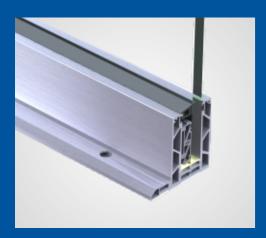
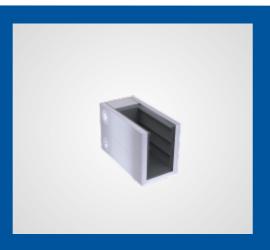


Post Railing Systems Typical Product Catalogue













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Typical Project Cases

Introduction for Product Material

I. Product material description

Commonly Used Raw Material

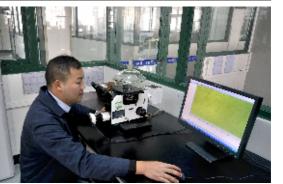
- Stainless steel plate:316L,304 (ASTM A666,ASTM A240/240M/);
- Stainless steel tube:316L,304 (ASTM A554,ASTM A269/A269M);
- Stainless steel rod:316,304 (ASTM A276/A276M)
- Stainless steel casting:CF8M,CF8,CF3M,CD3MN (ASTM A743/A743M,ASTM A890);
- Aluminum alloy profiles 6063-T6 (GB/T 3190,GB/T 5237 series);
- Non-standard materials: Other materials required by customers (refer to other materials similar to 304 and 316);

Note: please mark the material requirements when ordering:

II. The Chemical Composition of Stainless Steel

LING	Chemical Composition %									
UNS	C ≼	Mn ≼	P ≼	S ≼	Si ≼	Cr	Ni	Мо	N	Other Element
304	0.08	2.00	0.045	0.030	1.00	18.00~ 20.00	8.00~ 11.00	_	_	_
316	0.08	2.00	0.045	0.030	1.00	16.00~ 18.00	10.00~ 14.00	2.00~ 3.00	_	_
316L	0.03	2.00	0.045	0.030	1.00	16.00~ 18.00	10.00~ 14.00	2.00~ 3.00	_	_
CF 8	0.08	1.50	0.04	0.04	2.00	18.00~ 21.00	8.00~ 11.00	_	_	_
CF8M	0.08	1.50	0.04	0.04	2.00	18.00~ 21.00	9.00~ 12.00	2.00~ 3.00	_	_
CF3M	0.03	1.50	0.04	0.04	1.50	17.00~ 21.00	9.00~ 13.00	2.00~ 3.00	_	_
2205	0.03	2.00	0.030	0.020	1.00	22.0~ 23.0	4.5~ 6.5	3.0~ 3.5	0.14~ 0.20	_
CD3MN	0.03	1.50	0.04	0.020	1.00	21.00~ 23.50	4.5~ 6.5	2.5~ 3.5	0.10~ 0.30	_







STAINLESS STEEL MAINTENANCE GUIDANCE

I. Precautions for Storage and Installation

1. Precautions for Storage

- ① During transportation and unloading, collision or strong shaking shall be avoided to prevent parts from loosening and falling or products from scratching;
- ② When storing in a dry and ventilated environment, avoid the impact of sunlight, rain and other objects, and avoid the erosion of corrosive environment.

2. Precautions for Installation

- ① In order to ensure the service life of stainless steel, it should not be used in the environment with industrial pollution, chemical paint, acid rain and air corrosion
- ② Post Railing column should be fixed on the structural layer with expansion bolts or chemical anchor bolts, not directly fixed on the masonry or cushion; the anchoring reliability should be tested according to JG / T 473-2016 《Test method for anchorage of guardrail 》 before installation;
- ③ The perpendicularity and straightness of the pillar shall be ensured when installing the pillar. When welding the pillar and the embedded plate, the stainless steel welding rod shall be used for full welding reinforcement, and the protection shall be paid attention to, so as to prevent the welding slag from splashing on the stainless steel surface or other material surface and causing pollution. Antirust paint shall be applied at the welding position of pillar and embedded plate
- ④ Protective measures shall be taken during the installation of pillar to prevent cement mortar and dust in air on the surface of stainless steel guardrail and accessories. Please pack the product body and accessories with waterproof and dust-proof packaging materials. It is strictly prohibited to corrode stainless steel products with acid and alkaline liquid substances; if the products are rusted due to the adhesion of water mud mortar, acid and alkaline liquid residue, The relevant responsible unit shall be responsible for handling.
- ⑤ After the installation, the protective film on the surface of the column shall be removed in time, and the covering time of the protective film shall not exceed 1 months at most. If the adhesive residue is caused by not removing the protective film in time, the relevant responsible unit shall be responsible for handling.
- (6) There is no direct contact between glass and metal, so flexible gasket and cushion block should be lined. When installing glass, ensure that there is no missing installation of installation gasket and support gasket;
- ① The screw installation torque should not be less than 60% of the screw breaking torque. In order to prevent the nut from loosening, it is recommended to coat the screw with thread locking glue in advance when installing thescrew;
- ® In order to avoid yellowing phenomenon of sealant and rubber gasket after use, it is suggested to select black sealant. Before gluing, the dyeing

II. Common pollution of stainless steel and cleaning methods

- 1. The causes and conditions of stainless steel pollution and rust are different, so the most suitable maintenance method should be adopted according to the actual situation.
- 2. Stainless steel surface with dust and easy to remove dirt, can use soapy water, weak detergent to clean.
- 3. Stainless steel surface trademark, film residue, you can use warm water, weak detergent to wash. Residual binder components can be scrubbed with alcohol or organic solvents (ether, benzene);

- 4. The grease, oil and lubricating oil on the surface of stainless steel can be cleaned with soft cloth, and then cleaned with neutral detergent or ammonia solution or special detergent.
- 5. When there is bleach and various acid attachments on the surface of stainless steel, it is necessary to wash with water immediately, then wash with ammonia solution or neutral soda water solution, and finally wash with neutral detergent or warm water.
- 6. There are rainbow lines on the surface of stainless steel, which are caused by excessive use of detergents or oil stains. Warm water or neutral washing can be used to remove them.
- 7. The cement or mortar splashed on the surface of stainless steel should be washed away with a lot of water before they set, otherwise it is difficult or even impossible to remove the solidified mortar from the surface of stainless steel without leaving traces.
- 8. The rust on the scaffold or the deposition of dust on the cutting wheel, the splashing of oxyacetylene combustion and the carbon steel pollution caused by long-time contact with carbon steel parts can be cleaned with special glue or 10% phosphoric acid solution, then rinsed with ammonia water, and then rinsed with cold water. Or moisten with oxalic acid solution for 15 minutes, then rinse with cold water and wipe dry.

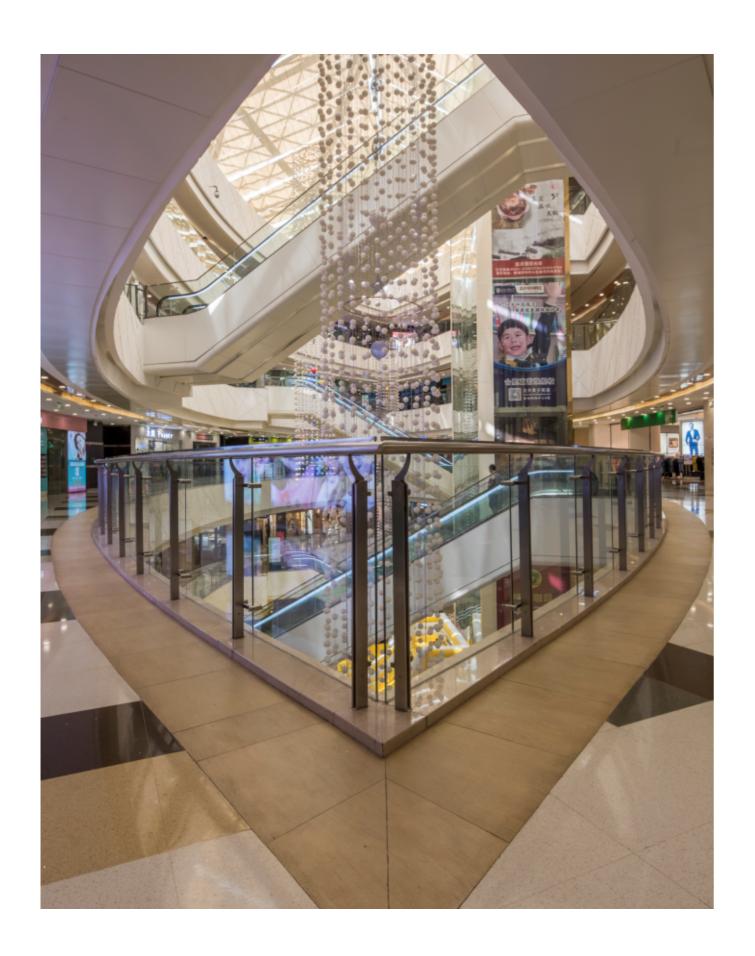
III. Daily maintenance precautions

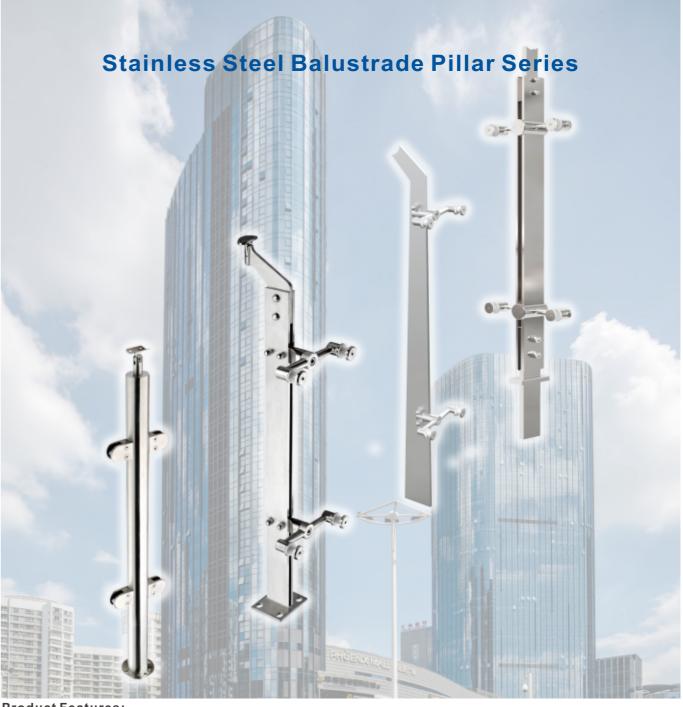
- 1. Wipe surface of stainless steel, especially mirror-finished stainless steel, with soft cloth to avoid damaging products. Wipe along the grain on the surface when it comes to draw bench-surface.
- 2.It should be avoided to use scrubbing solution with bleaching composition, steel-wire-ball or lapping tool to wash up stainless steel. Don't forget to clean up with water after washing up.
- 3. When cleaning solution is used to remove pollution and rust, please make local "trial rub" in advance to confirm the cleaning effect. If the test result is feasible, the comprehensive cleaning should be done according to this method. The cleaning should not only be done for the contaminated and rusty parts, but also for the surrounding parts as far as possible. Avoid uneven gloss on the surface of stainless steel, thus affecting the appearance.
- 4. After the use of cleaning liquid, must use clean water completely clean, pay attention to do not let liquid residual stainless steel surface, otherwise it will cause rust.
- 5. Health, safety and environmental requirements related to chemicals and cleaning measures shall be determined prior to use. It includes the discharge of waste water / acid, the treatment of plastic film, etc.

IV. Maintenance Period

Stainless steel products should be cleaned regularly at least once or twice a year. According to the different environment, we can apply different cleaning cycles appropriately:

Environment				Industrial District		Coastal District	
Location	Structure	Villages And Towns (Times per Year)	City (Times per Year)	General Environment (Times per Year)	Corrosion Environment (Times per Year)	General Environment (Times per Year)	Corrosion Environment (Times per Year)
In-Door	without Contaminants Accumulated	1 ~ 2	1~2	2~3	3 ~ 4	2~3	3 ~ 4
with Contaminants Accumulated		2~3	3 ~ 4	3 ~ 4	4 ~ 5	3 ~ 4	4 ~ 5
Out-Door	without Contaminants Accumulated	1 ~ 2	2~3	3 ~ 4	4 ~ 5	3 ~ 4	4 ~ 5
Out-Door	with Contaminants Accumulated	2~3	4~5	4~5	5~6	4 ~ 5	5 ~ 6

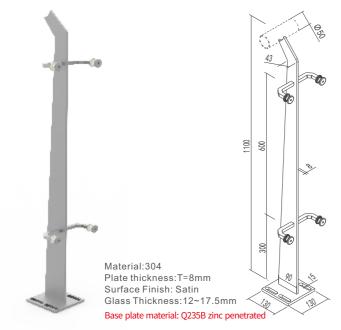




Product Features:

- 1. It adopts high-quality stainless steel raw materials with good mechanical properties and corrosion resistance.
- 2. Advanced mechanical polishing treatment with uniform surface texture, diverse color and easy for cleaning and maintenance.
- 3. It meets the requirements of JG / T342 $\,$ (Glass and metal Guardrails for buildings) and has high safety and good performance.
- 4. Simplified design, and elegant appearance with convenient installation.
- 5. There are various types of products, which are widely used in different kinds of civil buildings, public buildings and municipal gardens.
- 6. Respective solutions can be provided according to project requirements.

