Guangzhou Zhujiang New Town
Shenzhen Vanke One City
Shenzhen Yitian Holiday Shopping Center
Shenyang Heng Long square
Shenyang Joy City
Shenyang glory Plaza
Shenyang Pengli Square
Shenyang Henglong Middle Street
Capitaland Raff City Chengdu
Chengdu Maoye Center
Yunnan Qujing Commercial Building
Kuming Jialianhua Square
Kunming Shuncheng Shopping Center
Lanzhou New World Shopping Square
Zhenzhou MIXC
Wuhan IKEA
Hangzhou MIXC
Kuwait University City Project
Algeria Oran Shopping Mall
Bulgarian Varna Shopping Center
Singapore Binhai Bay Comprehensive Entertainment City
Australian Top West Mansion

Wenzhou a Wai Lou Resort Hotel
Doha Grand Hyatt Hotel
Xi'an Shengguang Hotel
Sheraton Zhanjiang Minda Hotel
Zhuhai Sheraton Hotel
Beijing Zhongcheng Hotel
Chengdu Maowen Hotel
Ningbo Crown Plaza Hotel
Hyatt Hotels
Dali Hilton Hotel
Hong Kong West Kowloon Hotel

Airport



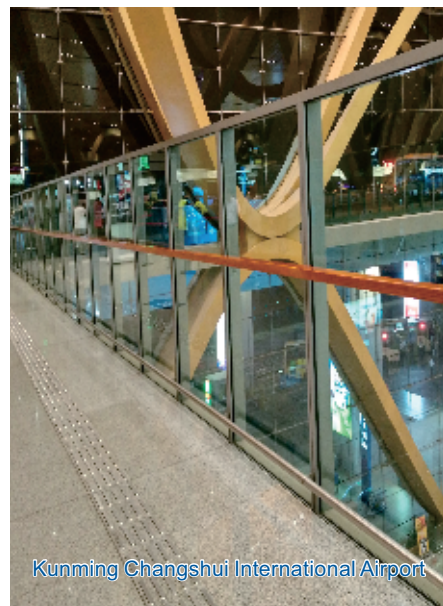
Nanning Wuwei International airport



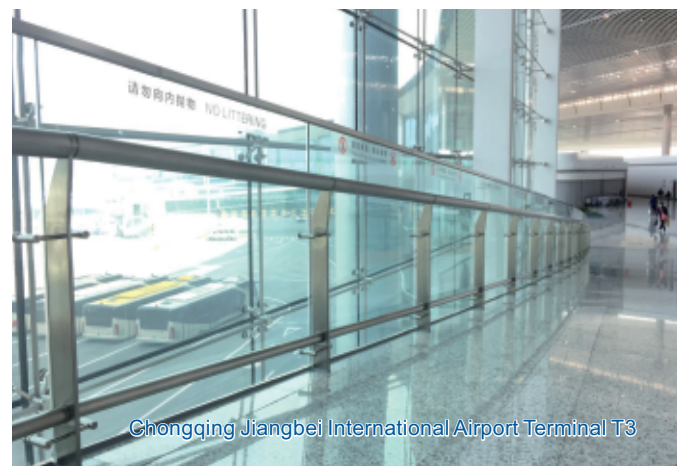
Kenya International Airport



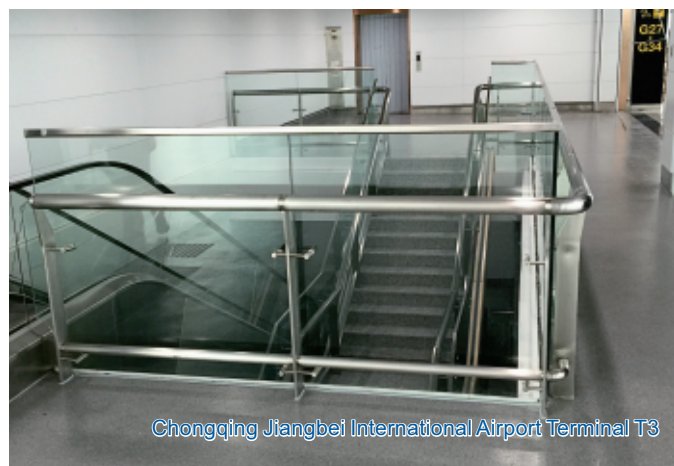
Kenya International Airport



Kunming Changshui International Airport



Chongqing Jiangbei International Airport Terminal T3



Chongqing Jiangbei International Airport Terminal T3

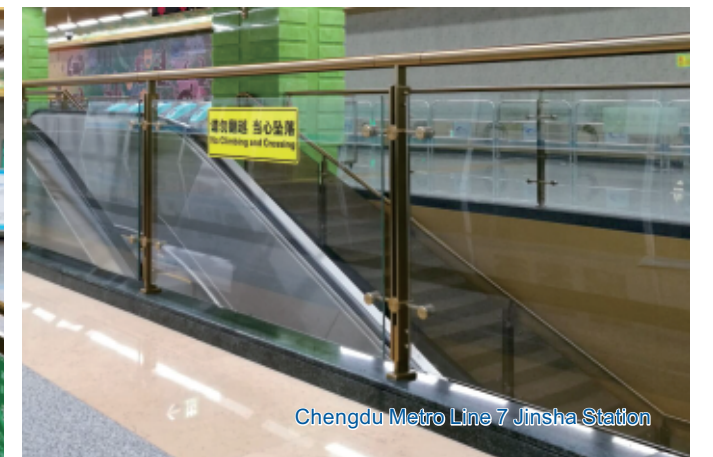
Station