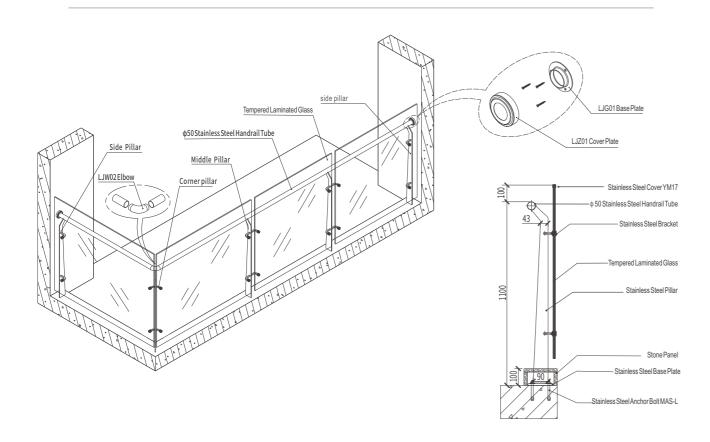
Single-plate Pillar: HLBD15







Middle Pillar: HLBD15-HJTL01M Side Pilalr: HLBD15-HJTL01 Corner pillar: HLBD15-HJTL01Z





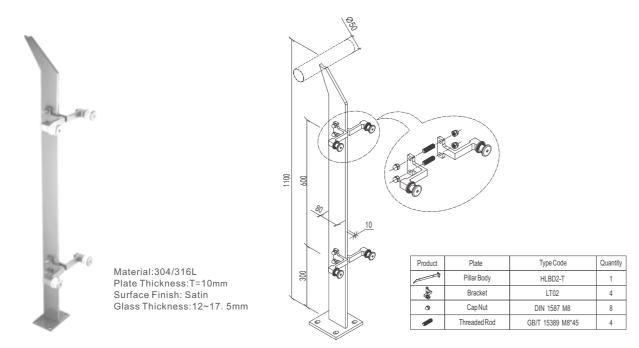




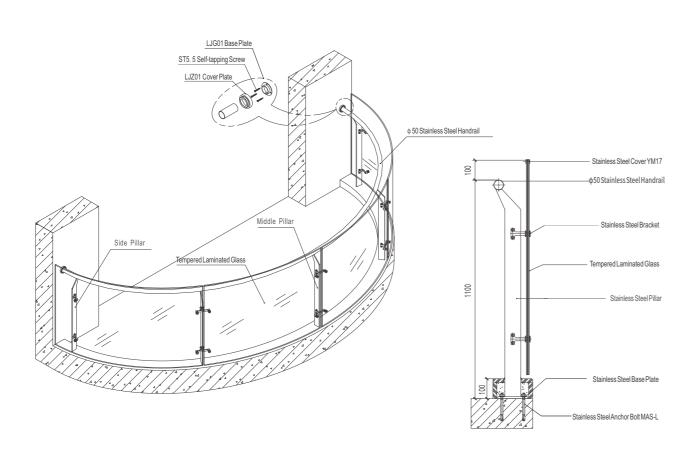




Single-plate Pillar:HLBD2



Middle Pillar: HLBD2-LT02M Side Pilalr: HLBD2-LT02











Single-plate Pillar: HLBD13



Bilateral Pillar: HLBD13-LT02M Unilateral Pillar: HLBD13-LT02

Stainless Steel Handral Tempered Laminated Glass Stainless Steel Handral Tube Stainless Steel Bracket Tempered Laminated Glass Stainless Steel Bracket Stainless Steel Bracket Stainless Steel Bracket Stainless Steel Base Plate Stainless Steel Base Plate Stainless Steel Base Steel Base Plate

Single-plate Pillar: HLGD1



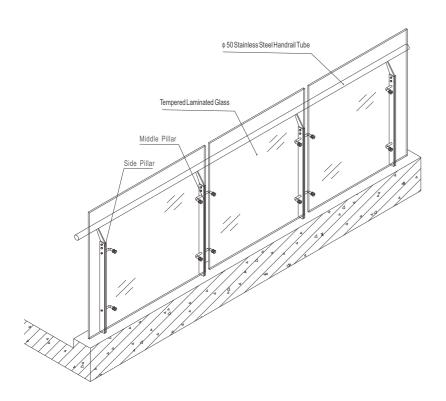


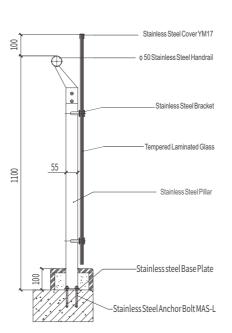






Middle Pillar: HLBS15-M Side Pilalr:HLBS15-L/HLBS15-R



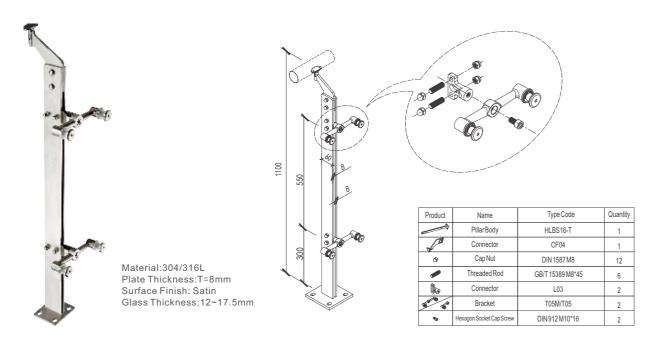




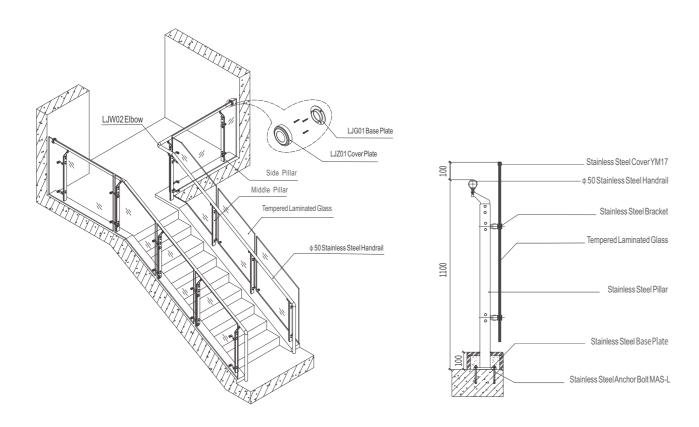






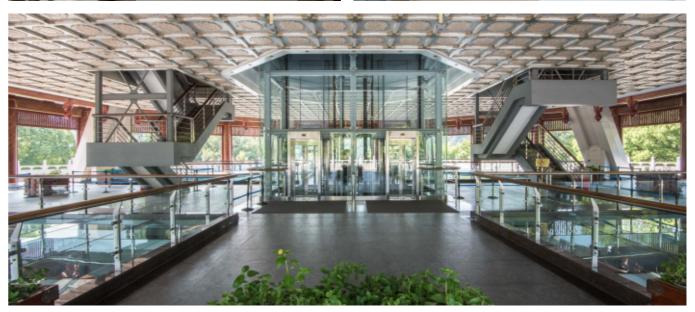


Middle Pillar:HLBS16-T05M Side Pilalr: HLBS16-T05

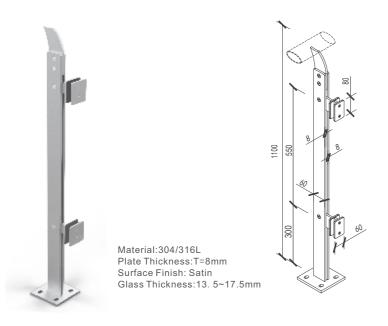




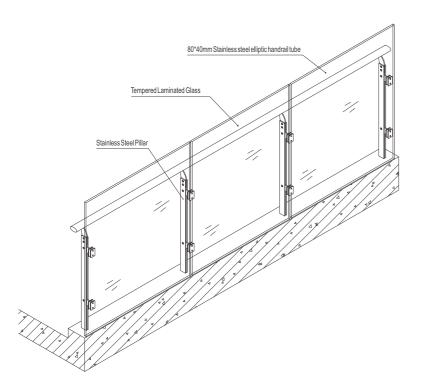


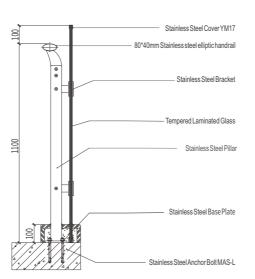








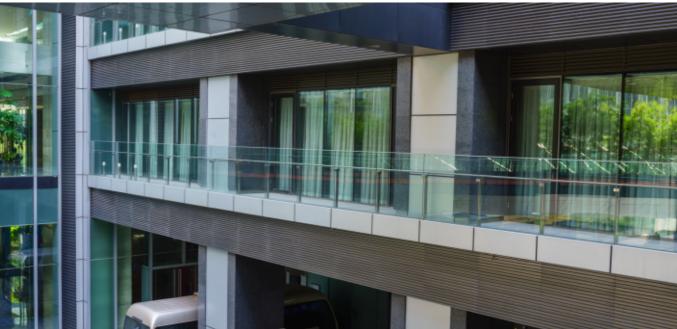




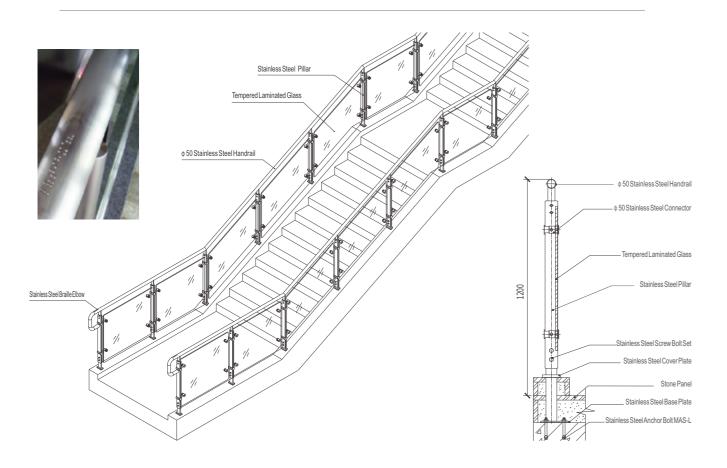
















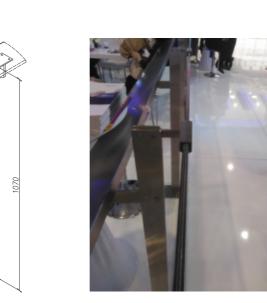


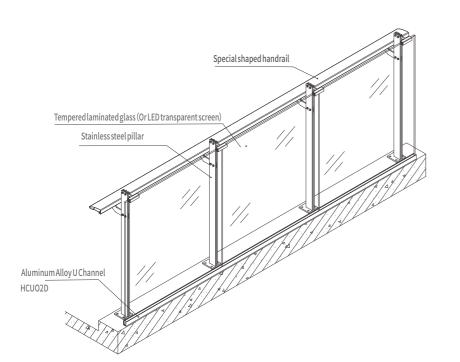


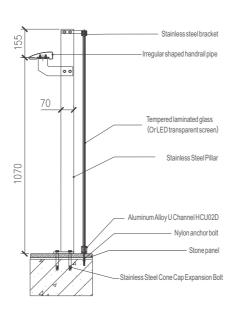






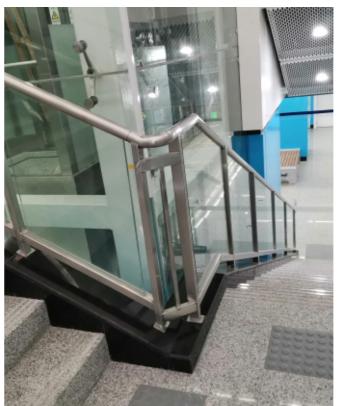






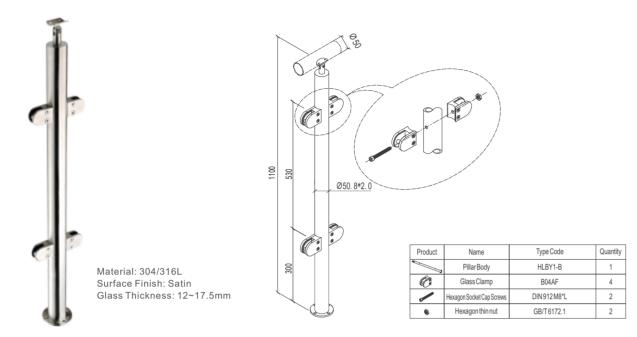




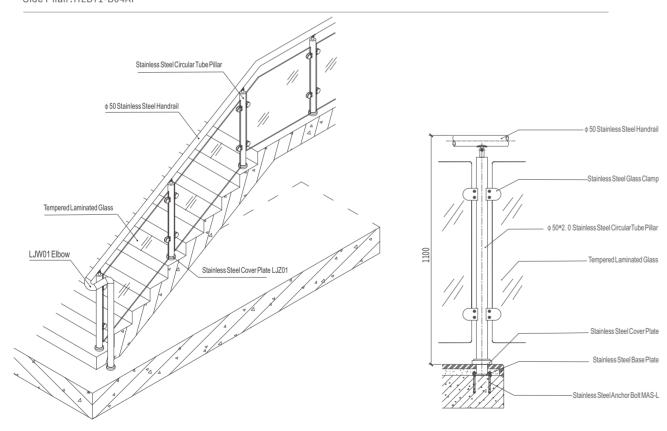




Circular Tube Pillar: HLBY1



Middle Pillar: HLBY1-B04AFM Side Pilalr: HLBY1-B04AF

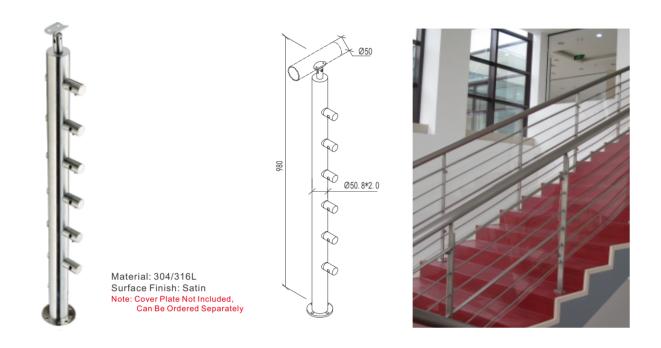


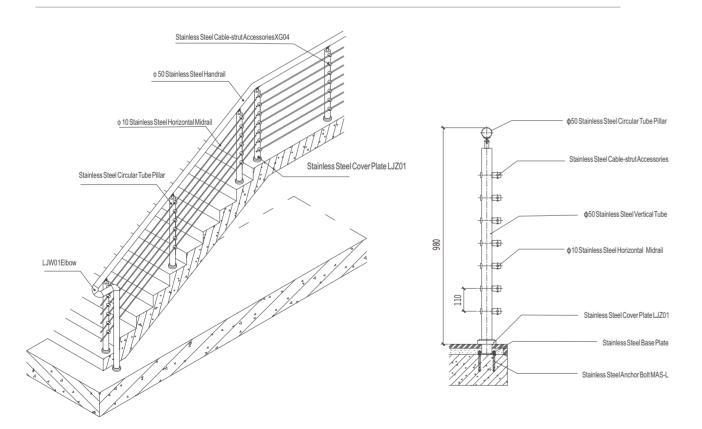






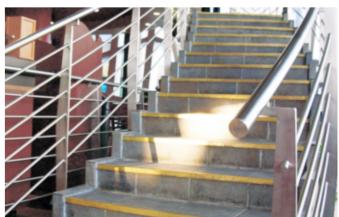
Circular Tube Pillar: HLGY1



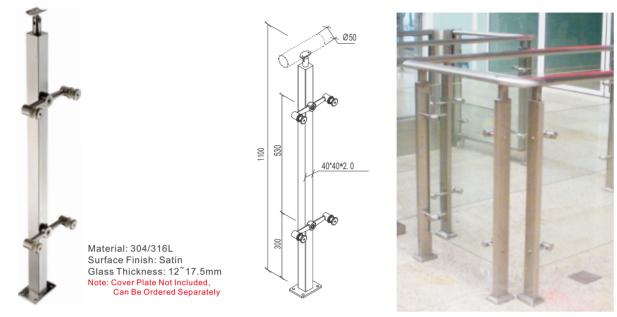




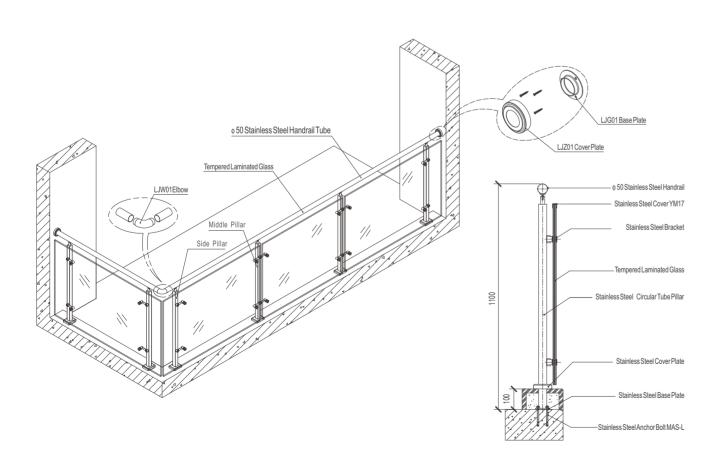




Square Tube Pillar: HLBF1



Middle Pillar: HLBF1-T10M(H01) Side Pilalr: HLBF1-T10(H01)





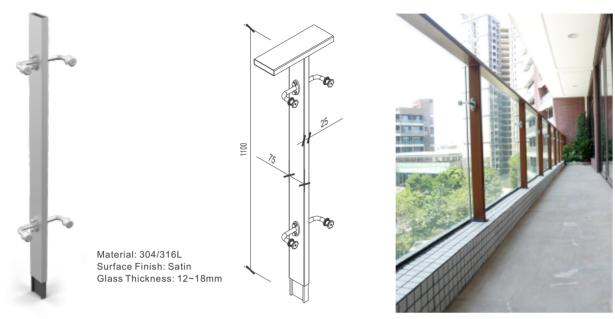




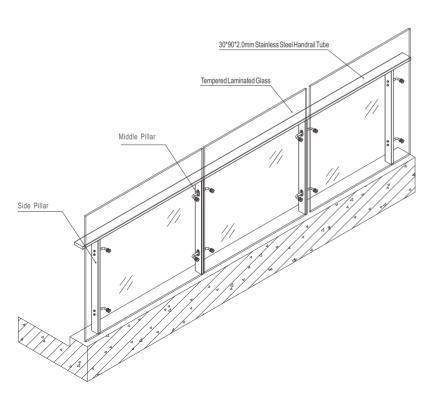


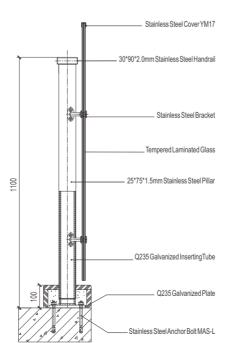


Rectangular Tube Pillar: HLBJ5



Middle Pillar: HLBJ5-LT14M Side Pilalr: HLBJ5-LT14





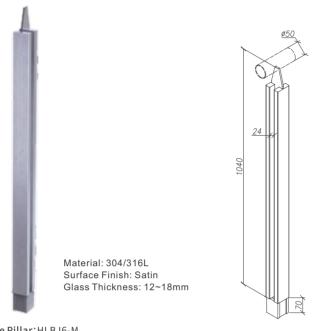






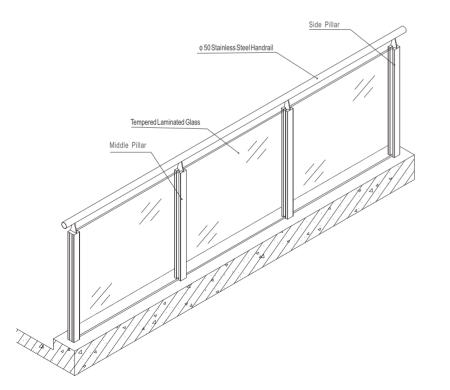


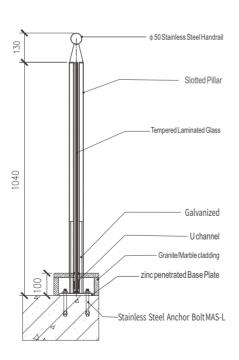
Groove section pillar HLBJ6

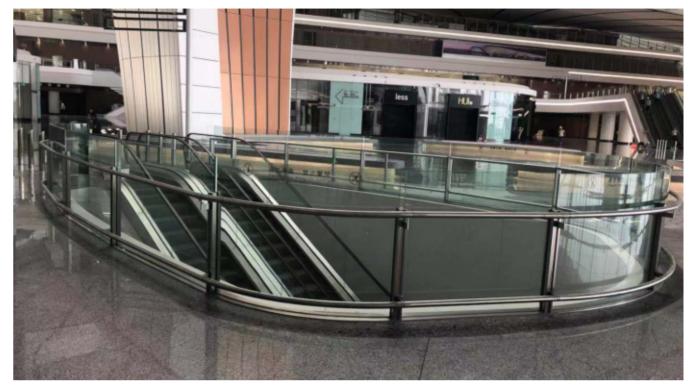


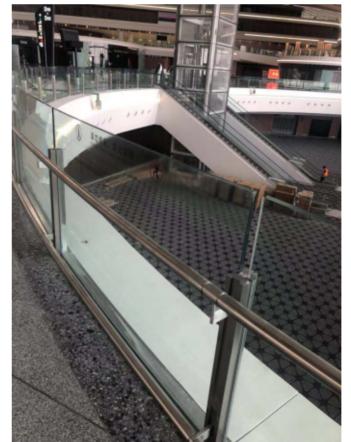


Middle Pillar:HLBJ6-M Side Pilalr:HLBJ6-J



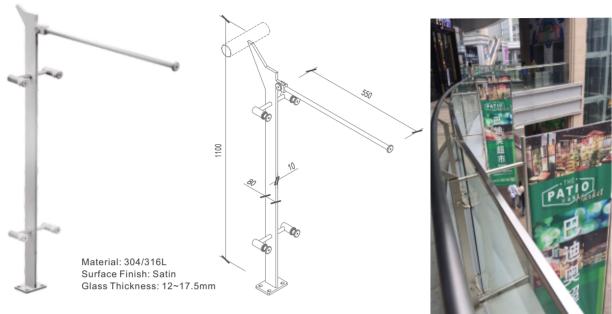








Flagpole Balustrade Pillar: HLQB1



Product Features:

Flagpole staircase pillar is commonly used in the places like shopping mall, atrium, etc. The post railing fits together perfectly with flagpole which makes the appearance simple and generous. It is convenient to change AD flag.