Chengdu Metro Line 7 Jinsha Station



Chengdu Metro Line 7 Jinsha Station



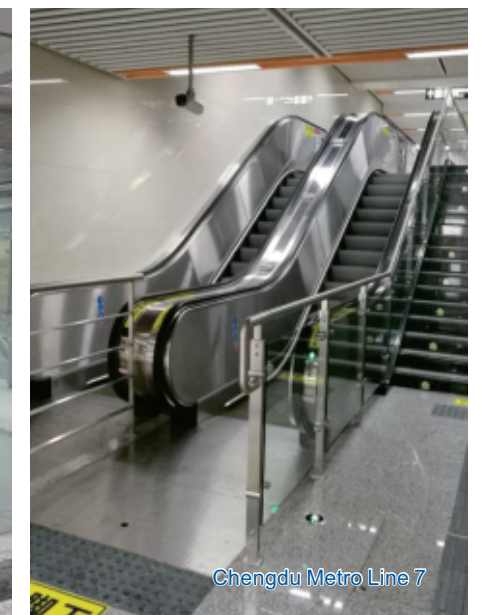
Chengdu Metro Line 7 Jinsha Station



Chengdu Metro Line 7



Fuzhou Rail Transit Line 1



Chengdu Metro Line 7

Commercial Complex



Chengdu Fuse Noble House Store



Bulgarian Varna Shopping Center



Chengdu Fuse Noble House Store



Shenyang Henglong Middle Street



Chengdu Fuse Noble House Store Inlet Tube

Commercial Complex



Chengdu Raffles City



Chengdu Raffles City



Zhenzhou MIXC



Zhenzhou MIXC

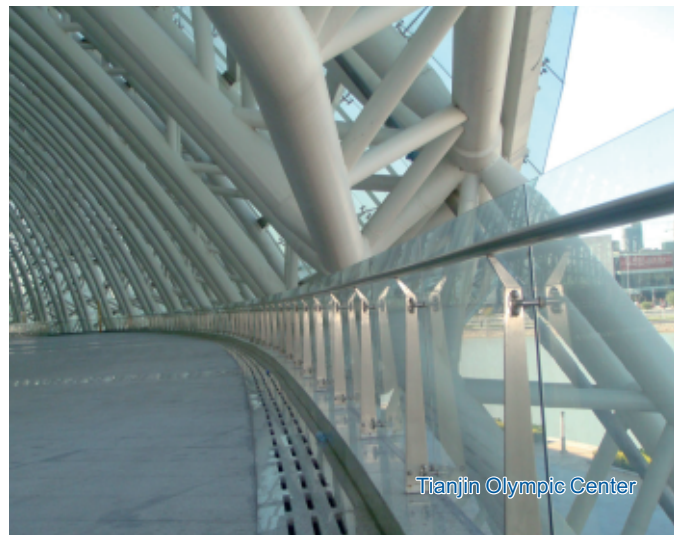


Zhuhai Huafa Shangdu



Zhuhai Huafa Shangdu

Public Building



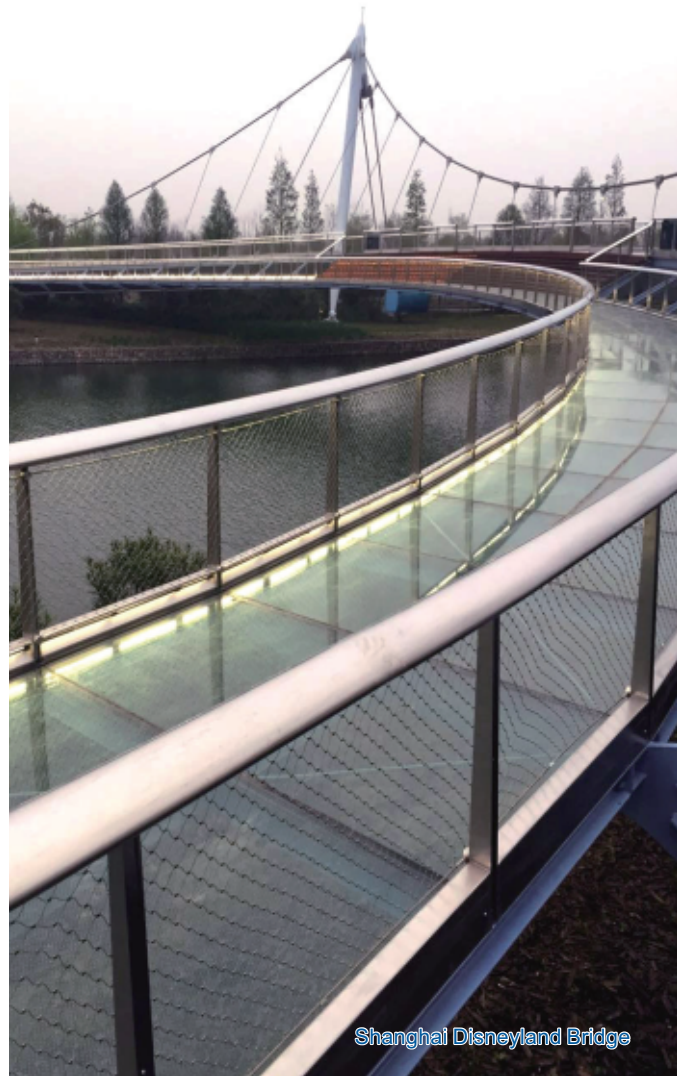