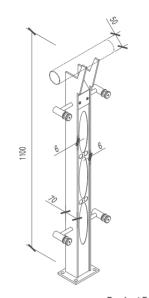




Light Lamp Pillar: HLMD2

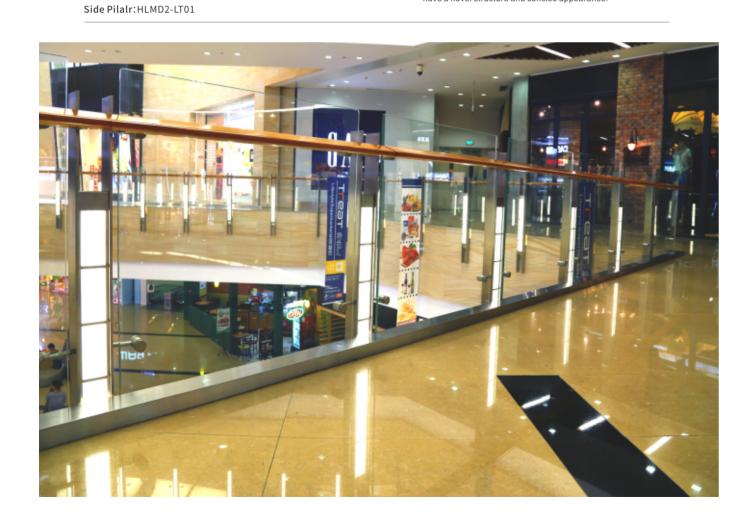


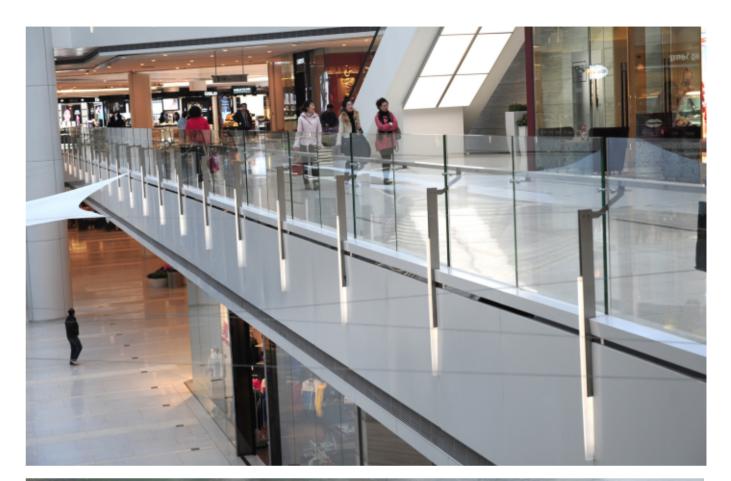






Product Features: The lighting balustrade pillar is commonly used in the place like shopping mall ,atrium. footbridge, etc. Constructional protection and light decoration come together cleverly. This series of products have a novel structure and concise appearance.





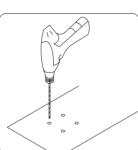


Installation Method for Stainless Steel Post Railing Product

There have two kinds of installation surface for the Posts as follows:

A: Install on the surface which have already finished the decoration: Setting-out and drilling holes as per the dimensions shown in the shop drawing (Make sure the anchor bolts are fixed on the structure layer), ensure that the installation surface is flat and the hole position is consistent with the opening size of the bottom plate of the posts.

B: Install on the surface of the civil structure: Before installation, the cement slag on the civil structure shall be cleaned, the laving out shall be carried out as per the dimensions shown in the shop drawing, and the axis shall be found out. The embedded steel plates shall be predrilled before install into the civil structure and fixed with chemical anchors or expansion bolts.



Setting-out Route and Drilling Hol

Install the Pillar

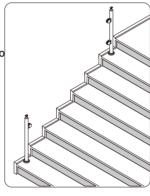
A: Install on the surface which have already finished the decoration: Place the bottom plate of the post on the drilled hole and fix it with chemical anchors or anchor bolts to make the post close to the ground.

B: Install on the surface of the civil structure: Positioning the vertical post plate position, make sure the installation height of the post, according to the installation height to adjust the height of the pillar plate (cut short or pad high), and spot welding to fix, with the level to check the perpendicularity of the post plate.

When staircase post is installed, fix the two posts on the two ends first and then install the remaining middle post according to the position of the handrail tube. Then, use the stainless steel electrode for full welding reinforcement. During welding, workers should pay attention to protect the stainless steel, prevent welding slag splash on the stainless steel resulting in stainless steel pollution, Finally, Coating the welding place with Anti-Rust Paint between Post and the embedded plate.



Install the Pillar



Install the Handrail

First to measure the length of the handrail required for the post railing system and carry out the blanking. Then install the decorative cover and the fixed seat into handrail, adjust the location of the handrail and fix the fixed seat to the wall by screws or anchor bolts, The handrail, posts and fixed seat shall be argon arc welded or fixed with screws. The connected part of the handrails shall be full-argon arc welded, the corner part should use elbow to undertake arc transition, and then the welded places of the handrail should be polished after all operations.

Connection of handrail and pillar







Connection of handrail and wall



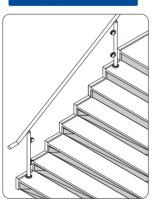








Install the Handrail



Post railing installation instructions

Install the middle pillar

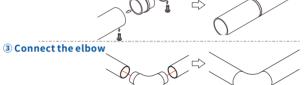
Fix the position of middle pillars according to the connection line of two end pillars, by cutting or adding height, and point weld it for fixing. Then use a level to adjust the verticality of the pillar, and Stainless steel electrode is selected for full welding reinforcement. During welding, pay attention to protect the stainless steel to avoid the welding slag from splashing on the stainless steel surface or causing pollution. Finally, apply antirust paint on the welding part between the column and the embedded plate.

Connect handrail to handrail

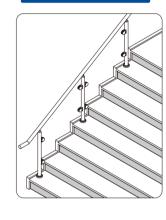
1 Seal the handrail pipes



2 Positioning the handrails



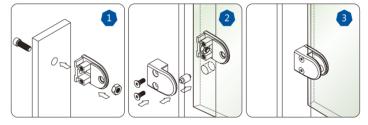
Step 4: install the middle pillar



Install the Glass

According to the drawing and the actual site data, the glass is cut and installed. During Installation of glass, ensure that the mounting gaskets and supporting gaskets are not missing, all the glass and metal cannot be in direct connection to prevent a broken after strike.

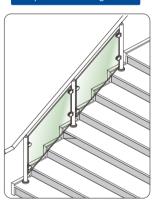
A: Fix glass with glass clamp



B: fix glass with spider

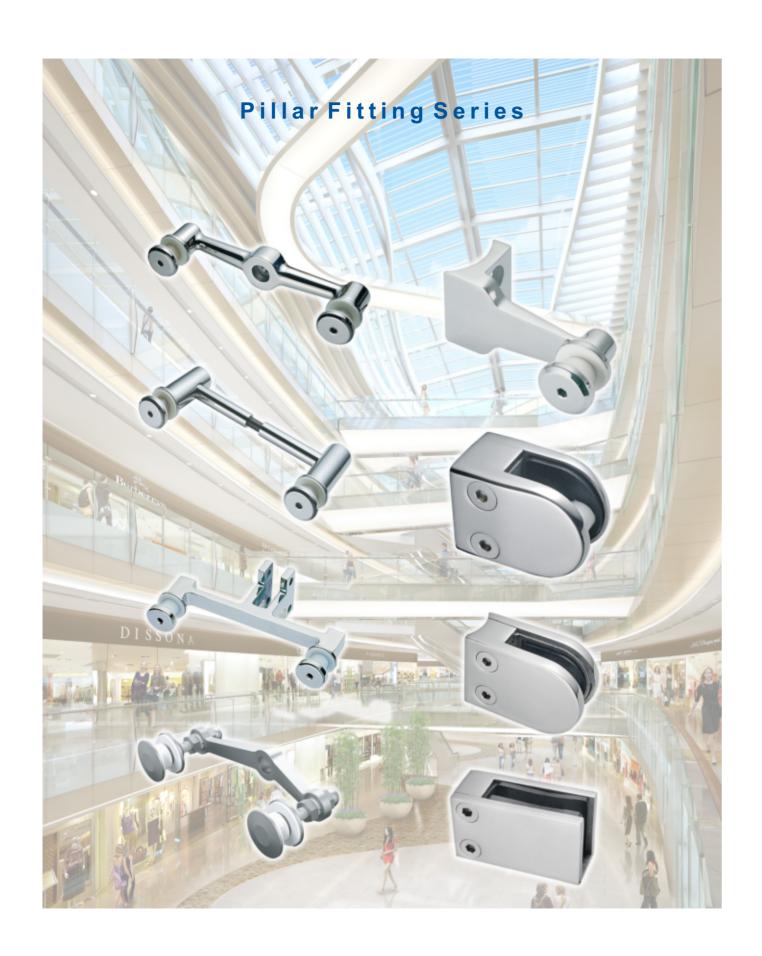


Step 5: install the glass

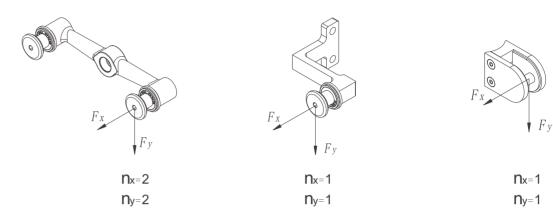


Inspection and Cleaning Protection

- 1. Check whether the railing, handrail is loose, if yes, it needs to be strengthened;
- 2. Check whether there is a leakage of welding, grinding, if yes, it needs to repair welding and re-polishing;
- 3. Check whether there is a missing installation for the gasket, if yes, it needs to rework;
- 4. Check whether the glass is broken, if yes, replace it in time if necessary;
- 5. Cleaning after installation: Wipe the glass, handrail, posts and other surface with wet towel to remove dust and sundries, and then wipe it with dry towel to ensure that the surface of the product is smooth, clean and free of beads and sundries. Finally, wrap the railings, to protect them from damage caused by other process construction teams.



Calculation of axial and radial load for model selection



1. The weight of the glass panel

 $G_k = B^*H^*T^*\rho^*g$

- G_k The weight of glass panel (N);
- B The width of the glass (mm);
- H The height of the glass (mm);
- T The valid thickness of the glass (mm);
- ρ The density of glass (2.56*10-6 kg/mm³);
- g Acceleration of gravity (10 N/Kg);

2、Axial Force

 $F_x = q^*B^*H/n_x$

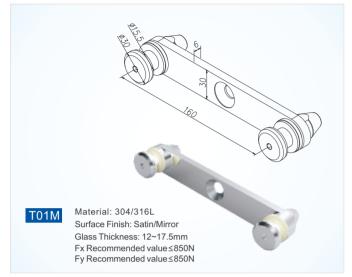
- F_x- The axial force for a single point (N);
- q Surface uniform load design value, mainly refers to the wind load (N/m²);
- B The width of the glass (mm);
- H The height of the glass (mm);
- n_x The quantity of bearing capacity points on x direction, see the above picture for details.

3、Radial Force

 $F_v = 1.2G_k/n_v$

- F_v- The radial force for a single point (N);
- G_k- The weight of glass panel (N);
- n_v The quantity of bearing capacity points on y direction, see the above picture for details
- 4. The following recommended values of axial bearing capacity Fx and radial bearing capacity Fy of Spiders and glass clamps are the loads when 2mm deformation occured under the action of detection force. The corresponding materials are 304, 316, CF8 and CF8M.

Front Fixing Balustrade Bracket













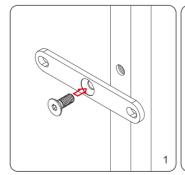
Front Fixing Balustrade Bracket

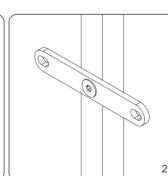


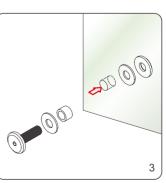


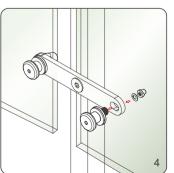








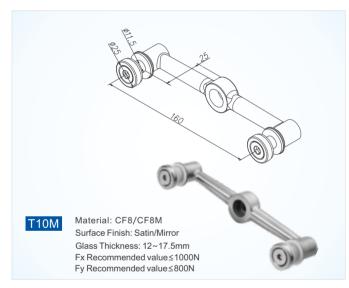




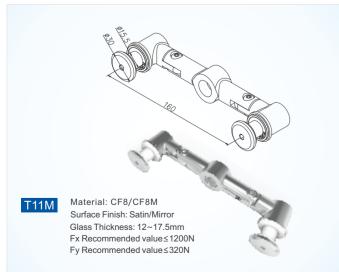
Front Fixing Balustrade Bracket













Front Fixing Balustrade Bracket



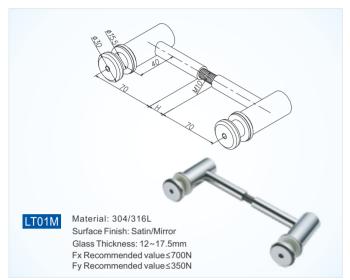








Side Fixing Balustrade Bracket





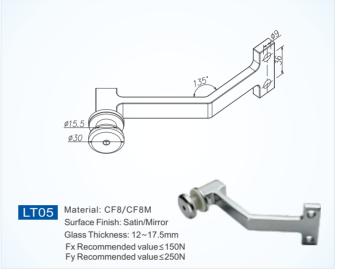


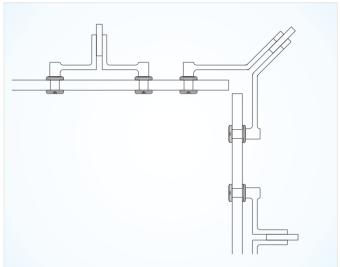






Side Fixing Balustrade Bracket

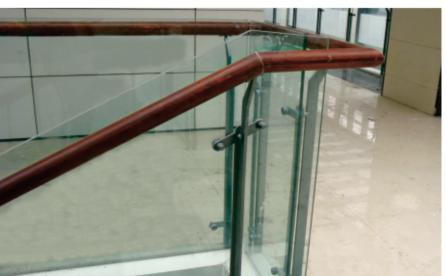








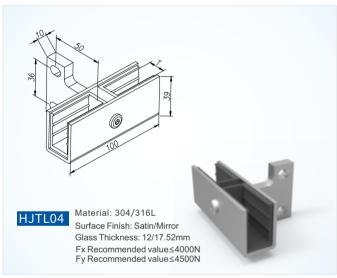


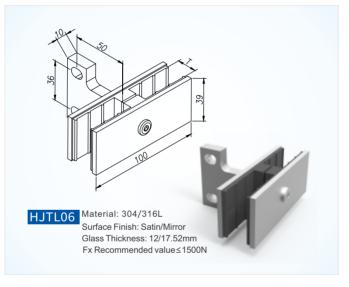


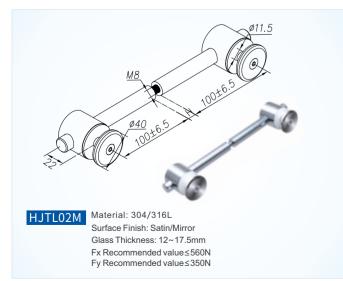
Side Fixing Balustrade Bracket













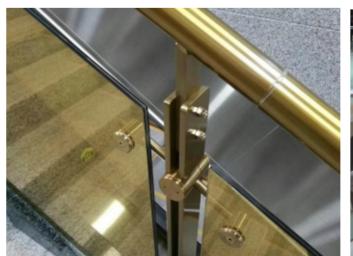
Side Fixing Balustrade Bracket





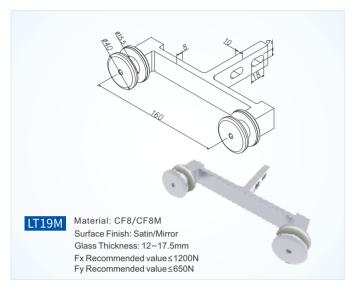








Side Fixing Balustrade Bracket





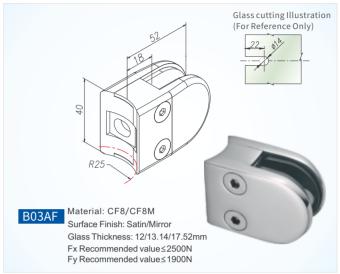




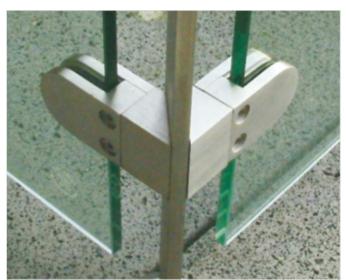


Glass Clamp

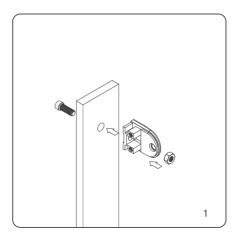


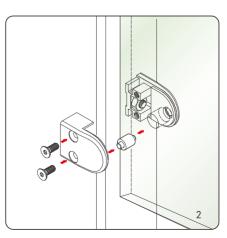


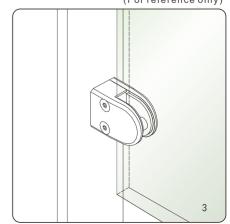




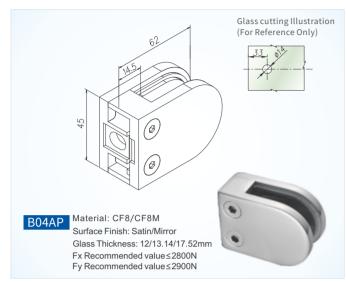
Installation Instruction (For reference only)

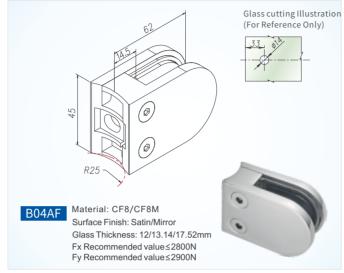






Glass Clamp





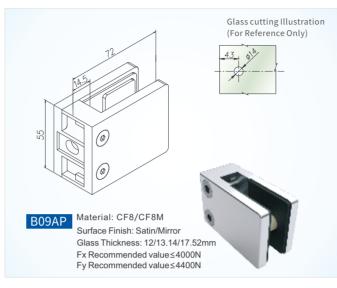


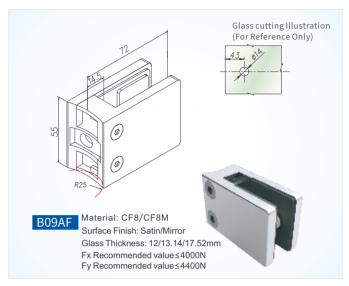


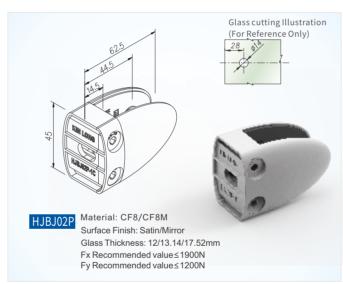




Glass Clamp











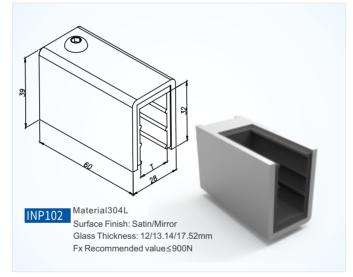


Glass Clamp

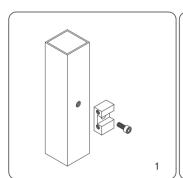


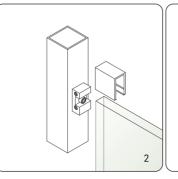


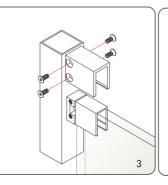


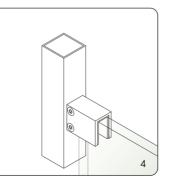


Supporting Type Clamp Installation Instruction









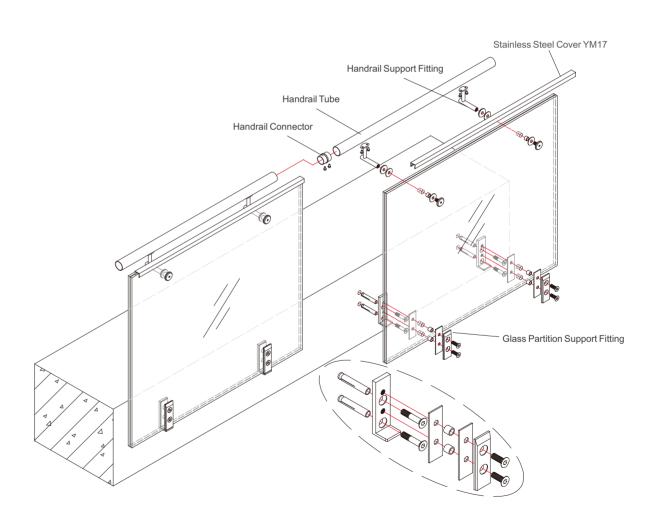
Glass Support Fitting Series



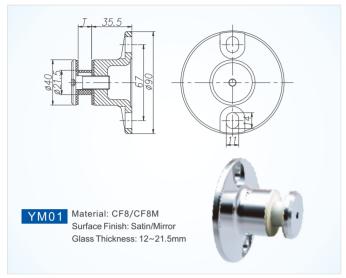


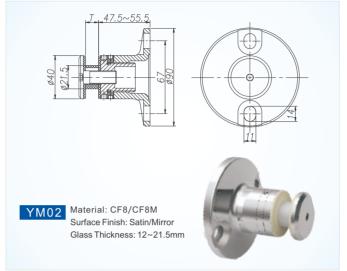






Glass Partition Support Fitting





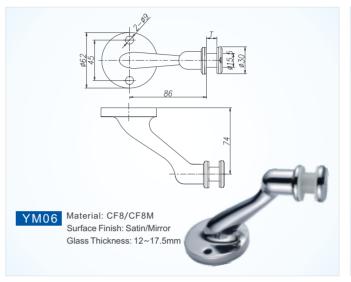








Glass Partition Support Fitting





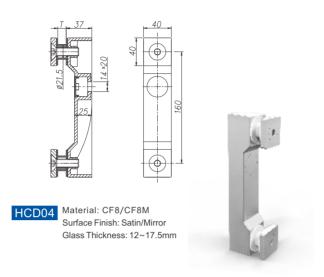


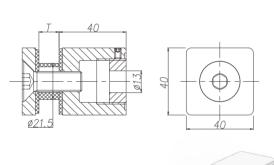




Glass Partition Support Fitting

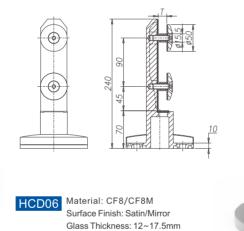






HCD05 Material: CF8/CF8M Surface Finish: Satin/Mirror

Glass Thickness: 12~17.5mm

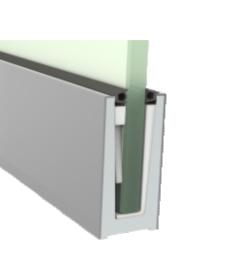


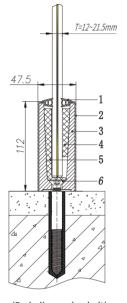




Aluminum Alloy U Channel

YM21A





(Excluding anchor bolt)



Cover Plate









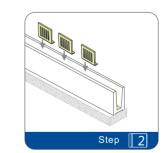






Installation Instruction









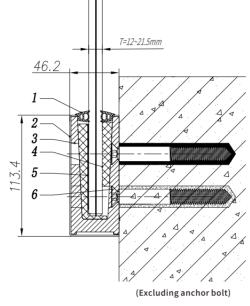




Aluminum Alloy U Channel

YM21B













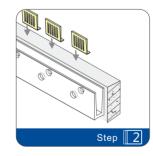


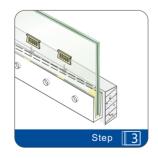




Installation Instruction







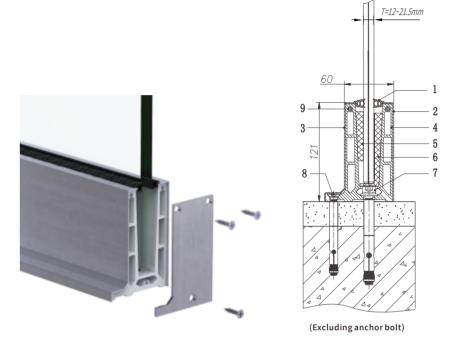






Aluminum Alloy U Channel

HCU01

















Cylinder Head Expansion Bolt



Countersunk Socket Head Expansion Bolt (SZP-C-M8) Material: Stainless Steel Quantity: 4 pcs/m.