Others



Shanghai Diamond Building



Guangzhou Time Bund



Shanghai Disneyland Bridge



Zigong Transport Machine Group

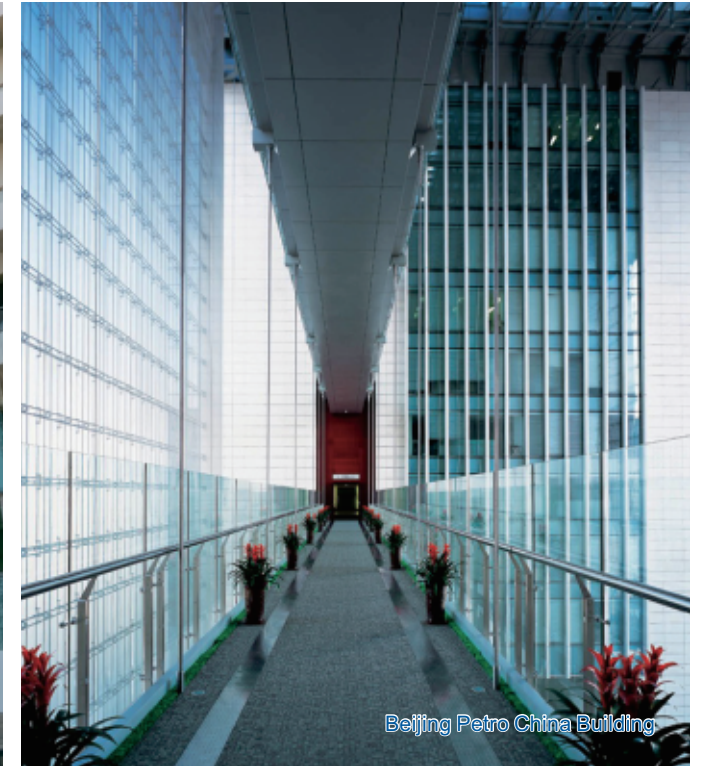


Shanghai Disneyland Bridge

Others



Dali Binhai Junyuan

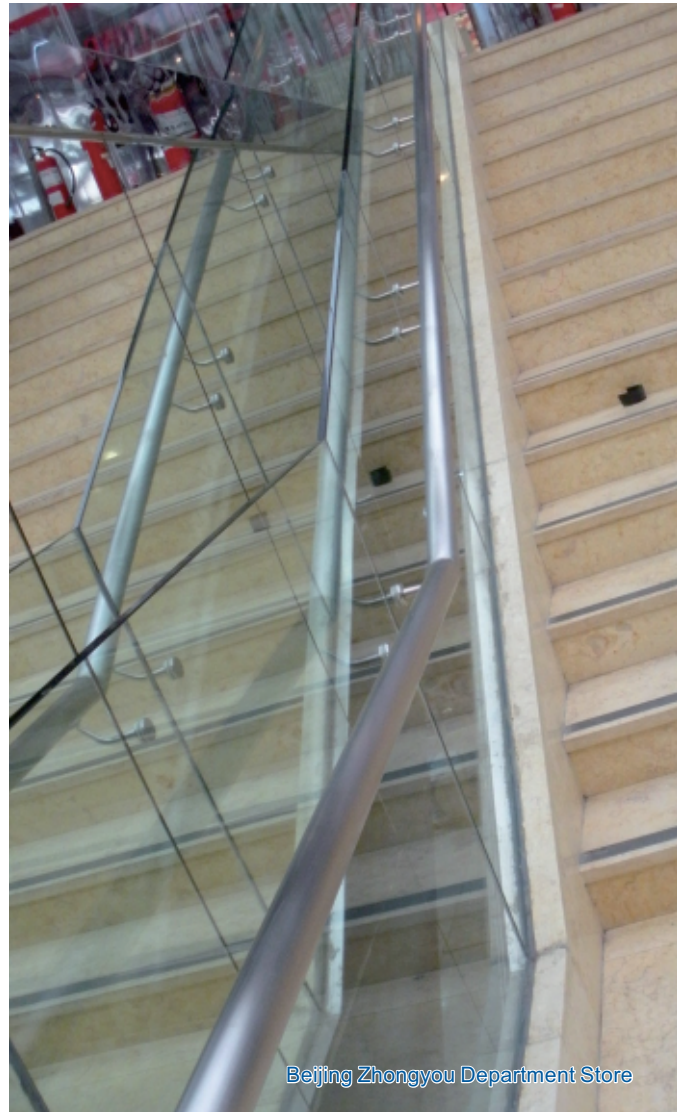


Beijing Petro China Building



Ningbo Crowne Holiday Hotel

Others



Beijing Zhongyou Department Store



Maowen Hotel



First Lobby of Zhongguancun

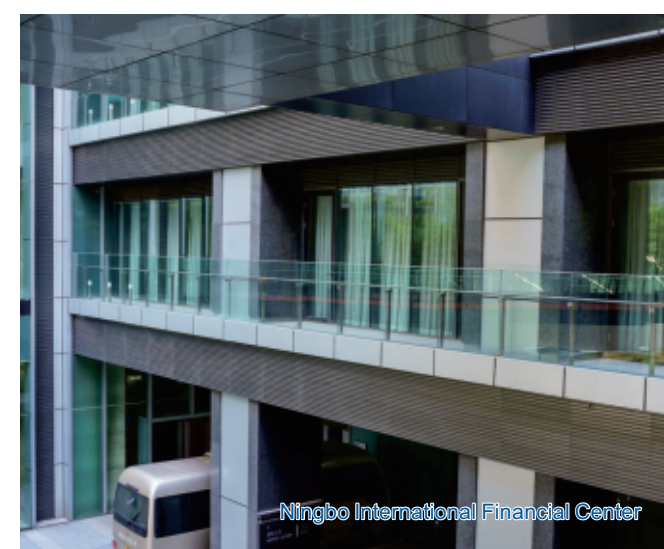


Hefei New Shopping Center

Others



A Wai Lou Resort Hotel



Ningbo International Financial Center



The Singapore Fengshu Commercial City



The Singapore Fengshu Commercial City