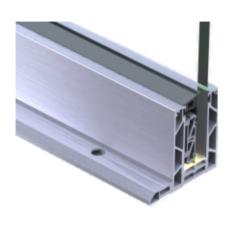
Self-tapping Screw (GB/T 845 ST5.5) Material: Stainless Steel

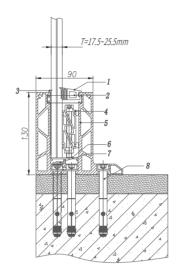




Aluminum Alloy U Channel

HCU03





Excluding anchor bolt



Material: EPDM

Notch connection

Gasket (HCU03-04) (HCU03-06) Material: 304 Quantity: 5 pieces / M



Aluminum gasket (HCU03-02) Material: 6063-T6 Quantity: 5 pieces / M



(HCU03-01) Material:6063-T6 length:L≤5700mm



U-channel assembly Transparent gasket LED strip (HCU03-03) Material:PC



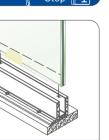
Cylindrical head expansion bolt (SZP-Y-M10)



(HCU03-07) Material: stainless steel

Installation Instruction



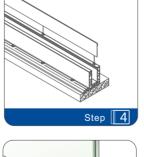












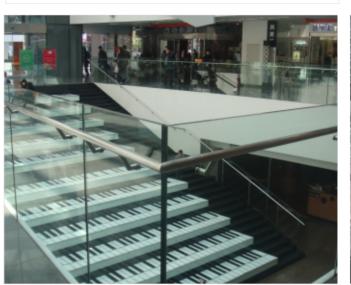


Aluminum Alloy U Channel

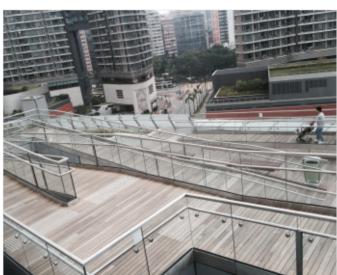




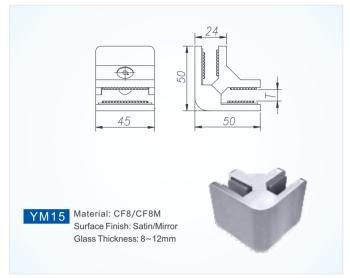




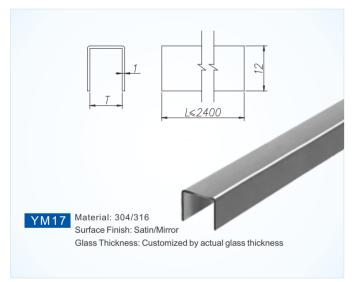


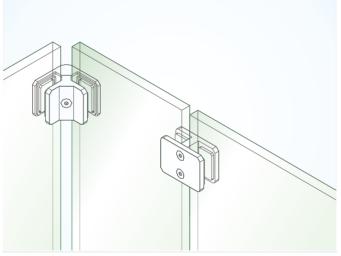


Glass Connector

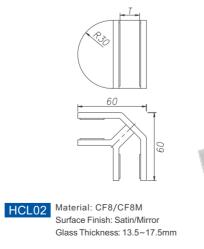




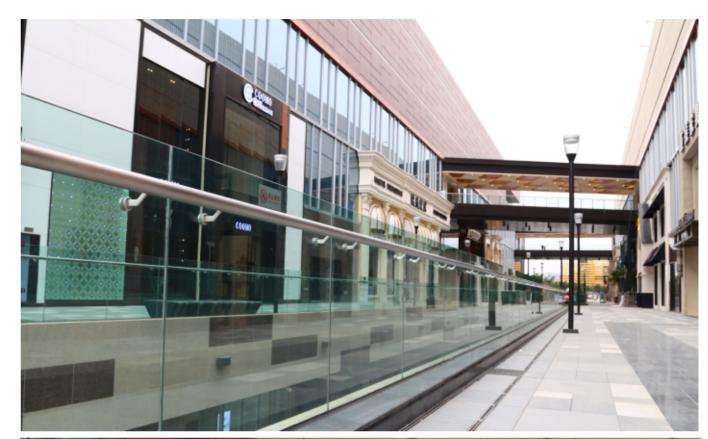








Handrail Fitting Series

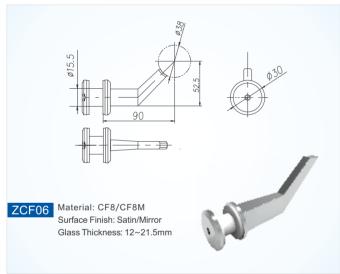


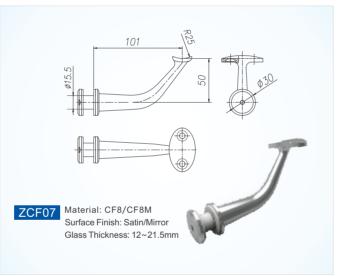


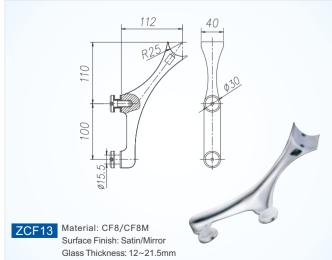
Handrail Supporting (Glass)







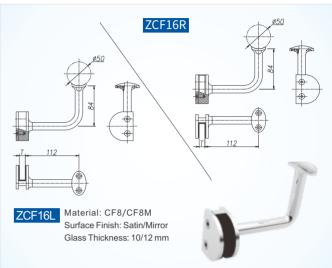


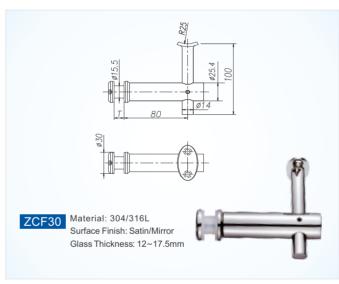




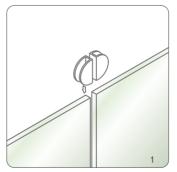
Handrail Supporting (Glass)

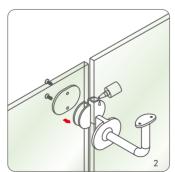


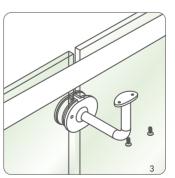






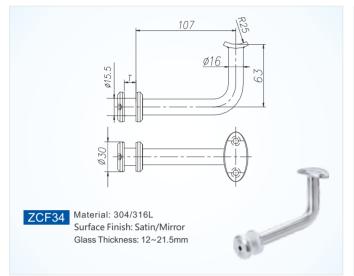




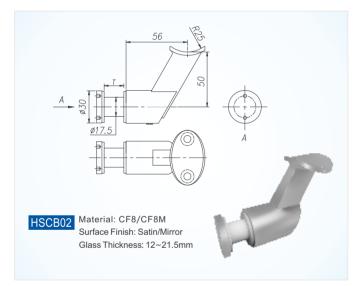


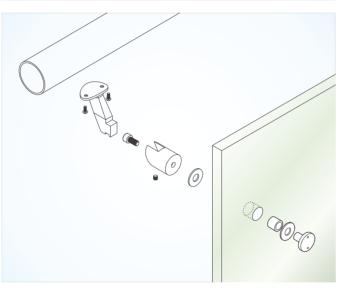


Handrail Supporting (Glass)





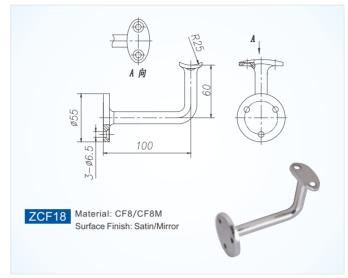


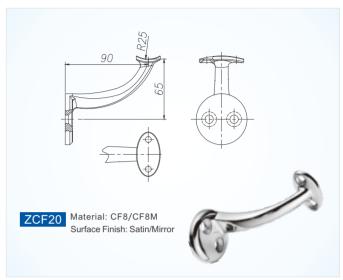






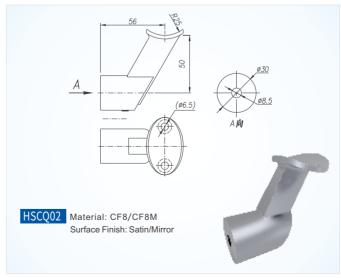
Handrail Supporting (Wall)

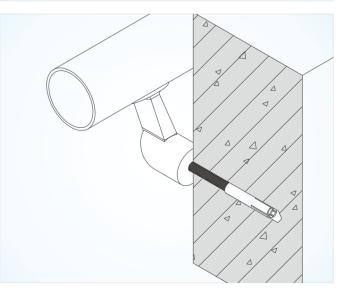




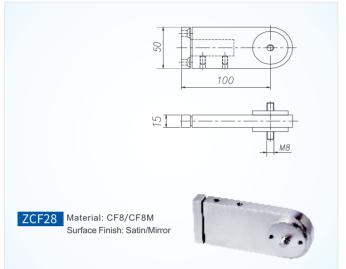








Bump Rail Accessories



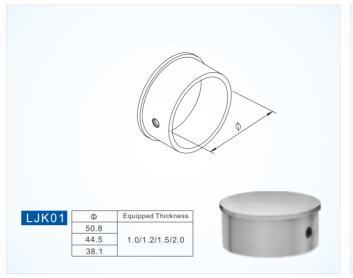




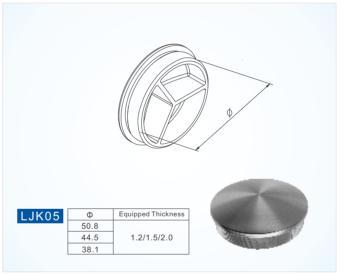




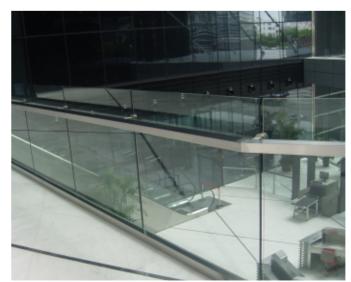
End Cap









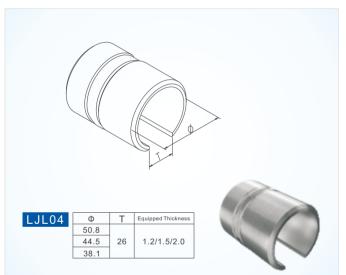


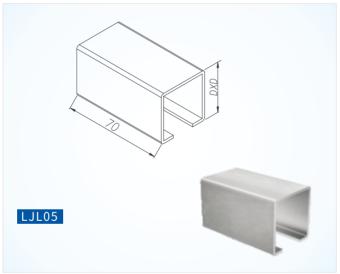


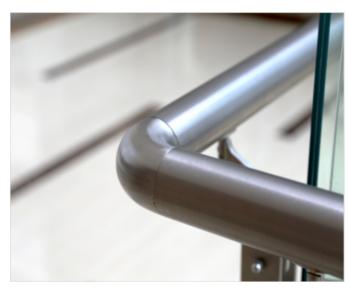
Connector

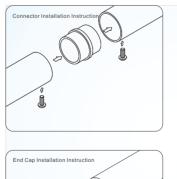










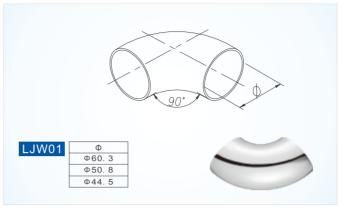


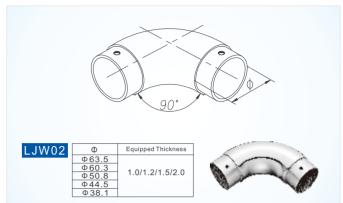


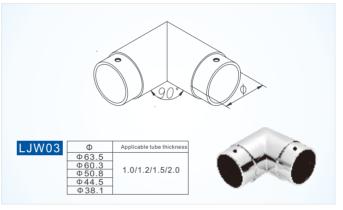




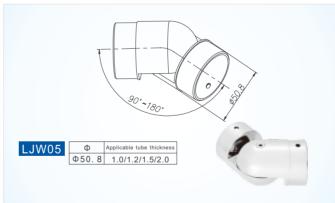
Elbow

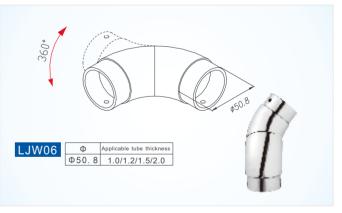




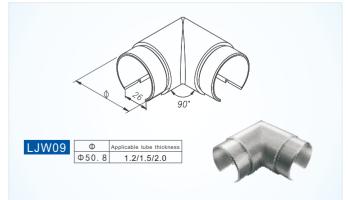




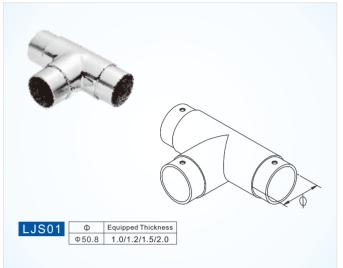




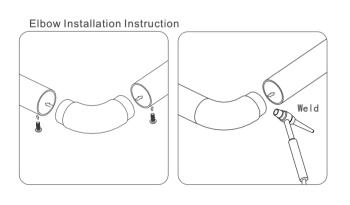




Elbow













Base Plate







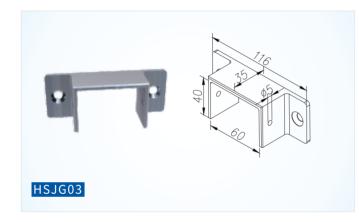


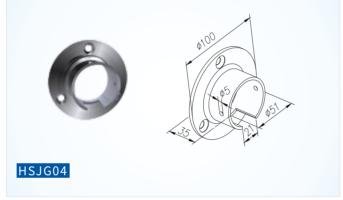


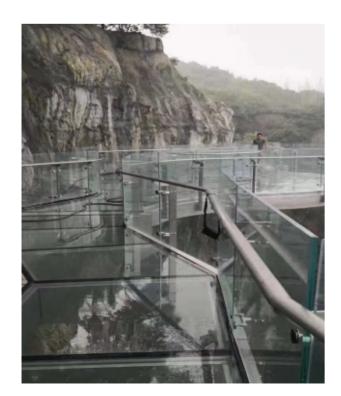


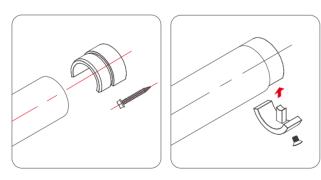








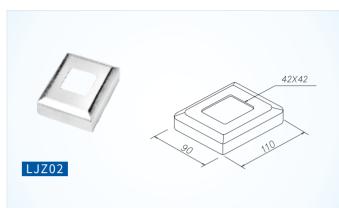


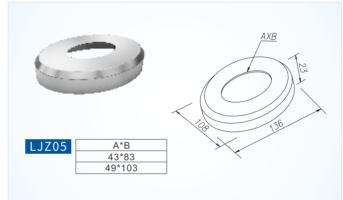


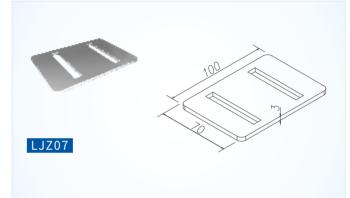


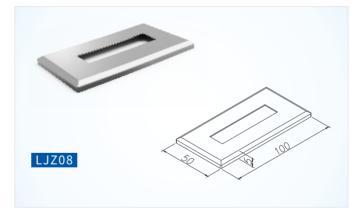
Cover Plate

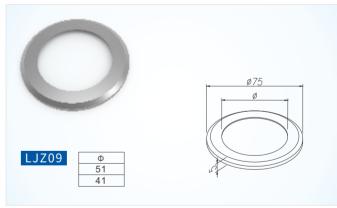


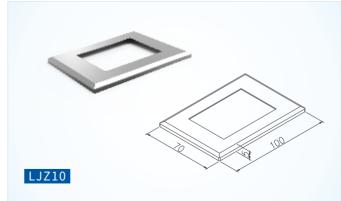




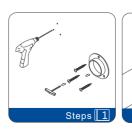


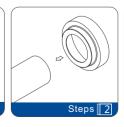


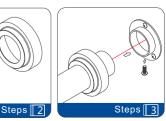






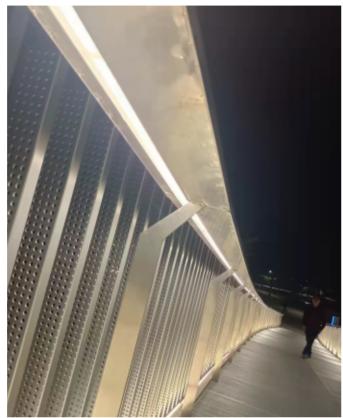






Luminous handrail













Micro Cable Accessories



Mechanical Performance of Stainless Steel Wire Rope

Structure	Nominal Diameter	Minimum Breaking Tension (KN)	Reference Weight (kg/100 m)
6×7+1WS (7×7)	Ф3.0 Ф4.0 Ф5.0 Ф6.0	6.37 9.51 14.7 18.6	3.70 6.50 10.5 15.1
6×19+1WS (7×19)	ф4.0 ф5.0 ф6.0	10.7 17.4 23.5	6.7 10.5 14.9

Note: Above content quoted from GB/T 9944 《stainless steel wire ropes》

Micro Cable Accessories

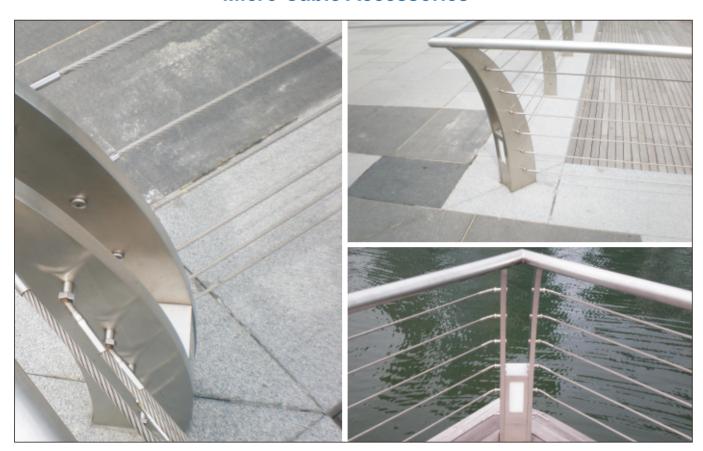
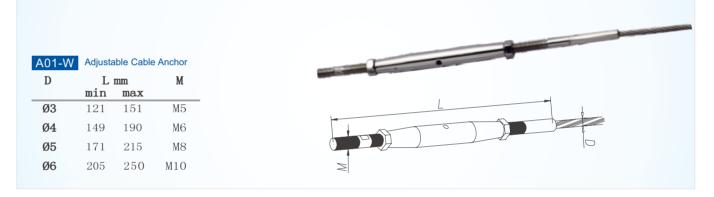


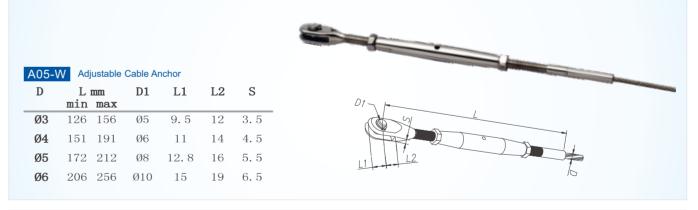
Illustration of Micro Cable Assembly

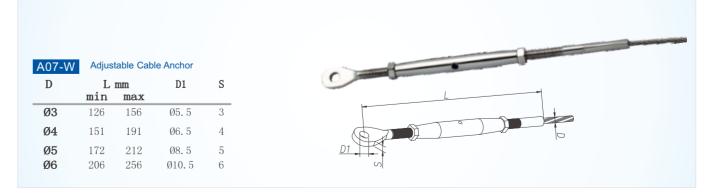


Anchor





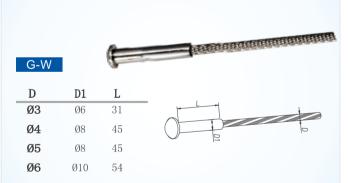


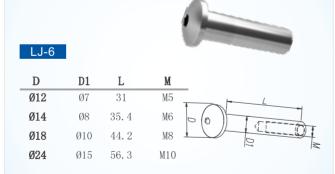


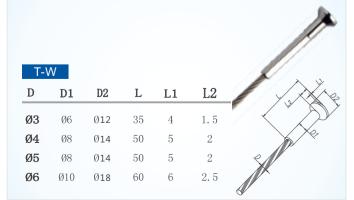
Cable End

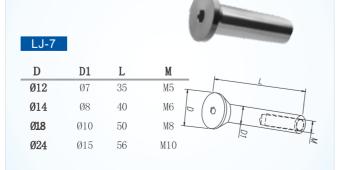




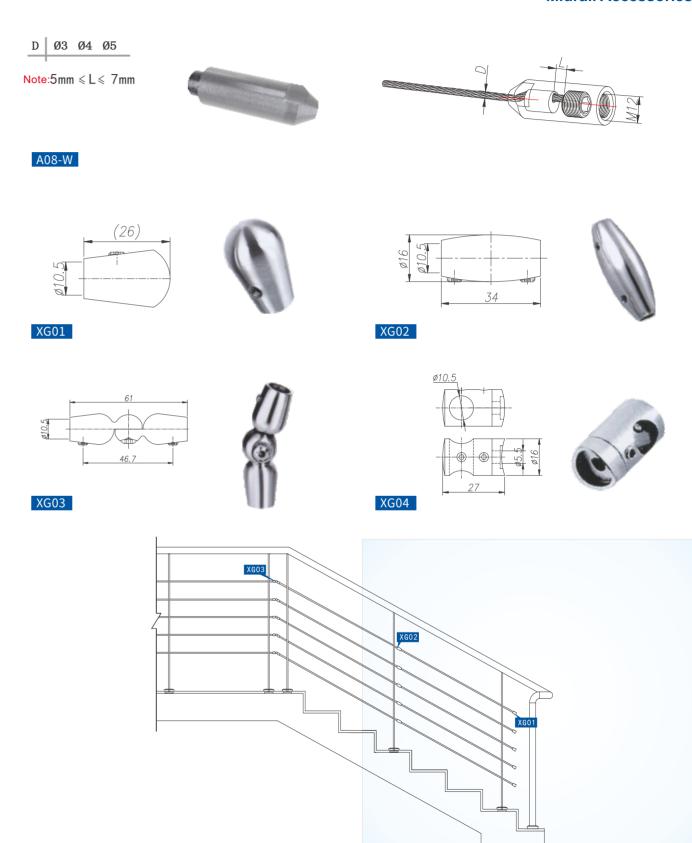








Midrail Accessories

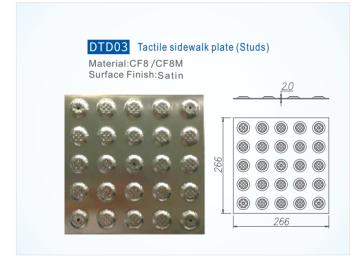


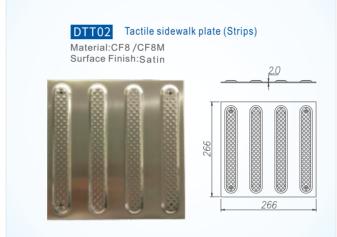
Metro Products

DTD01 Tactile Studs Material:CF8 /CF8M Surface Finish:Satin

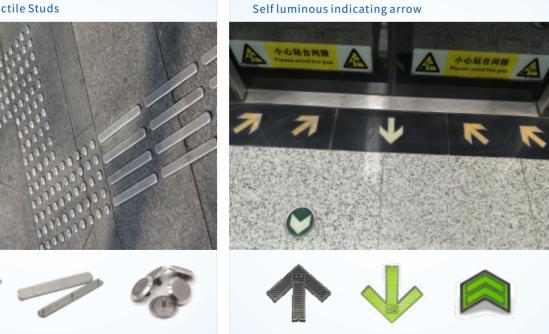








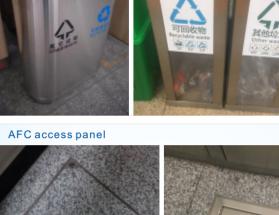




Metro Products

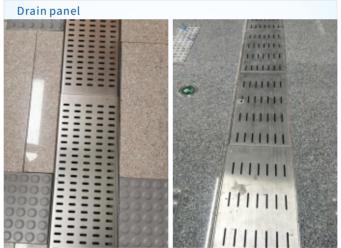
Customer service center



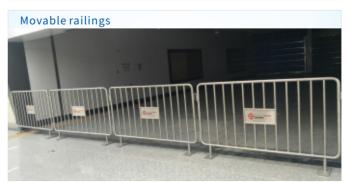










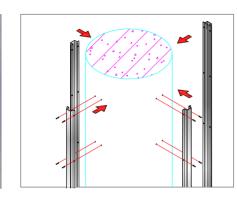


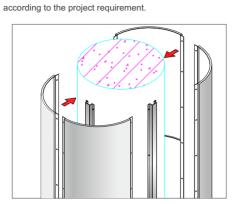


Sheet Metal Cladding Products

Stainless Steel

Material: 304/316L Surface Finish: Satin/Mirror Panel Thickness T: 1.2/1.5/2.0/2.5mm

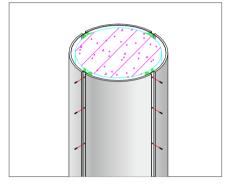


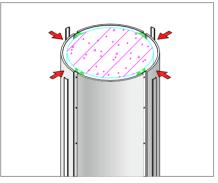


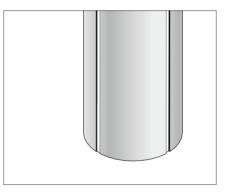
Note: Sheet metal unfolding size is less than

1500mm and the length of the size is less than

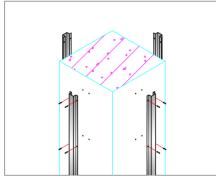
3000mm. All products should be customized

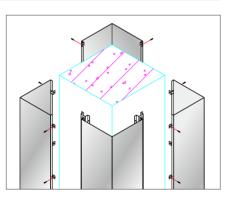


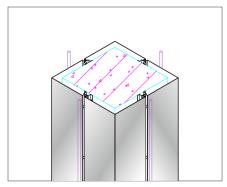


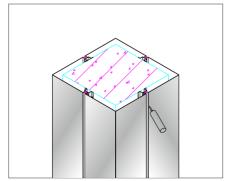


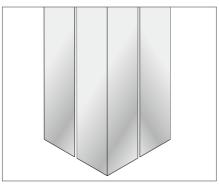










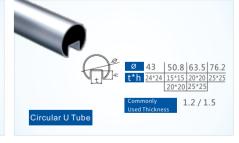


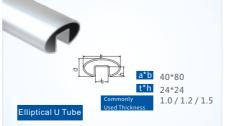
Commonly Used Handrail Sections

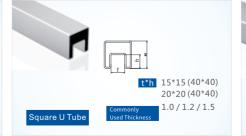














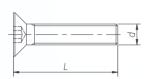
Note: Above specifications are for your reference only. Any other specification is required, please consult us.

Regular Fasteners

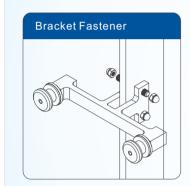


Countersunk Hexagon Socket Screw (DIN 7991)

Screw Nominal Length L: 12、16、20、25、30、35 Mark Example: Screw DIN 7991 M10*12

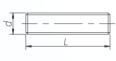






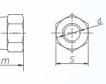
Threaded Bolt (GB/T 15389)

Mark Example: Threaded Bolt GB/T 15389 M8*40

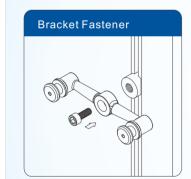


Mark Example: Nut DIN1587 M8

Cap Nut (DIN 1587)

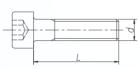






Hexagon Socket Cap Screw (DIN 912)

Screw Nominal Length L:10、12、16、20、25、30、35、40、45、50、55、60 Mark Example: Screw DIN 912 M10*16

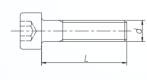






Hexagon Socket Cap Screw (DIN 912)
Mark Example:

Screw DIN 912 M8*L



Hexagon Thin Nut(GB/T 6172.1) Mark Example: Nut GB/T 6172.1 M8







Typical Project Cases

		1	ypical Project	. C	ases		
	Shenzhen Metro Line 4,11		Wenzhou a Wai Lou Resort Hotel		Pearl River pedestrian		Beijing Chaoyang Joy City
	Shenyang Metro Line 9,10		Doha Grand Hyatt Hotel		overpass · Haixin Bridge Chengdu Yixin Lake		Beijing Andingmen COFCO Joy City
	Fuzhou Metro Line 1,2,6		Xi'an Shenguang Hotel		Nanjing Garden Expo		Beijing Huazheng Building
	Xi'an Metro Line 1,4,5,6,14		Sheraton Zhanjiang Minda Hotel		Xi'an happy forest belt		Beijing COFCO Fulinmen Building
	Chengdu Metro Line 5,6,7,8,9,17,18		Zhuhai Sheraton Hotel		Tangshan super Greenway		Beijing Wangfujing Department Store
	Changchun Rail Transit Line8				Beijing Universal Studios theme park		Beijing Youtang Life Square
	(North Lake Line)		Beijing Zhongcheng Hotel		Haihua Island dam and yacht wharf		Shanghai Jinghongqiao International
tro	Nanning Metro Line 4,5		Chengdu Maowen Hotel		Huangshi Xiandao Lake viewing		Center Shanghai Yueyang Plaza
proj	Zhengzhou Metro Line 4		Ningbo Crown Plaza Hotel		platform Administrative office area of Beijing		
(D)	Hohhot Metro Line 1 Ningbo Metro Line 3Shijiazhuang		Hyatt Hotel		Urban sub center		Shanghai Shopping Center
cts	Metro Line 3		Dali Hilton Hotel		Nanning BRT curtain wall overpass		Guangzhou Zhujiang New Town
	Qingdao Metro Line 1		Hong Kong West Kowloon Hotel	cts	Zhaoqing pedestrian overpass		Shenzhen Vanke One City Shenzhen Yitian Holiday Shopping
	Nanjing Metro Line S6		Qatar Hotel Doha		New construction project of joint report headquarters building		Center
	Harbin Metro Line 2				Shanghai Disneyland Landscape ridge project		Shenyang Henglong Square
	Depot of Guangzhou metro lines 18 and 22		Beijing No.1 Silicon Valley		Shenzhen Pingshan Cultural Complex		Shenyang Joy City
	Wuxi Metro Line 2		Qinhuangdao Golden Dream Bay				Shenyang Pengli Square
	Wulumuqi Metro Line 1		Tianjin Jewelry Garden		Nanjing Youth Olympic Sports Center		Shenyang Dafa Square
	Tianjing Metro Line 4,6		Shanghai Shipyard District Residential Project		Tianjin Olympic Sports Center	CO	Shenyang Heng Long Street
	Taiyuan Metro Line 2		Guangzhou Times Bund	Gyı	Shanghai Expo Center	nm	Harbin Hongchuang City Square
			Foshan Haijunda City		Oriental Pearl of Shanghai	erc	Linyi Zhonghui Square
C.	Zhengzhou East Station		Shenzhen Overseas Chinese Town Chuangxiang Building		Guangzhou Pazhou Exhibition Center	sial Syntheses	Chengdu Raffles City Plaza
at io	Tianjin Train Station		Hanzhou Ginkgo Biloba		Shenzhen Pingshan Cultural Center		Chengdu Maoye Center
	Xi'an North Train Station		Hainan Haihua Island	convention and exhibition	Zhenjiang Sports Center		Yunnan Qujing Commercial Building
	Hong Kong West Kowloon High-speed Railway Station		Hainan Sunachuang·Wanning Sun		Ningbo International Financial		Kunming Jialianhua Square
cts	Dongguan South Railway Station		Moon Bay Hainan Rongchuang Diamond Coast		Services Center Ningbo Cultrue Center		Kunming Shuncheng Shopping Center
0,	33 * * * * * * * * * * * * * * * * * *		Sanya Blue Sea and South Sky		Ningbo Cultide Center Ningbo International Exhibition Center		Kunming Joy City
	Beijing Daxing International Airport		Zhuhai Renheng Peninsula Garden		Xiamen Strait Conference Center		Lanzhou New World Shopping Square
Airport	(Beijing New Airport) Guangzhou Baiyun International Airport	Residential	Yunnan Mountain Gather				Zhengzhou MIXC
			Xiamen Hangho Qishang		Xiamen Jiageng Stadium Wuxi World Trade Center		Zhengzhou Zhenghong International
	Tianjin Binhai International Airport		Fuzhou East Lake-Yue Rong Bay		Kunming Dianchi Exhibition Center		Plaza Wuhan IKEA
	Yunnan Kunming International Airport		Chengdu Central Iron Rose Art City		Hong Kong Asia International Expo		Hangzhou MIXC
	Shanxi Taiyuan International Airport				Inner Mongolia Minority Mass Culture		
	Nanning Wuwei International Airport		Zhongshan Longshan Huafu		and Sports Center		Wuxi Yingte IKEA
	Jiangxi Nanchang International Airport		Zhongshan Xing Hui Bay	Office Building	Beijing City Sub-center Administrative		Qingdao Wanda Plaza
	Wuhan Tianhe International Airport Chongqing Jiangbei International		Guiyang Forest City Flower Capital		Office Project		Bulgarian Varna Shopping Center Singapore Binhai Bay Comprehensive
	Airport Terminal 3		Zhengzhou Yongwei Shangheyuan		Beijing Peotro China Building		Entertainment City
	Taiwan Taoyuan International Airport		Wuhan Dingxiu Northwest Lake		Guanhzou Mobile Branch Taiwan Union News Headquarters		Australian Top West Mansion
	Dubai International Airpor		Zhengzhou Hanhai voyage		Building New Construction		Xiamen MIXC
	Kenya International Airpor		Maoming Jinyuan Bay City		Comprehensive Dispatching Building of Henan Electric Power Company		India Pheonix Market City
	Japan Haneda Airport		Heyuan Dongjiangwan phase III		Russian State Building		Big shopping center Melbourne
	Doha International Airport		Huizhou Changsha Bay Garden		Kunming Party anf Government Center		Zhuhai HUAFA business capital
	Muscat International Airport		Huludao first • Longwan phase II		Xi'an Radio and Television Center		
	Emirates Aviation BuildingAbu Dhabi Airport		Wenzhou South Zhejiang Vanke green axis G22 project		Fujian Radio and Television Center		Henan Cancer Hospital
	Cario International Airport Terminal 2		Ningbo Hangzhou Bay intelligent garden		Wuxi World Trade Center	hospital	Hainan 301 Hospital
	Abuja Nnamdi Azikiwe International Airport		Nb3 glass rail North America		Wuxi Radio and Television Media		Peking University International Hospital
	The Queen Alia International Airport		North America TANGRAM PLAZA		National Development Bank		Hangzhou people's Hospital
	Las Vegas casino International Airport		Thailand SUPALAI ORIENTAL SUKHUMVIT 39		Wuhu Huadian Complex Building		Shanghai Zhongshan Hospital

The Second Affiliated Hospital of Dalian Medical University

Office building of Zigong Yun Machine

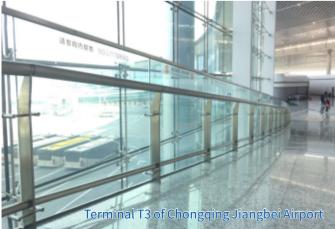
Airport projects









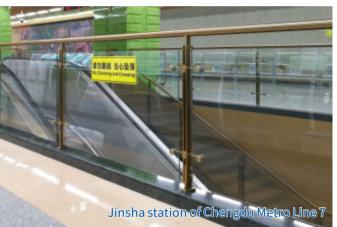




Metro/Station projects

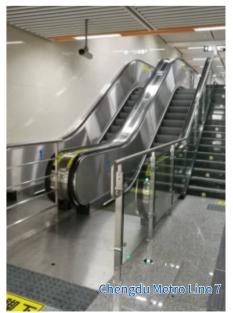












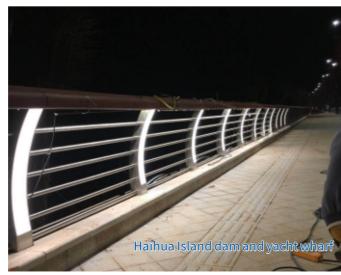
Municipal Gardens projects





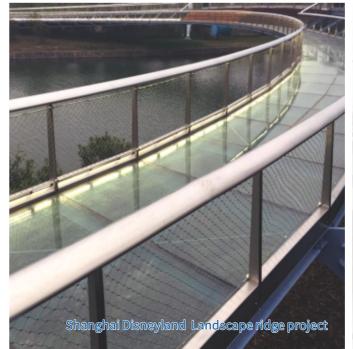






Municipal Gardens projects







Commercial Spaces











Commercial Syntheses













Gymnasium, convention and exhibition Centers



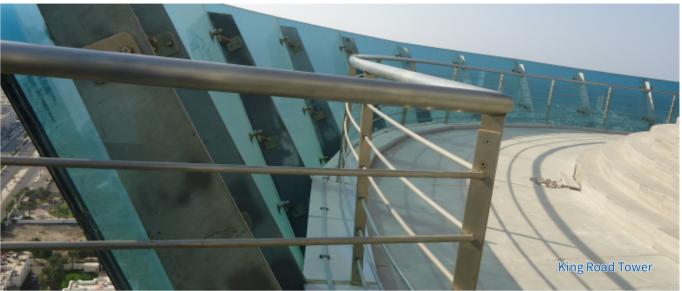




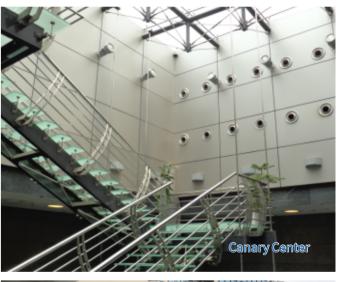
















Other Cases

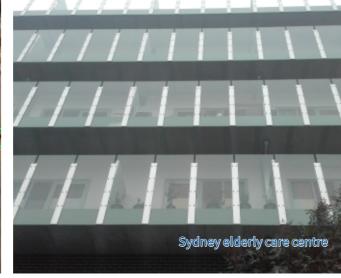












Other Cases







Other Cases









Other Cases







